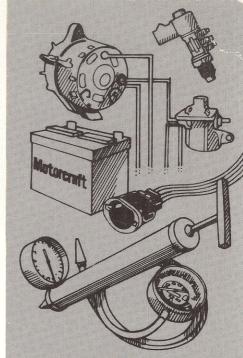
1987 MERKUR XR4Ti







Electrical & Vacuum TroubleShooting Manual



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IMPORTANT SAFETY NOTICE

Appropriate service methods and proper repair procedures are essential for the safe, reliable operation of all motor vehicles, as well as the personal safety of the individual doing the work. This Manual provides general directions for accomplishing service and repair work with tested, effective techniques. Following them will help assure reliability.

There are numerous variations in procedures, techniques, tools and parts for servicing vehicles, as well as in the skill of the individual doing the work. This Manual cannot possibly anticipate all such variations and provide advice or cautions as to each. Accordingly, anyone who departs from the instructions provided in this Manual must first establish that he compromises neither his personal safety nor the vehicle integrity by his choice of methods, tools or parts.

The purpose of this manual is to show electrical and vacuum circuits of these vehicles in a clear and simple fashion to make troubleshooting easier. With each circuit is a description of *How the Circuit Works* and some *Troubleshooting Hints*. A *Component Location* chart lists components, connectors, and references to pictures in the manual.

Wiring Diagrams give a schematic picture of when and how the circuit is powered, what the current path is to circuit components, and how the circuit is grounded. Each circuit component is named (underlined titles). Wire and connector colors are listed (standard Ford color abbreviations are used):

COLOR ABBREVIATIONS

BL	Blue	N	Natural
BK	Black	0	Orange
BR	Brown	PK	Pink
DB	Dark Blue	Р	Purple
DG	Dark Green	R	Red
GR	Green	Т	Tan
GΥ	Gray	W	White
LB	Light Blue	Υ	Yellow
LG	Light Green		

Where two colors are shown for a wire, the first color is the basic color of the wire. The second color is a stripe marking.

For Example:

BR/O is a brown wire with an orange stripe.

R/Y is a red wire with a yellow stripe.

BK/W is a black wire with a white stripe.

Connector end views of switches and other components are shown to help with bench testing. The views show the harness wire colors that connect to the mating terminals. Connector colors and locations are shown in the *Component Location* chart. Two-color listings indicate separate colors for each connector half.

Components which work together are shown together. For example, all electrical components used in any circuit are shown on one diagram. The circuit breaker or fuse is shown at the top of the page. All wires, connectors, splices, switches, and motors are shown in the flow of current to ground at the bottom of the page. Notes are included which describe how switches and other components work. If a component is used in several different circuits, it is shown in several places. For example, the main Light Switch is an electrical part of many circuits and is repeated on many pages. In some cases, however, a component may seem by its name to belong on a page where it has no electrical connection. For example, this occurs often in the case of instrument illumination, where a switch illumination bulb is located within the switch itself but has no connection to the circuit being switched.

Troubleshooting Hints point the technician in a general direction, but are not intended as a step-by-step procedure. Ignition troubleshooting is an exception to this. It includes a step-by-step procedure of basic quick checks to locate some of the more common **Ignition System** problems. Read the Shop Manual for more detailed repair procedures.

The **Grounds** pages show detailed views of multiple component ground points. This is useful for checking interconnections among the ground circuits of different diagrams.

Notes, Cautions, and **Warnings** appear in boxes on text pages and contain important vehicle and mechanic safety information.

Notes give added information to help complete a particular procedure. Cautions are included to prevent making an error that could damage the vehicle. Warnings highlight areas where carelessness

can cause personal injury. The following list contains some general **Warnings** that should be followed when working on a vehicle.

- Always wear safety glasses for eye protection.
- Use safety stands whenever a procedure requires being under a vehicle.
- Be sure that the **Ignition Switch** is always in the OFF position, unless otherwise required by the procedure.
- Set the parking brake when working on any vehicle. An automatic transmission should be in PARK. A manual transmission should be in NEUTRAL.
- Operate the engine only in a well-ventilated area to avoid the danger of carbon monoxide.
- Keep away from moving parts when the engine is running, especially the fan and belts.
- To prevent serious burns, avoid contact with hot metal parts such as the radiator, exhaust manifold, tail pipe, catalytic converter, and muffler.
- Do not allow flame or sparks near the battery.
 Gases are always present in and around the battery cell. An explosion could occur.
- Do not smoke.
- To avoid injury, always remove rings, watches, loose hanging jewelry, and loose clothing.

ABBREVIATIONS

Throughout the manual certain words are abbreviated to save space. The following is a list of the most commonly used abbreviations and a short explanation of their meaning.

T/O—Takeout, refers to a location in the harness where a wire or group of wires exits the main harness.

N.C.—No Connection, means that the terminal is not used or connector is not connected.

I/P—Instrument Panel

A/C—Air Conditioning

TROUBLESHOOTING STEPS

These six steps present an orderly method of troubleshooting:

Step 1. Verify the problem.

- Operate the complete system and see all symptoms for yourself in order to:
 - check the accuracy and completeness of the customer's complaint.
 - learn more that might give a clue to the nature and location of the problem.

Step 2. Narrow the problem.

- Using this manual, narrow down the possible causes and locations of the problem in order to more quickly find the exact cause.
- Read the description of How the Circuit Works and study the wiring diagram. You should then know enough about the circuit operation to figure out where to check for this trouble.

Step 3. Test the cause.

- Use electrical test procedures to find the specific cause of the symptoms.
- Troubleshooting Hints will give some helpful ideas.
- The Component Location charts and the pictures will help you find components, grounds, and connectors.

Step 4. Verify the cause.

 Confirm the fact that you have found the correct cause through operating the parts of the circuit you think are good.

Step 5. Make the repair.

• Repair or replace the faulty components.

Step 6. Verify the repair.

 Operate the system as in Step 1 and check that your repair has removed all symptoms, and also has not caused any new symptoms.

Some engine circuits may need special test equipment and special procedures. See the *Shop Manual* and other service books for details. You will find the circuits in this manual to be helpful with these special tests.

TROUBLESHOOTING TOOLS

JUMPER WIRE

This is a test lead used to connect two points of a circuit. A **Jumper Wire** can complete a circuit by bypassing an open.

Uses: Bypassing Switches or Open Circuits

WARNING

Never use a jumper wire across loads (motors, etc.) connected between hot and ground. This direct battery short may cause injury or fire.

VOLTMETER

A DC **Voltmeter** measures circuit voltage. Connect negative (- or black) lead to ground, and positive (+ or red) lead to voltage measuring point.

OHMMETER

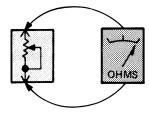


Figure 1 — Resistance Check

An **Ohmmeter** shows the resistance between two connected points (Figure 1).

TEST LAMP

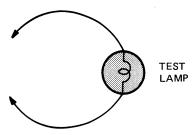


Figure 2 — Test Lamp

A **Test Lamp** is a 12-volt bulb with two test leads (Figure 2).

Uses: Voltage Check. Short Check

SELF-POWERED TEST LAMP

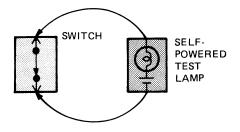


Figure 3 — Continuity Check

The **Self-Powered Test Lamp** is a bulb, battery and set of test leads wired in series (Figure 3). When connected to two points of a continuous circuit, the bulb glows.

Uses: Continuity Check. Ground Check

CAUTION

When using a self-powered test lamp or ohmmeter, be sure power is off in circuit during testing. Hot circuits can cause equipment damage and false readings.

TROUBLESHOOTING CHECKS

SWITCH CIRCUIT CHECK

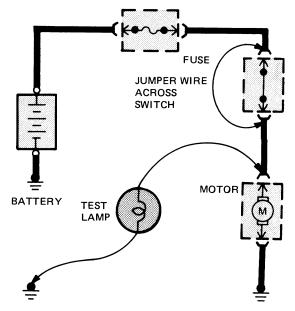


Figure 4 — Switch Circuit Check and Voltage Check

In a bad circuit with a switch in series with the load, jumper the terminals of the switch to power the load. If jumping the terminals powers the circuit, the switch is bad (Figure 4).

CONTINUITY CHECK (Locating open circuits)

With power off connect one lead of Self-Powered Test Lamp or Ohmmeter to each end of circuit (Figure 3). Light will glow if circuit is closed. Switches and fuses can be checked in the same way.

VOLTAGE CHECK

Connect one lead of Test Lamp to a known good ground, or the negative (-) battery terminal. Test for voltage by touching the other lead to the test point. Bulb goes on when the test point has voltage (Figure 4).

SHORT CHECK (Short to ground)

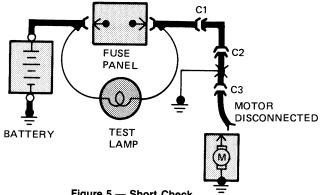


Figure 5 — Short Check

A fuse that repeatedly blows is usually caused by a short to ground. It's important to be able to locate such a short quickly (Figure 5).

- 1. Turn off everything powered through the fuse.
- 2. Disconnect other loads powered through the fuse:
 - Motors: disconnect motor connector.
 - Lights: remove bulbs.
- 3. Turn Ignition Switch to RUN (if necessary) to power fuse.
- 4. Connect one Test Lamp lead to hot end of blown fuse. Connect other lead to ground. Bulb should glow showing power to fuse. (This step is just a check to be sure you have power to the circuit.)
- 5. Disconnect the Test Lamp lead from ground and reconnect it to the load side of the fuse.
 - If the **Test Lamp** is off, the short is in the disconnected equipment.
 - If the **Test Lamp** goes on, the short is in the wiring. You must find the short by disconnecting the circuit connectors one at a time until the **Test Lamp** goes out. For example: with a ground at X, the bulb goes out when C1 or C2 is disconnected, but stays on after disconnecting C3. This means the ground is between C2 and C3.

"GOOD GROUND" CHECK

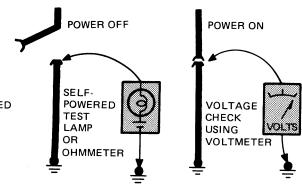


Figure 6 — Grounds Check

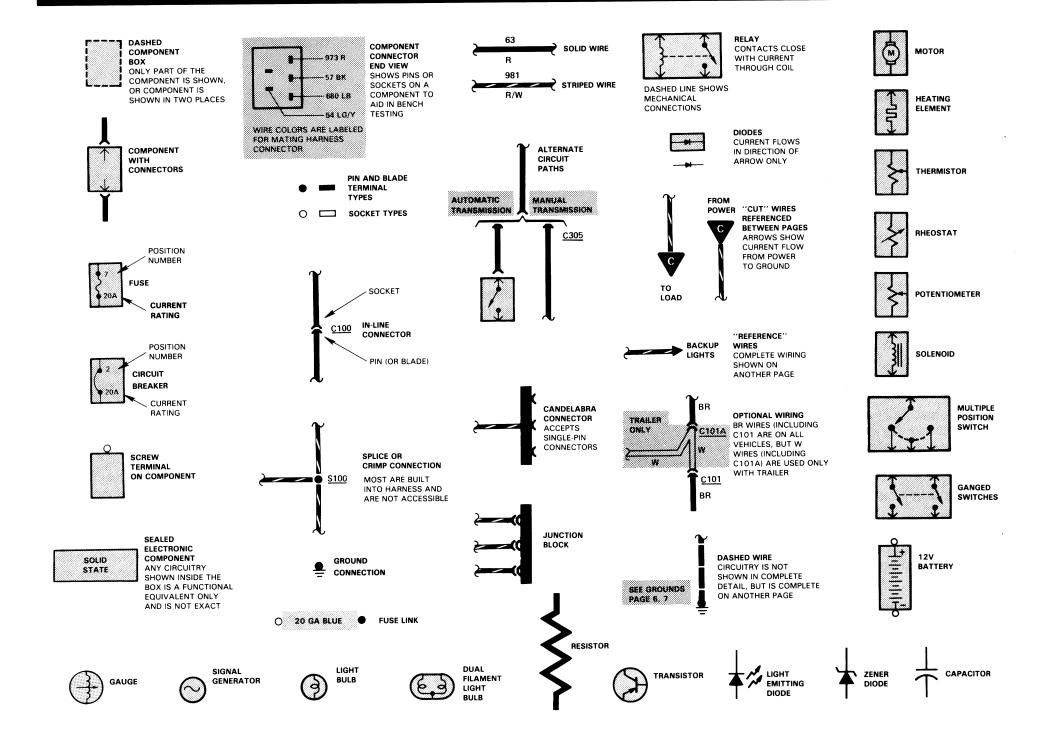
Turn on power to circuit. Perform Voltage Check between suspected bad ground and frame. Any voltage means ground is bad.

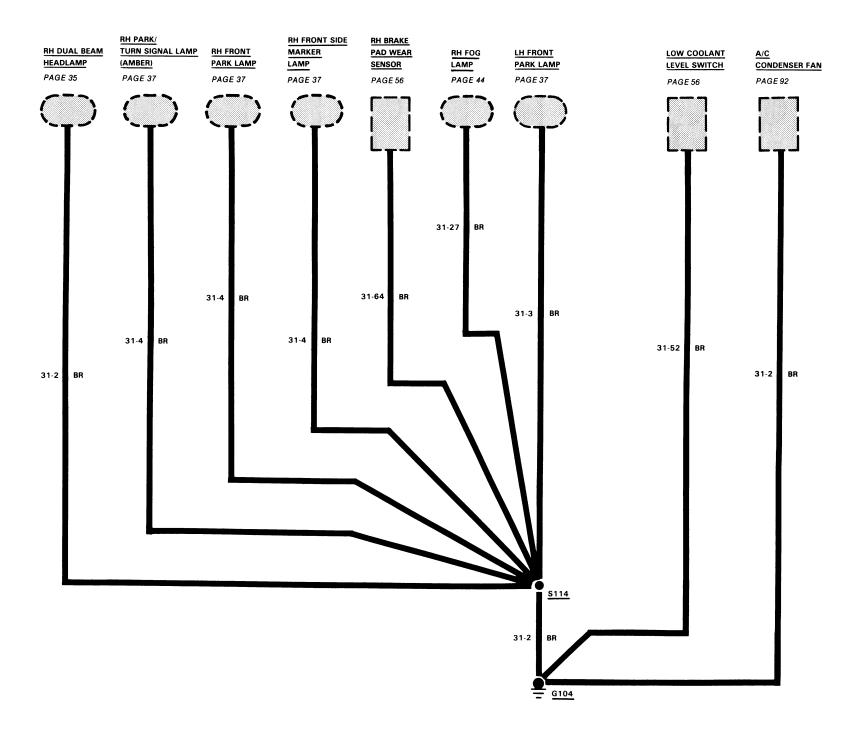
Turn off power to circuit. Connect one lead of Self-Powered Test Lamp or Ohmmeter to wire in question, and the other to known ground. If bulb glows, circuit ground is OK (Figure 6).

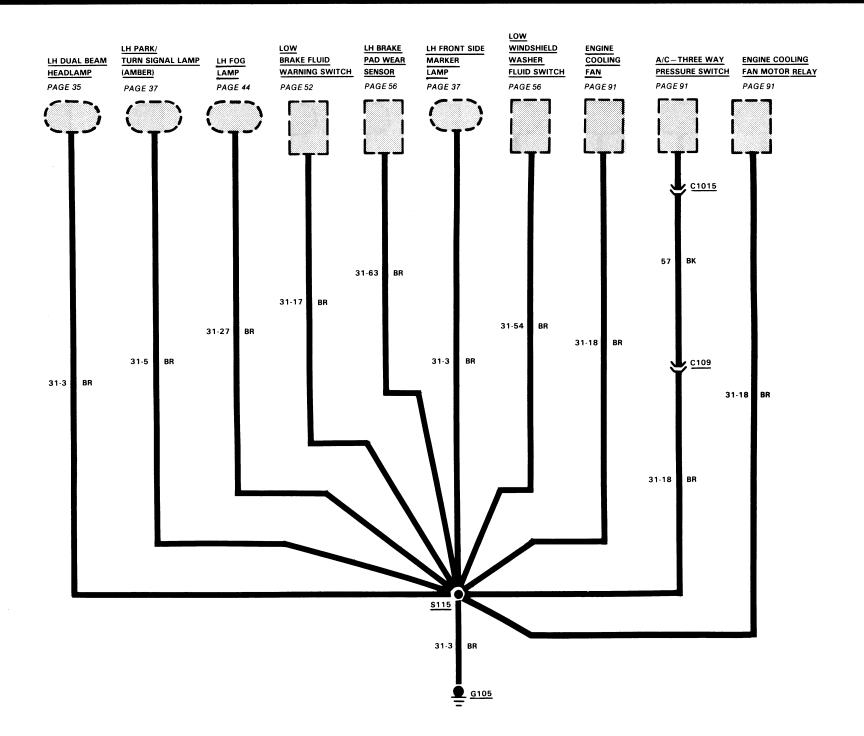
TROUBLESHOOTING HINTS

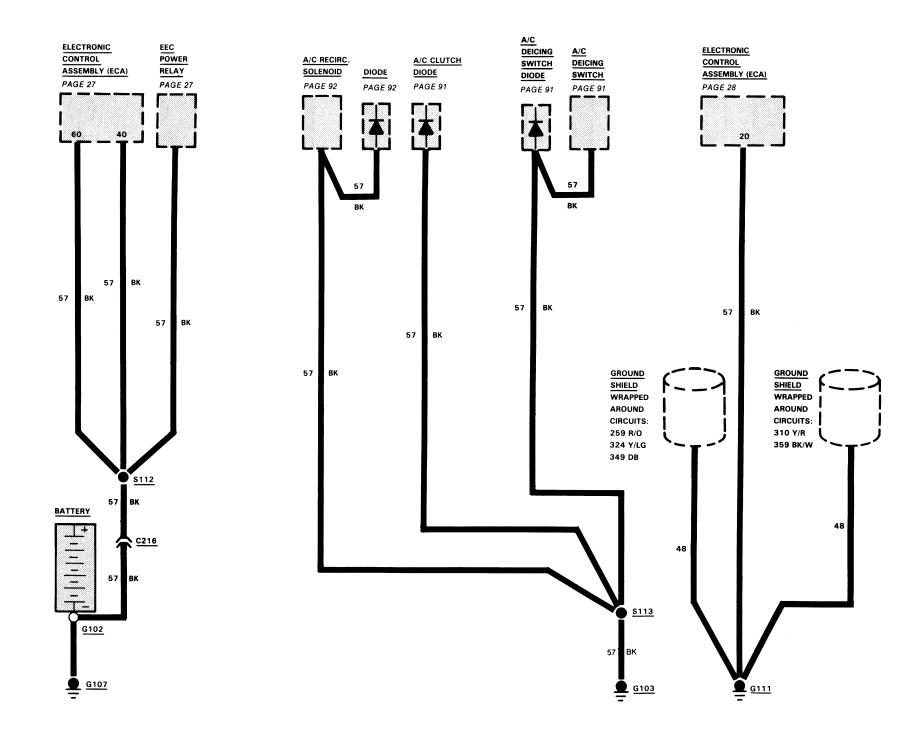
The circuit schematics in this manual are designed to make it easy to identify common points in circuits. This knowledge can help narrow the problem to a specific area. For example, if several circuits fail at the same time, check for a common power or ground connection. (See Power Distribution or Grounds). If part of a circuit fails, check the connections between the part that works and the part that doesn't work.

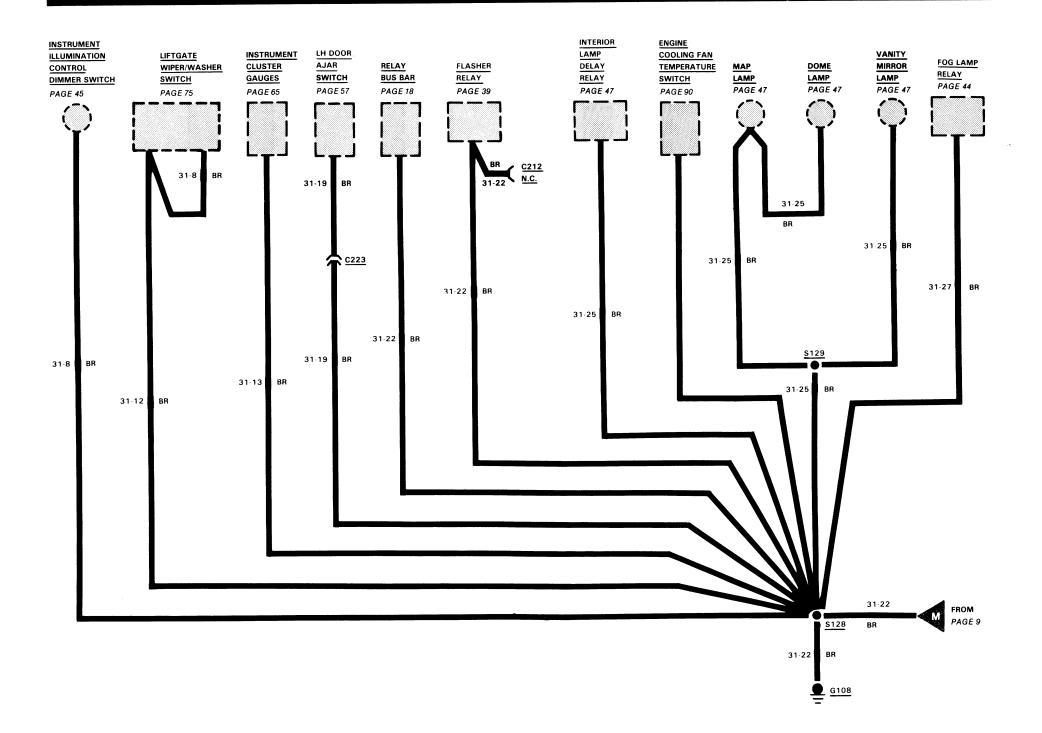
For example, if low beam headlamps work, but high beams and the indicator light don't work, then power and ground paths must be good. Since the dimmer switch is the component which switches this power to the high beam lights and indicator, it is most likely the cause of failure.

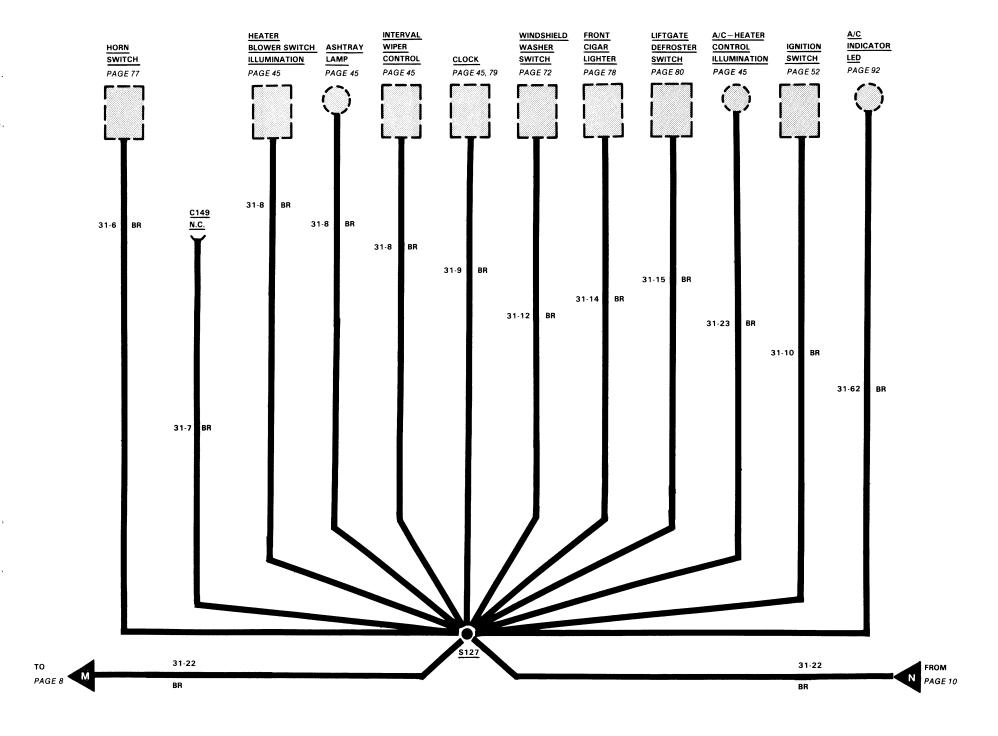


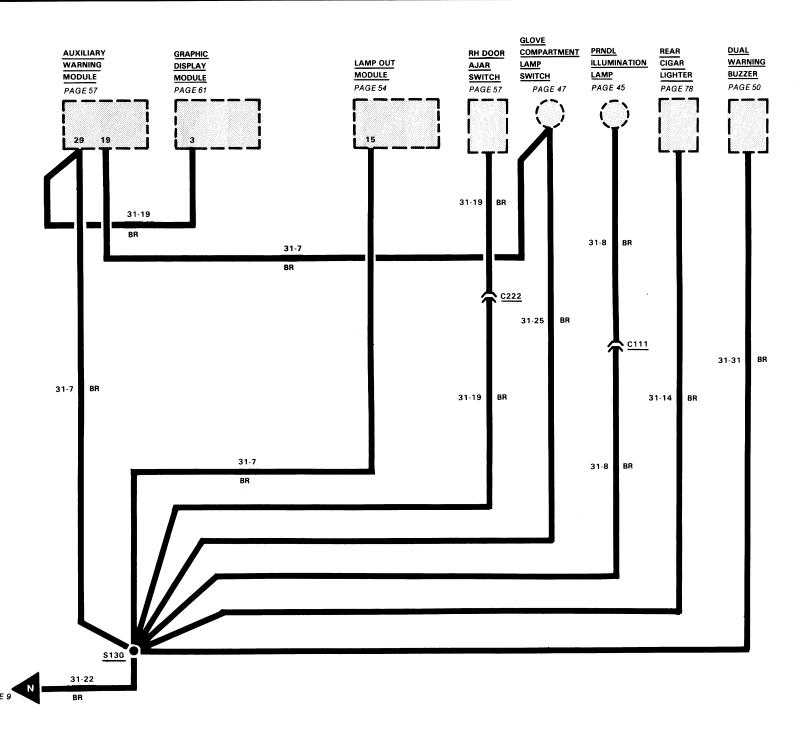


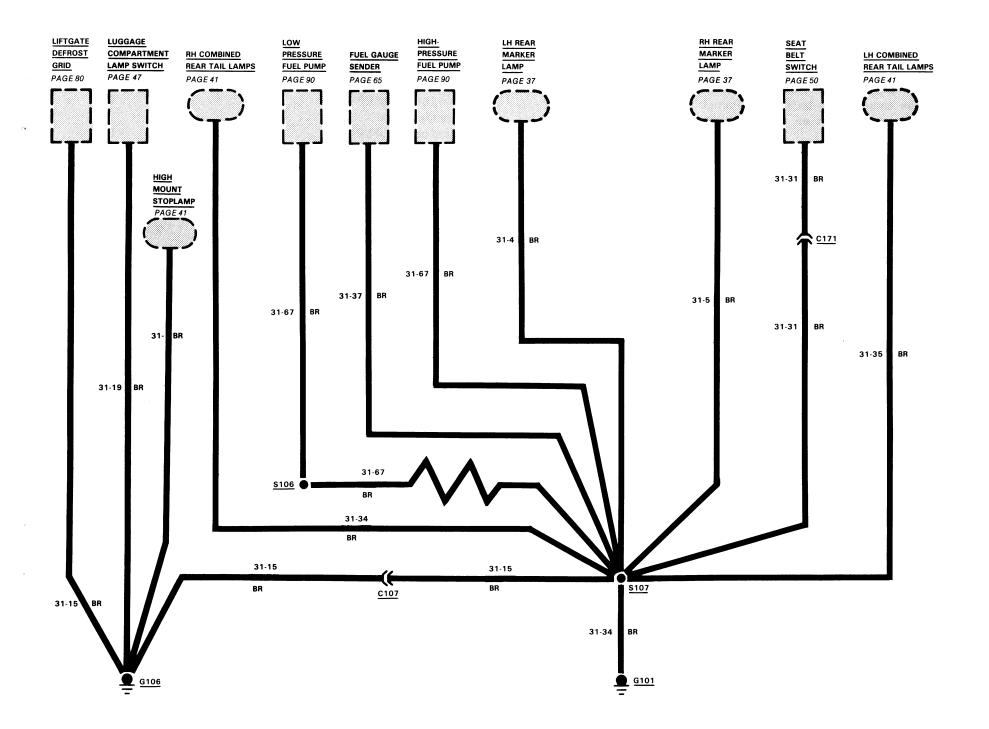












HOW THE CIRCUIT WORKS

The ground circuits here are complete, and connect several components together to screw terminal ground points. On other pages only parts of these circuits may be shown. Partial ground circuits are shown as dashed wires on these pages.

Simple or component ground circuits are shown on the individual circuit pages, and are complete on those pages.

The ground wires are **57 BK** for engine wiring or **31-XX** for body wiring, unless otherwise noted.

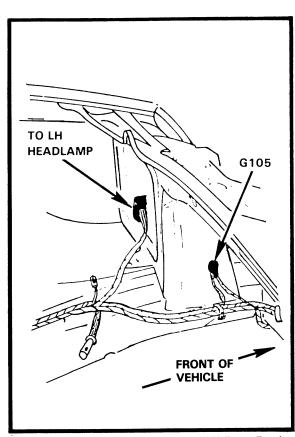


Figure 1-Ground G105-Inside of LH Front Fender

Connector C107In liftgate, near door latchBK1Connector C109Near windshield washer bottleNAT2Connector C111Beneath console84-4BK5Connector C212Behind center of I/PBR6Connector C216RH fender apron1	
Connector C111 Beneath console 84-4 BK 5 Connector C212 Behind center of I/P BR 6	
Connector C212 Behind center of I/P	
Connector C2 72	
Connector C216 PH fonder aprop 1	
Connector C2 To	
Connector C149 Behind center of I/P	
Ground G101 Near license lamps	
Ground G102 RH rear side of engine compartment 33-2	
Ground G103 RH front of engine compartment	
Ground G104 RH side engine compartment near park lamp . 21-1	
Ground G105 Near LH flasher 12-1	
Ground G106 In liftgate, near latch 12-2	
Ground G107 Battery ground	
Ground G108 LH cowl panel 13-3	
Ground G111 Lower RH cowl near ECA	
Splice S106 Lower back panel takeout 42-2	
Splice S107 LH rear panel, near liftgate	
Splice S112 RH rear of engine compartment	
Splice S113 Behind LH side of I/P 78-1	
Splice S114 RH side of engine compartment near horn	
Splice S115 LH side of engine compartment near horn	
Splice S127 Behind center of I/P 78-1	
Splice S128 Near LH door ajar switch 78-1	
Splice S129 Near interior lamp connector 49-4	
Splice S130 Near heated seat connector 78-1	

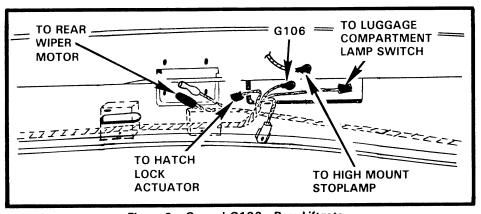


Figure 2 - Ground G106 - Rear Liftgate

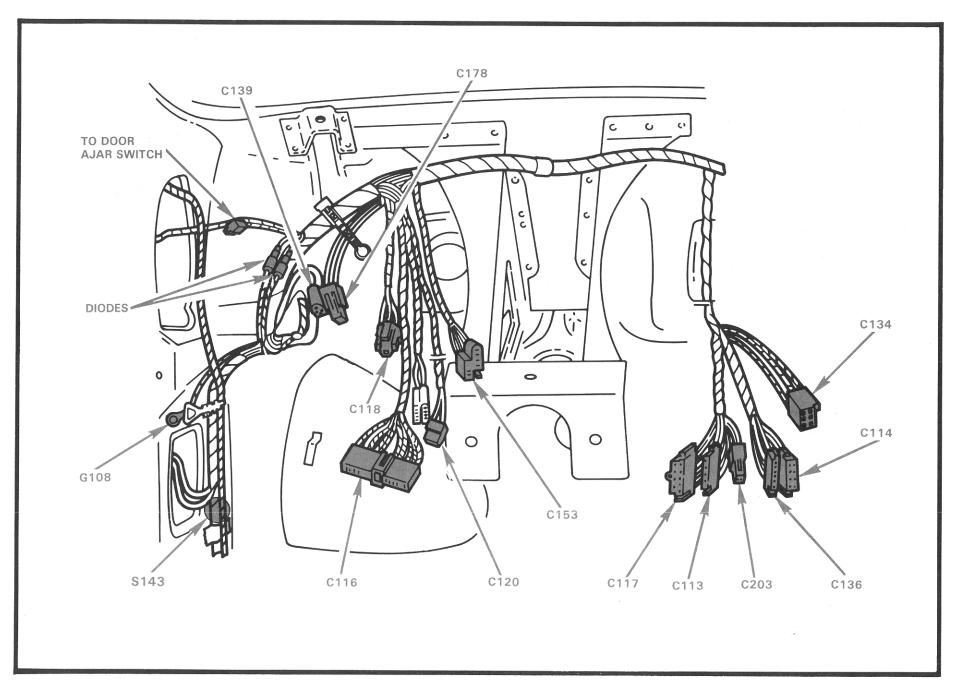


Figure 3 - Ground G108-LH I/P

REPLACEMENT OF FUSES





GOOD FUSE

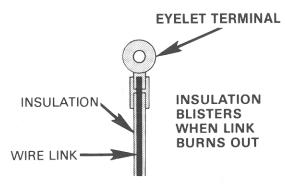
Fuses are mounted on either the Fuse Panel or in-line. They are identified by the numbered value in amperes, and by a color code. Be sure to replace a fuse with the same ampere rating. Remove fuses in order to check them.

DIODES



Diodes are electrical devices that permit current to flow in one direction only. The current flows in the direction indicated by the arrow.

FUSE LINKS



The fuse link is a short length of wire smaller in gage than the wire in the protected circuit. The wire is covered with a thick non-flammable insulation. An overload causes the link to heat and the insulation to blister. If the overload remains, the link will melt, causing an open circuit. The links are color coded for wire size as follows:

COLOR CODE

BLUE	20 GA
BROWN OR RED	18 GA
BLACK OR ORANGE	16 GA
GREEN	14 GA

When replacing, make tight crimp joints or hot solder joints for good connections.

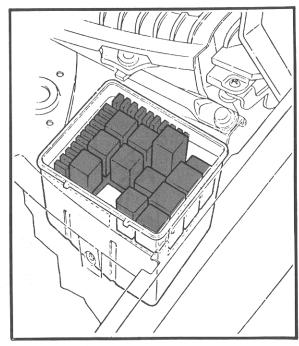
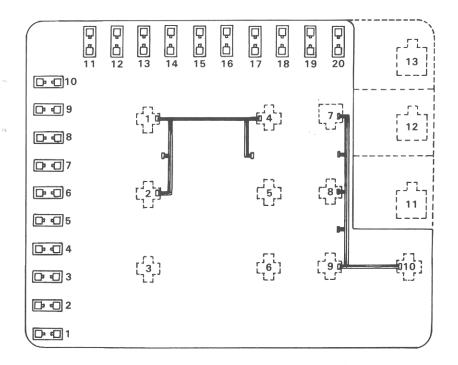


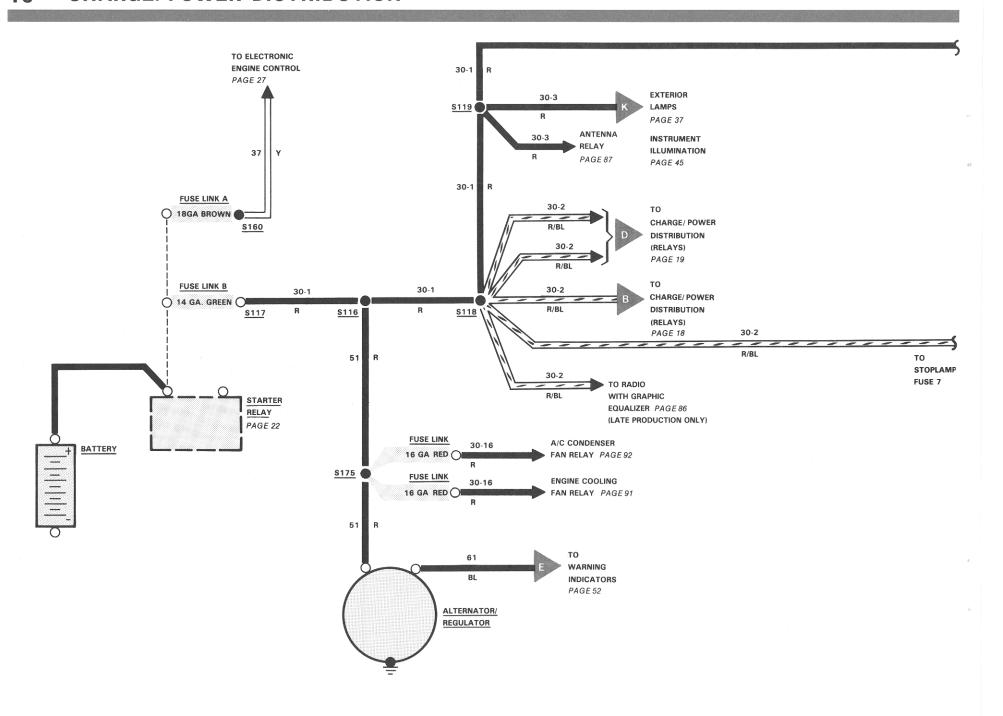
Figure 1-Fuse Block

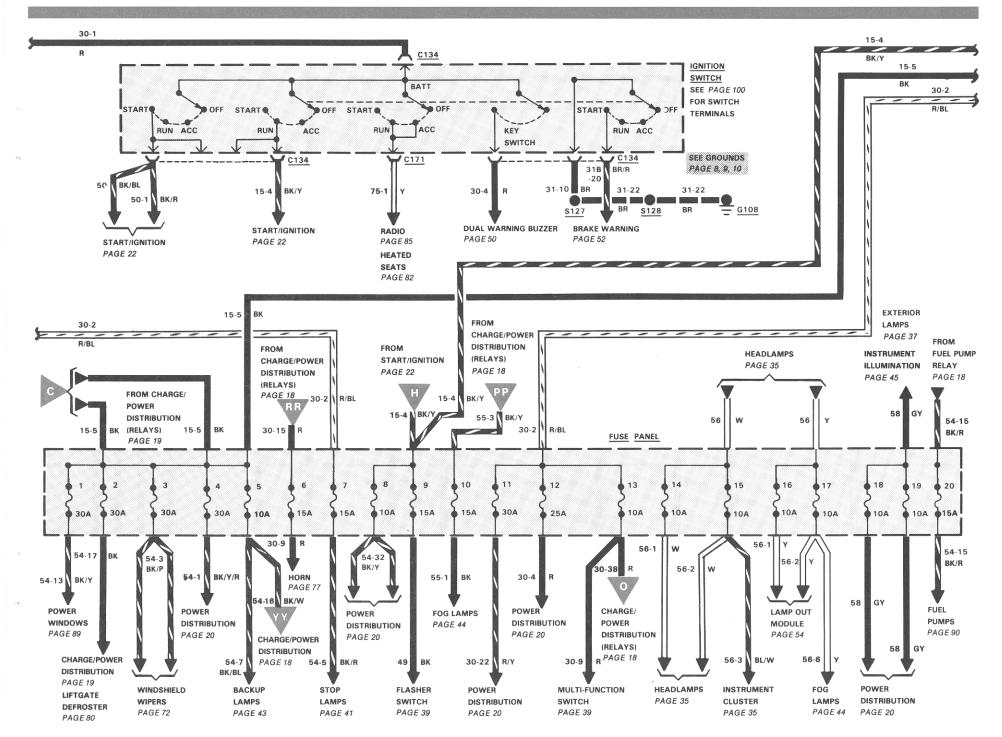


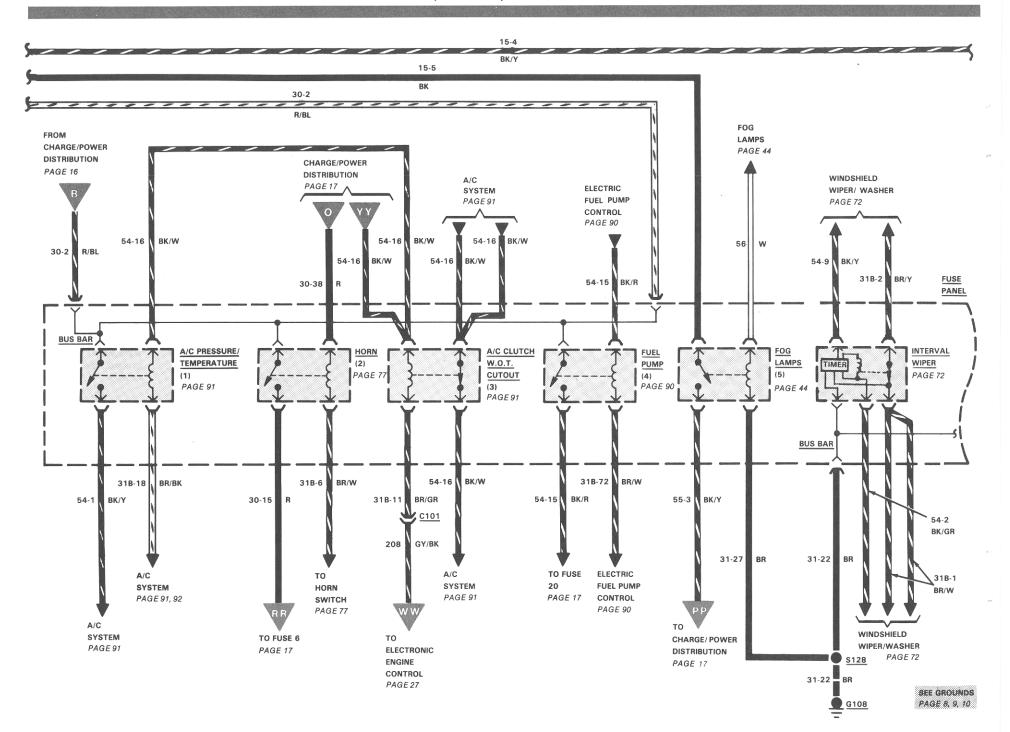
RELAY POSITION	CIRCUIT PROTECTED
1	A/C temp switch
2	Horn
3	A/C clutch W.O.T. cutout
4	Fuel pump
5	Fog lamps
6	
7	Interval windshield wipers
8	Stop lamp
9	Seat belt reminder
10	Ignition switch
11	Rear interval wipers
12	Interior lamp delay
13	Rear window defogger

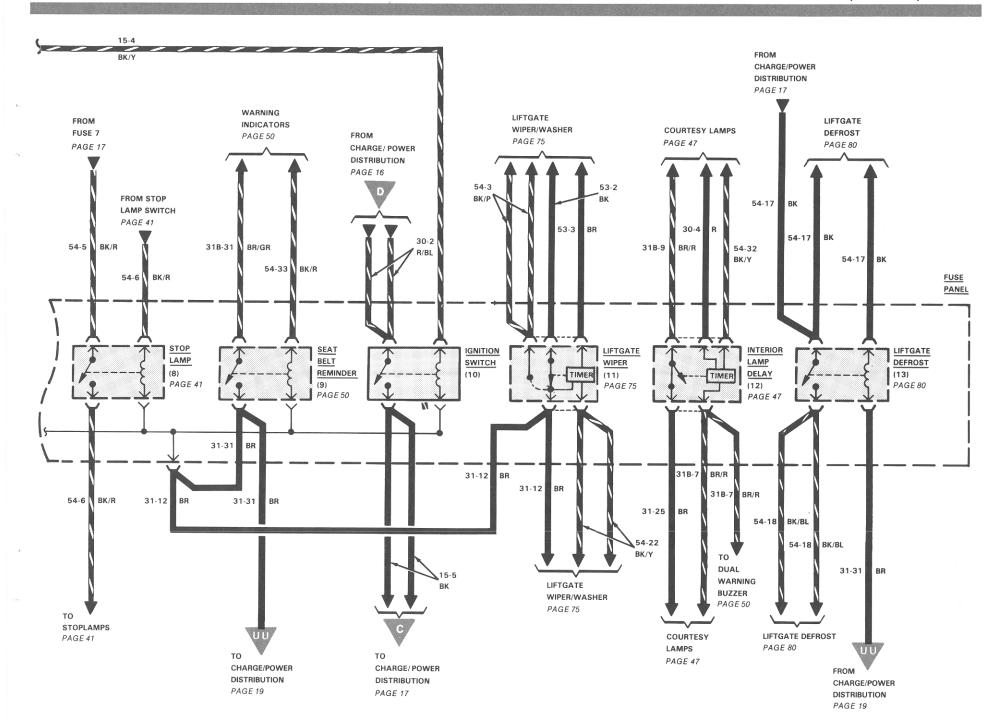
FUSE VALUE AMPS	COLOR CODE
4	PINK
5	TAN
10	RED
15	LIGHT BLUE
20	YELLOW
25	NATURAL
30	LIGHT GREEN

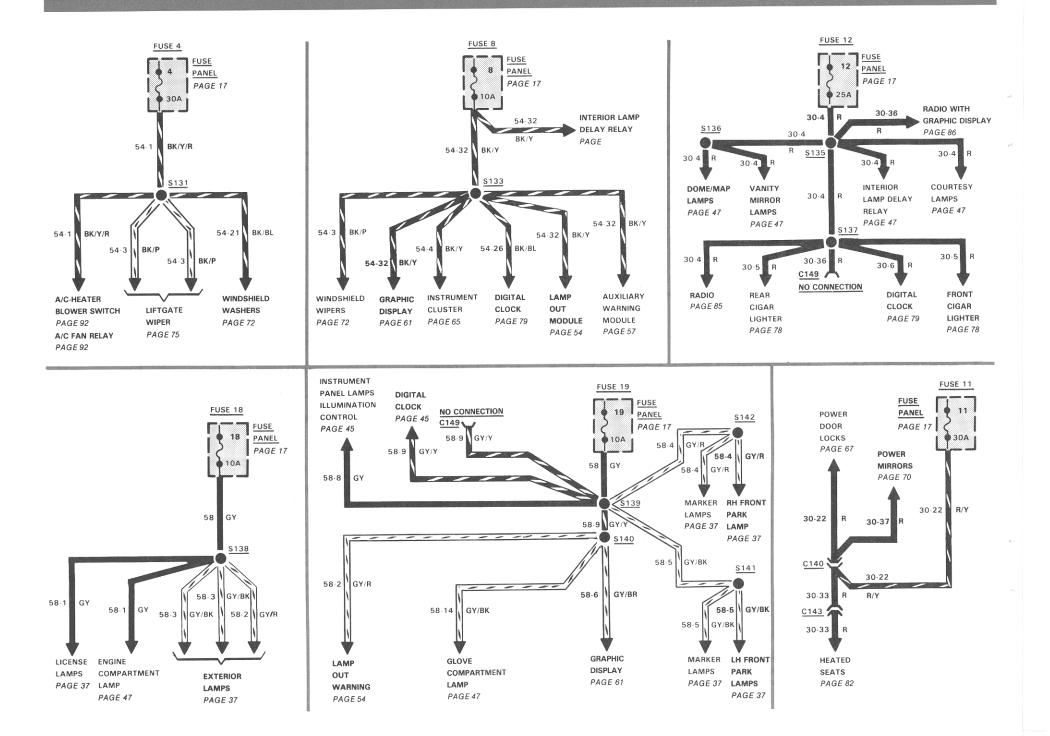
FUSE POSITION	AMPS	CIRCUITS PROTECTED
1	30	Power windows, power door locks
2	30	Rear window defroster
3	30	Windshield wipers
4	30	Heater blower, rear wipers, windshield wash, A/C switch, engine and A/C cooling fans
5	10	Backup lamps, W.O.T. relay
6	15	Horns
7	15	Stop lamps
8	10	Clock, auxiliary warning module, instrument cluster, gauges, bulb outage module
9	15	Hazard flashers, turn signals
10	15	Fog lamps
11	30	A/C temperature fan, power door locks, power mirrors, heated seats
12	25	Courtesy lamps, cigar lighters, vanity mirror
13	10	Hazard flashers, horn relay
14	10	LH headlamp high beam
15	10	RH headlamp high beam
16	10	LH headlamp low beam
17	10	RH headlamp low beam
18	10	LH front parking lamp, LH tail lamp, rear side marker lamps, underhood lamp, and license lamps
19	10	I/P illumination control, RH front parking lamp, RH tail lamp, and front side marker lamps
20	15	Fuel pump











HOW THE CIRCUIT WORKS

Power Distribution

The **Battery** is connected directly to the **Starter Relay** hot terminal. From the **Starter Relay** hot terminal, current flows through **Fuse Link A** and **Fuse Link B** to power all the other circuits except the engine and A/C condenser fans.

TROUBLESHOOTING HINTS

IMPROPER CHARGING

The most common charge system complaints are dead **Battery**, and **Alternator Warning Indicator** on at normal speed.

- Check Fuse Link B at Starter Relay.
- Check Alternator belt tension.
- Check Battery terminals and cable clamps.
- Check for clean and tight connections on Alternator, Voltage Regulator, and Starter Relay.

Read "Charging System Diagnosis" in Section 31-01 of Shop Manual for detailed Charging System tests.

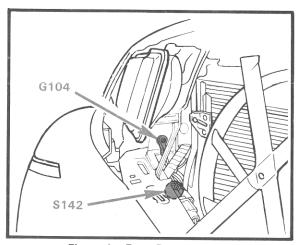


Figure 1 — Front Bumper Wiring

COMPONENT LOCATION	V	Page- Figure	Color	Terminal
Alternator	Front LH side of engine			. 0
Fuse Link B	At starter relay	26-4		
Starter Relay	RH fender apron			
Connector C134	At ignition switch		BR	6
Connector C140	Behind LH side of I/P		RED	2
Connector C143	Below console		BK	2
Connector C149	Behind center of I/P		GY	2
Connector C171	At seat belt switch			_
Ground G108	LH side I/P near foglamp switch T/O			
Splice S116	RH front of engine compartment below			
	coolant reservoir			
Splice S117	At starter relay			
Splice S118	LH side I/P, near foglamp switch T/O			
Splice S119	Near ignition switch T/O			
Splice S127	Behind center of I/P	78-1		
Splice S128	LH side along frame	78-1		
Splice S131	Near LH door ajar switch T/O behind I/P	78-1		
Splice S133	Center of I/P, near tripminder			
Splice S135	Near LH door ajar switch T/O behind I/P	78-1		
Splice S136	Near dome/map lamp	49-4		
Splice S137	Behind center of I/P	78-1		
Splice S138	Near LH door ajar switch T/O behind I/P	78-1		
Splice S139	Near rear wiper switch T/O	78-1		
Splice S140		78-1		
Splice S141	Below windshield washer bottle			
Splice S142	Near RH side of condenser fan	21-1		
Splice S160	RH fender apron near starter relay			
Splice S175	Near alternator T/O			

RESISTOR

S124

(22 K OHMS)

S123

DG/Y

11 DG/Y

Y/LG

DG/Y

ENGINE

CONTROL

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SEE GROUNDS

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G107

Page-

START

HOW THE CIRCUIT WORKS

The Battery, Starter Motor, Starter Relay, and Ignition Switch make up the Starting System. In vehicles with automatic transmission, the Backup/Neutral Safety Switch must be closed (PARK or NEUTRAL) in order to operate the Starter Motor.

Turning the **Ignition Switch** to START sends current through the **Starter Relay** coil and operates the relay. Current from the **Battery** then flows directly through the **Starter Relay** to the **Starter Motor** to start the engine.

When the **Ignition Switch** is in START, **Battery** voltage is applied to both the START (circuit 32) and RUN (circuit 16) terminals of the **Thick Film Integrated Design Ignition (TFI) Module**. When the Ignition Switch is released to the RUN position, the voltage on circuit 32 goes to zero.

TROUBLESHOOTING HINTS CHECK BATTERY AND CABLES

- Check condition of Battery. Recharge or replace if necessary.
- Check Battery posts and cable lugs.
- Check cable terminals at Starter Relay, engine ground, and Starter Motor, and clean if necessary. Make sure cable wire strands are securely attached in terminals. Cables are tight when eyelet can't be easily turned by hand.

IF BATTERY CRANKS SLOWLY

- Check Battery and cables (see above).
- If still slow, repair or replace Starter Motor.

IF STARTER RELAY CHATTERS OR DOESN'T CLICK

• Check Battery and cables (see above).

COMPONENT LOCATION	Figur		lor	Terminals
Alternator	LH side of engine			
Ignition Switch	In steering column			
Neutral Start Switch	Part of transmission assembly 43			
Starter Relay	LH fender apron			
TFI Ignition Module	Mounted to distributor 24-	-2		
Connector C104	Beneath center of vehicle, near transmission 43	-1		4
Connector C105	LH front fender apron	-3 G	Ϋ́	8
Connector C106	LH fender apron near distributor			2
Connector C134	At steering column to ignition switch 13-3,26	-6 B	R	6
Connector C149	Behind center of I/P	-2		
Ground G104	RH of engine compartment near parking lamp. 21-	- 1		
Splice S120	In engine compartment near dash panel			
Splice S123	LH fender apron near distributor			
Splice S124	LH fender apron near distributor			

 Make sure Starter Relay bracket is grounded tightly.

COMPONENT LOCATION

 With R/LB wires removed from Starter Relay, and transmission in PARK or NEUTRAL, jumper this terminal on Starter Relay to main terminal (Battery connection). If Starter Motor works, check Ignition Switch and Neutral Switch on transmission. Check wiring to Starter Relay for open or dirty connections. If this jumper doesn't operate Starter Relay, replace it.

IF STARTER DOES NOT CRANK AND STARTER RELAY CLICKS

 Clean and tighten cable connection to Starter Motor terminal and relay terminals. Check cable to Starter Motor for damage and make sure wire strands are secure in eyelets. • If still bad, repair or replace Starter Motor.

IF STARTER SPINS (HUMMING NOISE) BUT DOES NOT CRANK ENGINE

- Remove Starter Motor. Repair or replace starter drive.
- Read "Testing" in Section 28-02 of Shop Manual for detailed Starting System tests.

IGNITION

Near ignition switch T/O 78-1

HOW THE CIRCUIT WORKS

The Merkur Ignition system contains Thick Film Integrated Design Ignition (TFI) Module, which is mounted on the side of the Distributor. The Distributor is vertically mounted, and driven by the engine camshaft gear.

When the engine is cranking or running:

- The magnetic pickup in the Distributor sends pulse to the TFI Module as the tooth on the armature passes the magnet on the stator.
- The TFI Module switches current on and off in the primary circuit of the Ignition Coil according to the Distributor pulses:
- Each interruption of primary current makes the **Ignition Coil** secondary produce an open circuit high-voltage pulse of up to 40,000 volts;
- High voltage pulses are transmitted to the Distributor, which sends them to fire the spark plugs.

TROUBLESHOOTING HINTS

The following steps are intended only as quick checks to identify and locate some of the more frequent problems. If these checks do not solve the problem, refer to the **Ignition System** diagnosis procedures in the Engine/Emissions Diagnosis Manual for complete system tests.

If the **Ignition System** is OK, check the fuel system and the engine itself.

PRELIMINARY CHECKS

- a. Check **Battery** for proper state of charge and for clean, tight battery terminal connections.
- b. Inspect all wires and connectors for breaks, cuts, abrasions or burned spots. Repair or replace as necessary. Make sure all wires are connected correctly.
- c. Unplug all connectors and inspect for corroded or burned contacts. Repair as necessary and plug connectors back together, Do NOT remove grease in connectors.
- d. Check for loose or damaged spark plug or coil wires. If boots or nipples are removed on ignition wires, reapply new silicone dielectric compound.
- e. Check that **TFI Module** is securely attached to **Distributor**.

SPECIAL TEST JUMPER

Make up a test jumper as shown in Figure 1 below. It is important to use only this test jumper when making these checks. Solid wire jumpers will not work for the quick checks.

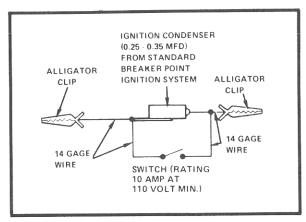


Figure 1 - Ignition Test Jumper

VOLTAGE TEST

Disconnect connector at **TFI Module**. Check for battery voltage between each pin (+) and ground (-) as follows (use a straight pin in connector socket hole to make contact):

- a. With **Ignition Switch** in OFF position, check for 0 volts at each terminal.
 - If voltage is present, check **Ignition** Switch.
- b. Set **Ignition Switch** to RUN. Check for battery voltage at **R/LG** and **DB/Y** wires.
 - Check continuity of Ignition Switch, Ignition Coil, and wires if bad.
- c. Disconnect R/LB wire lug at Starter Relay. Set Ignition Switch to START. Check for battery voltage at all three wires.
 - Check continuity of Ignition Switch and R/LB wires if bad.
- d. Reconnect R/LB wire lug at Starter Relay.

RUN MODE SPARK TEST

- a. Remove coil wire from **Distributor** cap. Install spark tester or modified spark plug (side electrode removed) in coil wire terminal.
- b. Unplug connector at **TFI Module**. In the harness side of the connector, connect the special test jumper (Figure 1) between ground and the **DG/Y** lead. Use a straight pin in connector socket hole to make contact.

CAUTION

Do not leave test jumper closed for more than one second at a time.

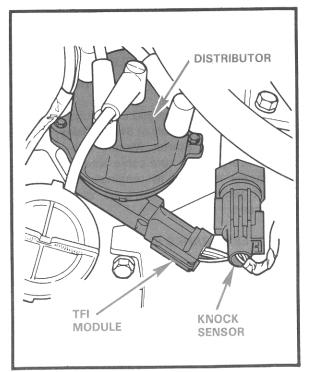


Figure 2 - Distributor

- c. With the Ignition Switch in RUN, close the test jumper switch. Leave closed for about one second, then open. Repeat this several times. There should be a SPARK each time this switch is opened.
 - If there is NO SPARK, the problem is in the primary circuit. Check coil for internal shorts or opens. Check primary resistance (0.5 ohm) and secondary resistance (8000 to 11,500 ohms). Replace coil if necessary.
 - If there is SPARK, the primary circuit wiring and coil are OK. The problem is in the Distributor pickup, or the TFI Module.

DISTRIBUTOR PICKUP TEST

There is no access to the output of the Hall effect pick-up device in the EEC-IV distributor.

Refer to applicable Section in Engine/Emissions Diagnosis Manual for distributor diagnostics utilizing outputs from EEC-IV module.

CAUTION

If the vehicle has a catalytic converter, disconnect the air supply line between the By-pass Valve and the Manifold before cranking the engine with the Ignition Switch in OFF. This will prevent damage to the catalytic converter.

After testing, run the engine for at least 3 minutes before reconnecting the air supply line to clear excess fuel from the exhaust system.

NOTE

Do not use a voltmeter which is combined with a dwell-meter. Slight needle oscillations (1/2 volt) may not be detectable on this type of test unit.

CAUTION

Do not crank engine for more than 10 seconds.

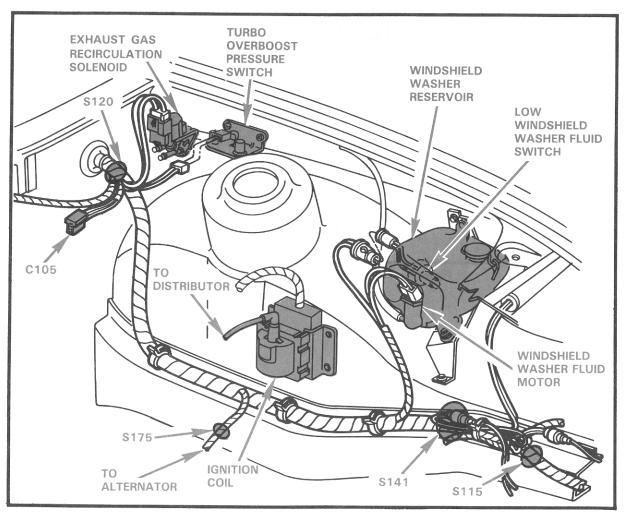


Figure 3-LH Fender Apron

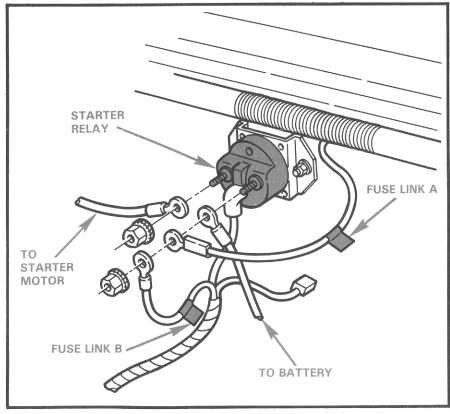


Figure 4-Starter Relay

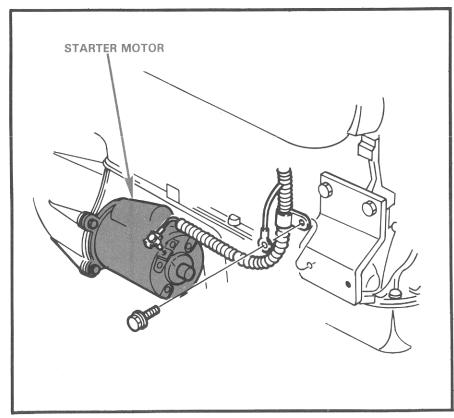


Figure 5 - Starter Motor

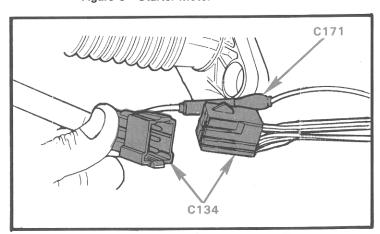
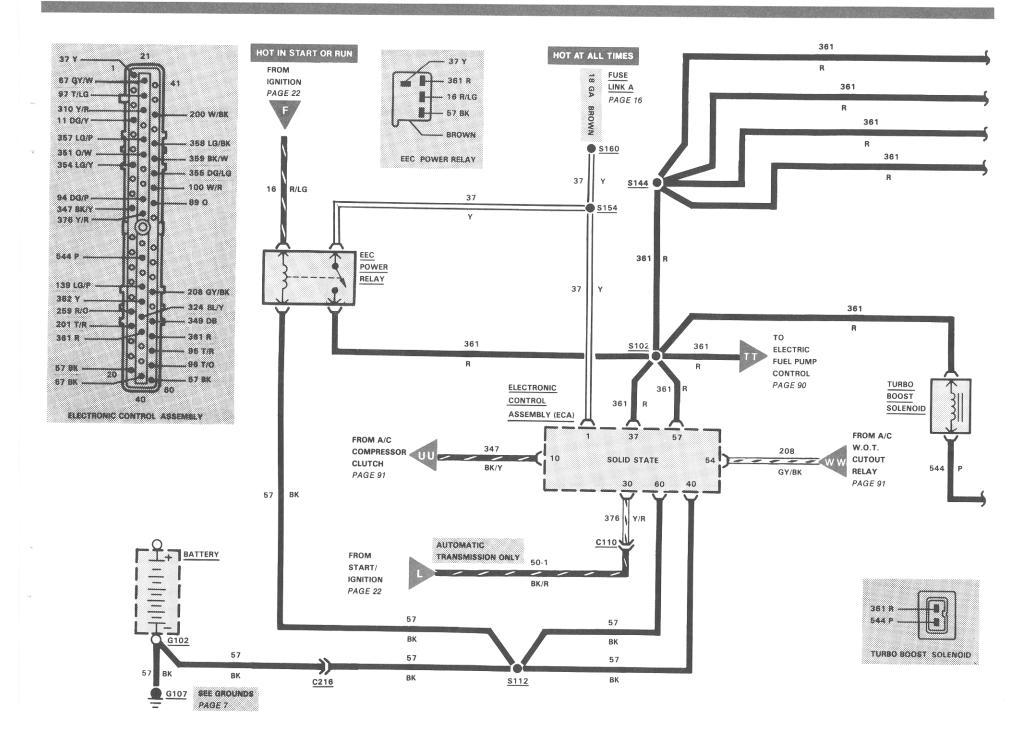
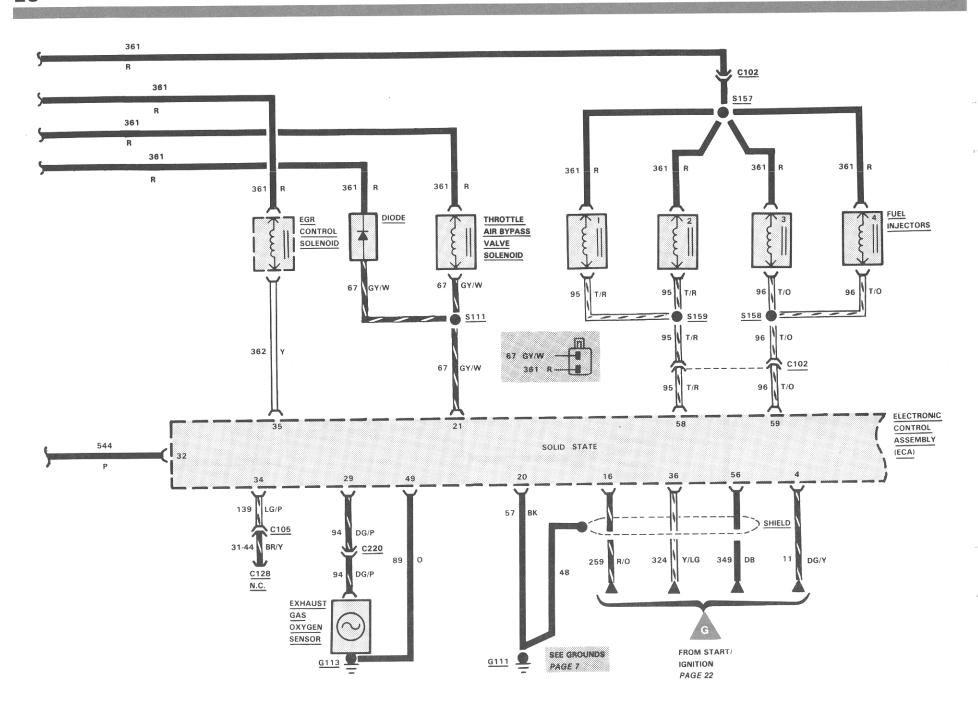
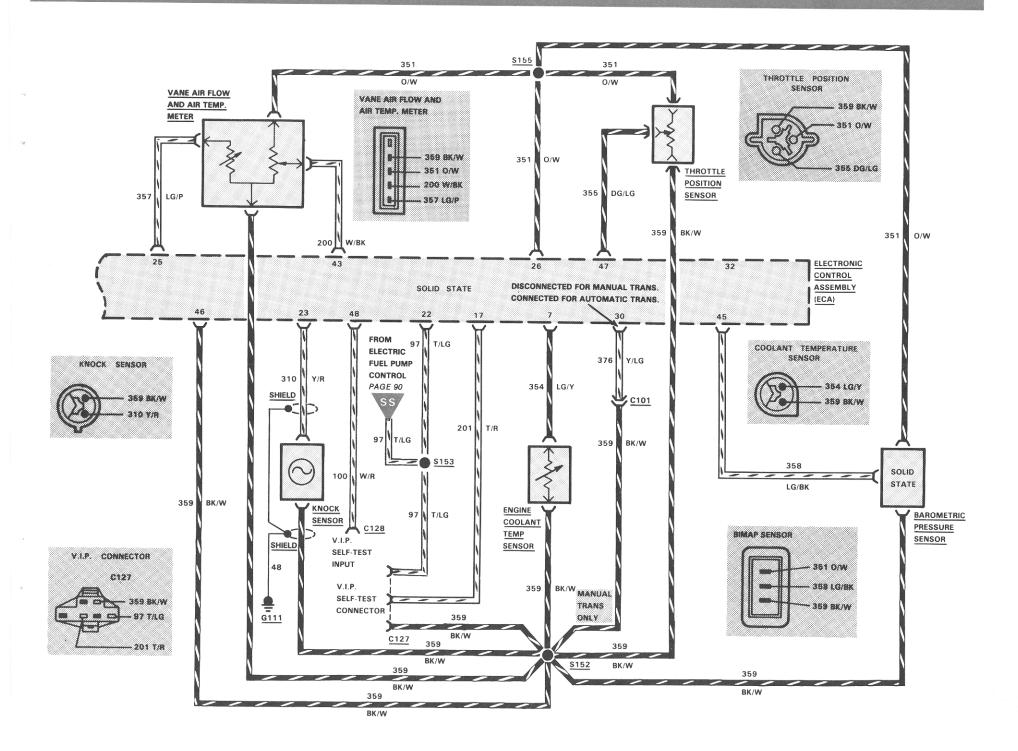


Figure 6 - Ignition Switch Connector







HOW THE CIRCUIT WORKS

The Electronic Engine Control System (EEC IV) includes an Electronic Control Assembly (ECA) that receives inputs from various sensors. The ECA uses this information to provide improved fuel economy and performance, and lower exhaust emissions.

The **EEC SYSTEM** has a special **Distributor** that has no magnetic pickup or advance mechanisms. Instead, all ignition timing is controlled by the **ECA**.

The ECA receives engine timing information from the Distributor through the TFI Ignition Module. The ECA uses this information for spark timing and advance.

The 2.3L EFI Turbo engine used on the Merkur uses **EEC IV** Electronic Fuel Injection (EFI). Fuel is injected directly into each cylinder through the **Fuel Injectors**. A carburetor is not used. Fuel pressure is built up by the **Electric Fuel Pumps**. With the **Ignition Switch** in START or RUN, the **EEC Power Relay** applies voltage to the circuit. When controlled by the **Electronic Control Assembly**, and with the **Inertia Switch** closed, the **Fuel Pump Relay** operates, applying power to the **Fuel Pumps** through the **Inertia Switch**.

Current to the **Rear Fuel Pump** passes through the pump and a ballast **Resistance Wire**, connected to ground. This pump, mounted in the fuel tank, pumps fuel at low pressure. Pressure is boosted by the **Front Fuel Pump**.

The **Idle Speed Actuator** controls cold and warm engine idle speed. Also, it adjusts for load when the A/C and power steering operate.

COMPONENT LOCATION	I	Page- Figure	Color	Terminals
Barometric Pressure	RH fender apron	33-2		
EEC Power Relay	Attached to lower RH cowl near ECA			
EGR Control Solenoid	LH fender apron	25-3		
EGR Valve Position				
Sensor	At top of RH front of engine			
EGR Vent Solenoid	LH front of engine			
Electronic Control	And the Land	24.2		
Assembly	Attached to lower RH cowl	34-3		
Engine Coolant	Tan front of ongine	32-1		
Temperature Sensor	Top front of engine	32-1		
Exhaust Gas Oxygen (EGO) Sensor	LH rear of engine	32-1		
Fuel Injectors	Upper LH side of engine			
Fuse Link A	At starter relay			
Knock Sensor	Bottom, LH rear of engine			
Manifold Charge				
Temperature Sensor	RH side of engine on manifold			
TFI Ignition Module	Connected to RH side of distributor			
Throttle Air Bypass Valve				
Solenoid	LH front fender apron	32-1		
Throttle Position Sensor	LH side of engine	32-1		
Turbo Boost Solenoid	RH side engine at turbocharger			
Vane Air Flow Meter	RH front of engine		516	0
Connector C101	Lower RH cowl near ECA		BK	6
Connector C102	LH fender apron		BK	4
Connector C105	LH side fender apron		GY	8
Connector C127	RH fender apron near BMAP T/O		GY	6 1
Connector C128	RH fender apron near BMAP T/O 33-2		BK	ı
Connector C216	RH fender apron			
Connector C220	Center rear of engine compartment			
Ground G111	Lower RH cowl near ECA			
Ground G113,	RH side of engine flear Edo serisor			4

(Continued on next page)

Exhaust Gas Recirculation (EGR)

The **EGR Control Solenoid** sends vacuum to the ported EGR valve, which allows exhaust gases to recirculate. The solenoid operates at a time after the engine starts. With higher coolant temperature at start, the time delay is shorter. It turns off at high temperature, high load (boost) and high engine speed.

Sensing Devices

Various sensing devices are used to determine engine operating conditions. They provide the **ECA** with throttle pressure, temperature, and exhaust gas information.

The **Throttle Position Sensor** sends one of three signals to the **ECA** to indicate closed, partially open, or wide open throttle.

The **Engine Coolant Temperature Sensor** measures engine temperature.

The **Barometric Pressure Sensor** measures atmospheric pressure (changes with altitude).

The **Exhaust Gas Oxygen Sensor** provides a voltage to the **ECA** for regulating the air/fuel ratio by sensing the oxygen content of the exhaust gases. Oxygen shows a lean exhaust gas mixture while no oxygen shows a rich mixture.

The Vane Air Flow Meter measures flow rate of inlet air. The Vane Air Temperature Sensor measures the temperature of inlet air. The ECA uses these signals to calculate mass air flow.

The **Knock Sensor** detects engine knock so that timing can be changed.

COMPONENT LOCATION	(Continued from previous page)	Page- Figure	Color	Terminals
Splice S102	Lower RH cowl near ECA			
Splice S111	LH fender apron	32-1		
Splice S112	RH rear of engine compartment			
Splice S144	Center of dash panel	32-1		
Splice S152	Lower RH cowl near ECA			
Splice S153	Lower RH cowl near ECA			
Splice S154	Lower RH cowl near ECA			
Splice S155	RH rear of engine compartment			
Splice S158	Near fuel injectors			
Splice S159	Near fuel injectors			
Splice S160	RH side fender apron near starter relay			

NOTE

If engine does not operate after a collision, it is possible the **inertia Switch** has opened. Switch can be reset by pushing down on plunger of switch.

TROUBLESHOOTING HINTS

The **EEC** engine operates with 13°LOS manual transmission, 10°LOS for automatic transmission, with constant spark timing, and **EGR** system does not operate, there is a problem in either the calibration assembly or the **ECA** (LOS mode).

The constant 10° advance is a fail-safe mode which permits the car to be driven in for service when the electronics are not operating correctly. When this happens, it is necessary to go into the full electronics diagnosis routine.

Read the Shop Manual and special service bulletins for complete **EEC** test procedures using special Rotunda test equipment.

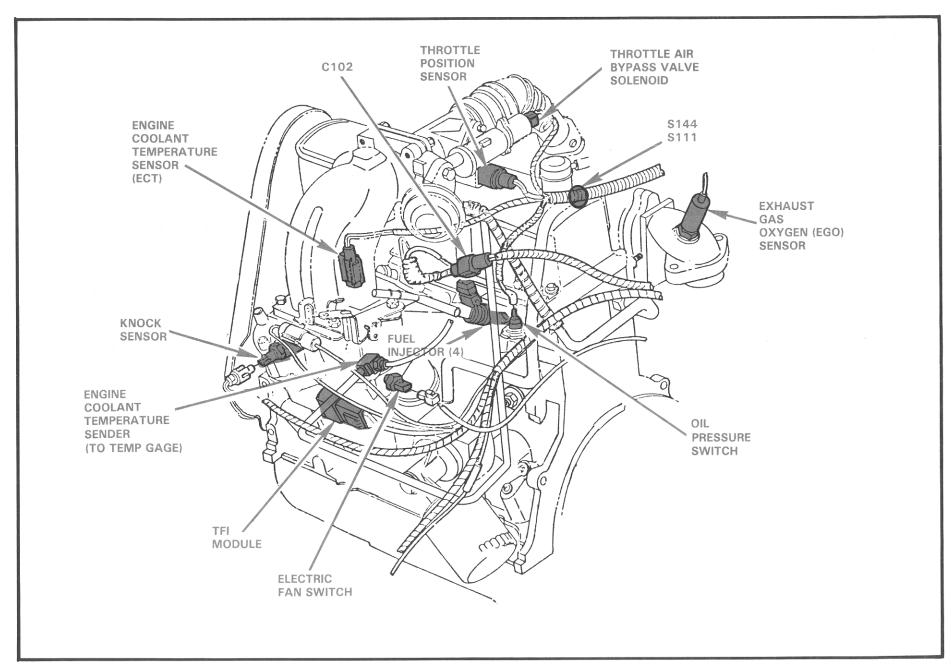


Figure 1-Engine Wiring, LH Side

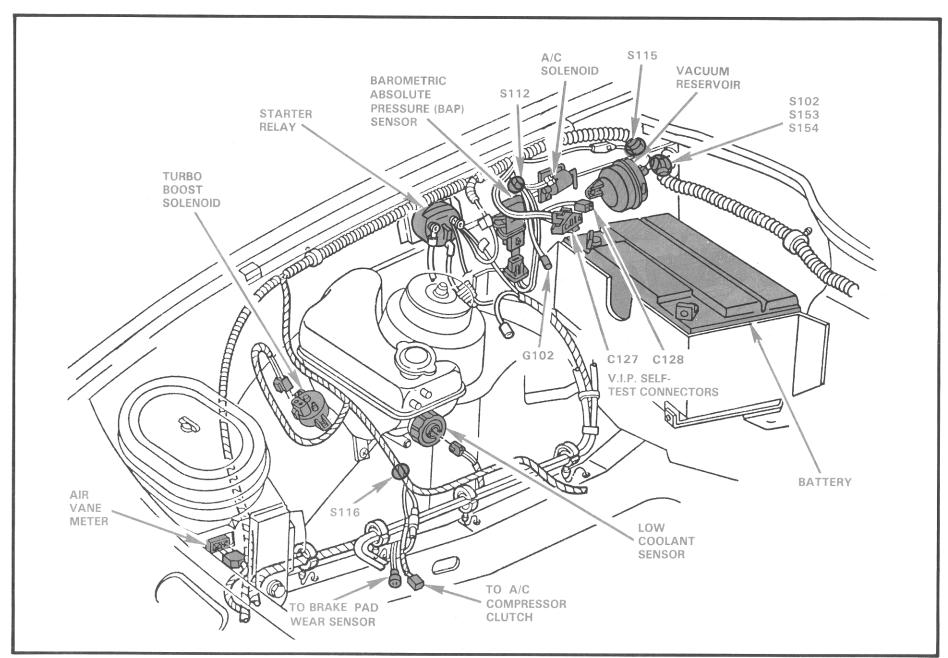


Figure 2-RH Fender Apron Wiring

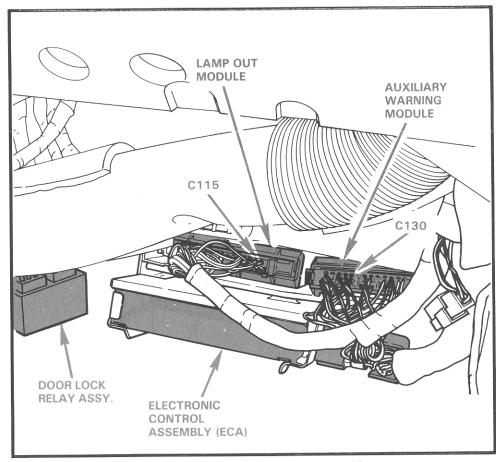


Figure 3 - Electronic Control Assembly

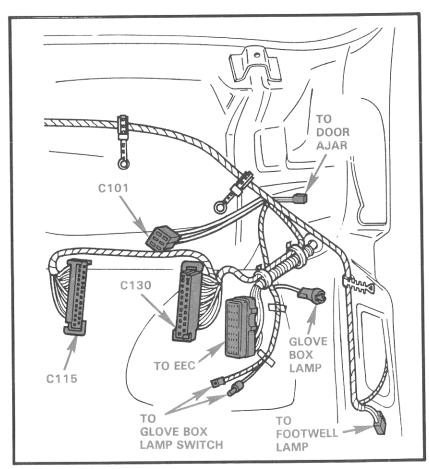
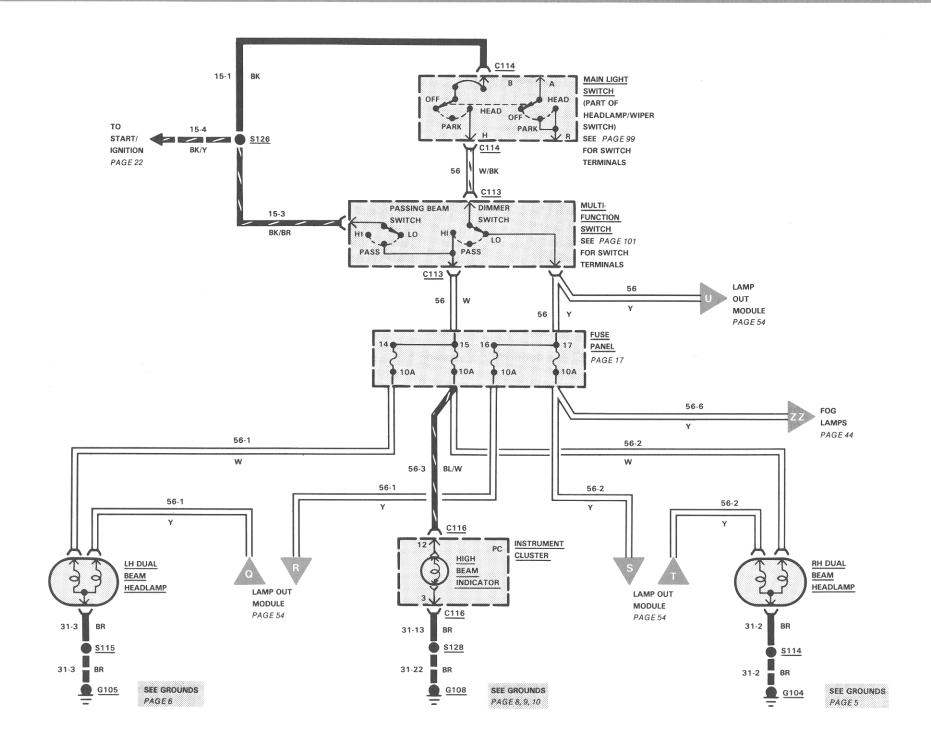


Figure 4-RH Cowl Wiring



Power to operate the **Headlamps** normally flows through the **Main Light Switch**, the lever on the RH side of steering column; and the **Dimmer Switch**, the lever on the LH side of steering column, providing power to Fuses 16 and 17. Current then flows through the outage module, which monitors **LO** beam lamp operation only, and then to the **LO** beam lamps. When the **Dimmer Switch** is pulled towards the driver, the passing beam switch closes, providing power to Fuses 14 and 15. Current then flows to the **HI** beam lamps.

TROUBLESHOOTING HINTS

NO HEADLAMPS (HI AND/OR LO)

• Check Fuses 14, 15, 16 and 17.

NO HEADLAMPS: PASSING BEAM OK

- Check for voltage at W/BK wire of Multi-Function Switch. If bad, check continuity of wire and Main Light Switch.
- Check continuity of dimmer switch. Replace if bad.

HEADLAMPS OK: NO PASSING BEAM

 Check for voltage at BK/BR wire of Multi-Function Switch.

COMPONENT LOCATION			Terminals
On RH side of steering column	36-1		
On LH side of steering column	40-2		
LH side steering column	13-3	BK	4
RH side steering column	36-1	BK	8
At instrument cluster	46-2	BK	13
RH side engine compartment, near			
parking lamp	21-1		
Near LH flasher T/O	12-1		
LH cowl panel	13-3		
RH side of engine compartment near horn T/O			
LH side of engine compartment near horn T/O .			
Near ignition switch T/O	78-1		
Near LH door ajar switch T/O	78-1		
	On RH side of steering column On LH side of steering column LH side steering column RH side steering column At instrument cluster RH side engine compartment, near parking lamp Near LH flasher T/O LH cowl panel RH side of engine compartment near horn T/O LH side of engine compartment near horn T/O Near ignition switch T/O	On RH side of steering column 36-1 On LH side of steering column 40-2 LH side steering column 13-3 RH side steering column 36-1 At instrument cluster 46-2 RH side engine compartment, near parking lamp 21-1 Near LH flasher T/O 12-1 LH cowl panel 13-3 RH side of engine compartment near horn T/O	On RH side of steering column 36-1 On LH side of steering column 40-2 LH side steering column 36-1 RH side steering column 36-1 BK RH side steering column 36-1 At instrument cluster 46-2 RH side engine compartment, near parking lamp 21-1 Near LH flasher T/O 12-1 LH cowl panel 13-3 RH side of engine compartment near horn T/O LH side of engine compartment near horn T/O Near ignition switch T/O 78-1

Check continuity of passing beam switch.

NO HI AND LOW BEAM ON ONE SIDE

 Make sure ground connection on that side is clean and tight.

ONE HEADLAMP DOES NOT WORK

- · Check bulb.
- Check for frayed or damaged wires, or loose connections.

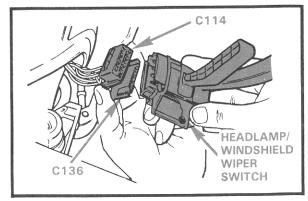
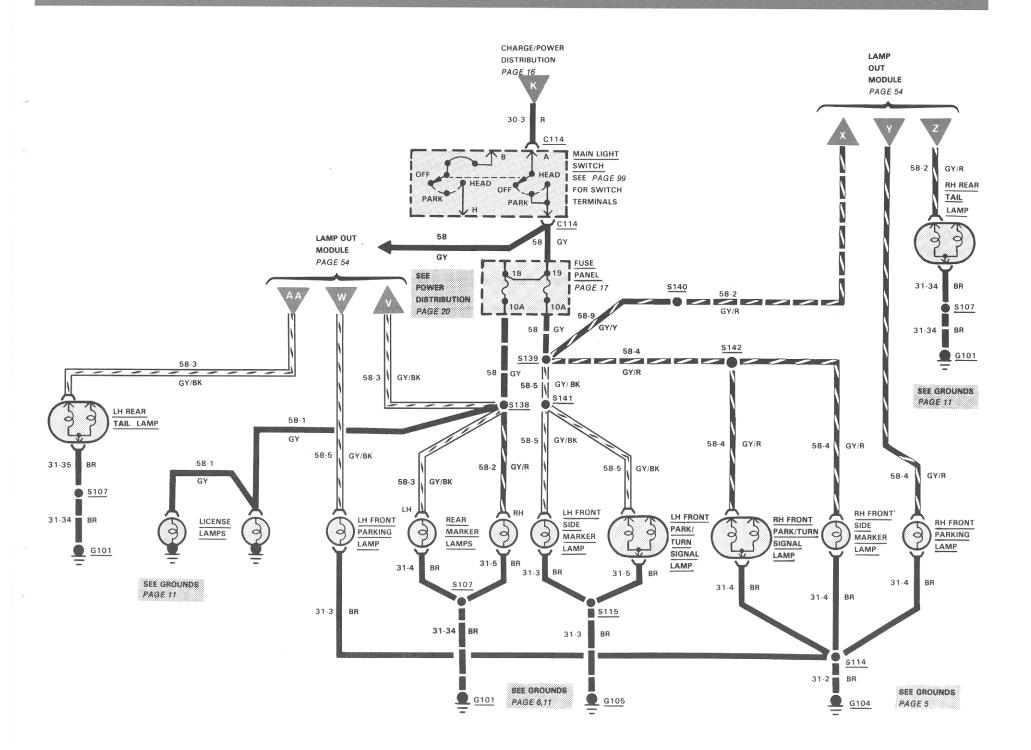


Figure 1 - Headlamp/Wiper Switch



HOW CIRCUIT WORKS

Power is supplied to the Main Light Switch from Fuse Link B. Current then flows through Fuses 18 and 19 to the marker, parking and license lamps.

TROUBLESHOOTING HINTS

NO EXTERIOR LAMPS WORK

- Look for frayed or damaged wires, or loose connections.
- Make sure C114 and connector at Bulb Outage Module are tight.
- Check for voltage at R wire of Main Light Switch. If bad, check harness back to Battery.

ONE LAMP DOES NOT WORK

- · Check bulb.
- Check for frayed or damaged wires, or loose connections.

RH LAMPS DO NOT WORK

• Check Fuse 19

LH LAMPS OR LICENSE LAMPS DO NOT WORK

• Check Fuse 18

COMPONENT LOCATION	J.	Page- Figure	Color	Terminals
Main Light Switch	RH side steering column	36-1		
Connector C114	RH side steering column	36-1	BK	8
Ground G101	Near license lamps			€-a
Ground G104	RH side engine compartment, near			
	parking lamp	21-1		
Ground G105	Near LH flasher T/O	12-1		전
Splice S107	LH rear panel near tail lamp			
Splice S114	RH side of engine compartment near horn T/O .			
Splice S115	LH side of engine compartment near horn T/O .			
Splice S138	Near LH door ajar switch T/O behind I/P			
Splice S139	Behind LH side of I/P	78-1		
Splice S141	Below windshield washer bottle	25-3		
Splice S142	Near RH side of condenser fan	21-1		

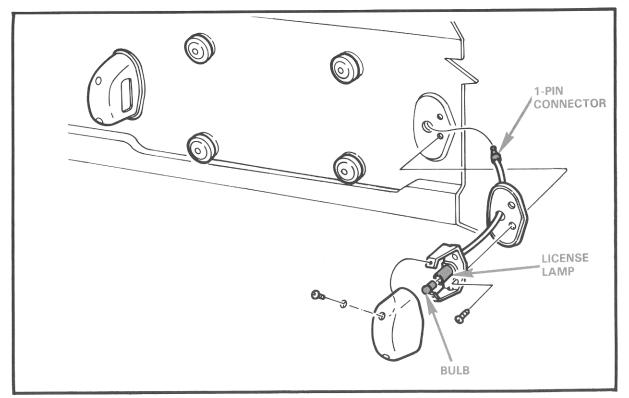
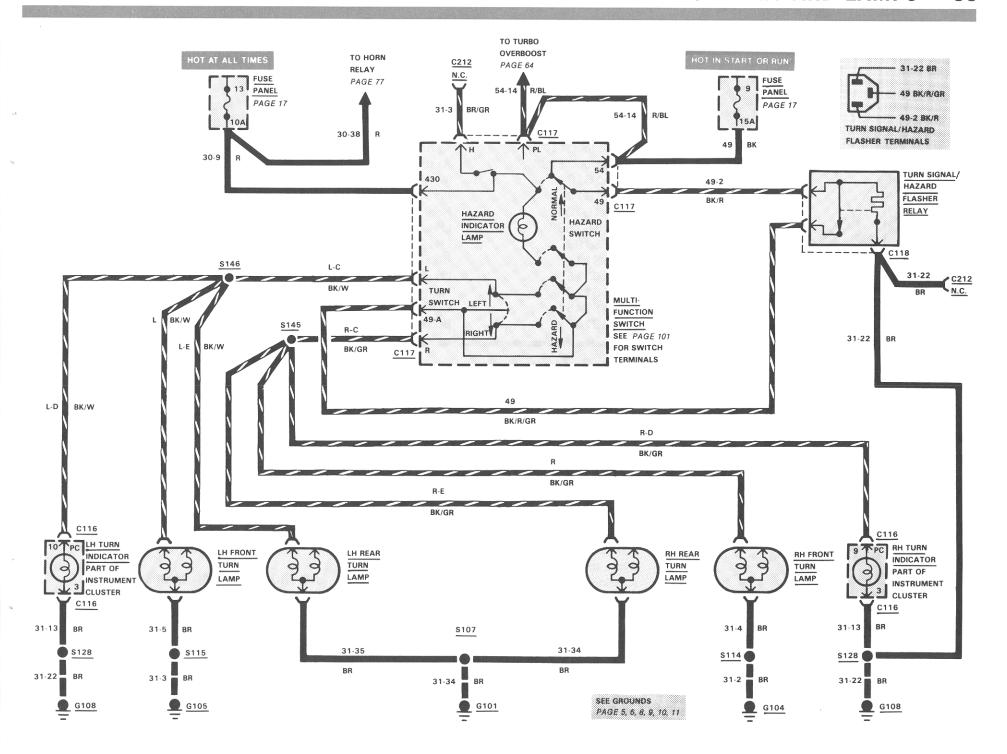


Figure 1 - License Lamps



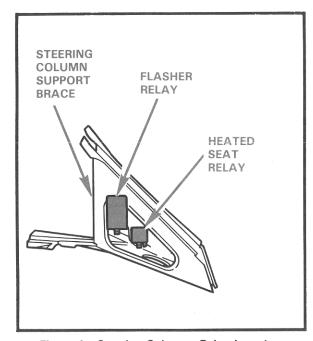


Figure 1—Steering Column—Relay Locations

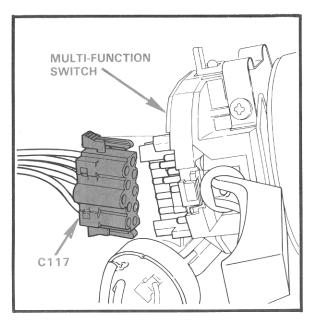


Figure 2 - Multi-Function Switch

COMPONENT LOCATION		Page- Figure	Color	Terminals
Multi-Function Switch	LH side and top of steering column	J		
Turn Signal/Hazard				
Flasher	Behind LH side of I/P			
Connector C116	At instrument cluster	13-3	BK	13
Connector C117	At turn signal stalk switch	40-2	BK	10
Connector C118	At turn signal/hazard flasher relay	13-3	BK	3
Ground G101	Near license lamps			
Ground G104	RH side engine compartment, near parking lamp	21-1		
Ground G105	Near LH flasher T/O	. 12-1		
Ground G108	LH side of I/P near foglamp switch T/O			
Splice S107	LH rear panel, near tail lamp			
Splice S114	RH side of engine compartment near horn T/O			
Splice S115	LH side of engine compartment near horn T/O			
Splice S128	Near LH door ajar switch T/O	. 78-1		
Splice S145	Behind LH side of I/P	. 78-1		
Splice S146	Behind LH side of I/P	. 78-1		

Turn Signals

With the **Ignition Switch** in RUN and START, current can flow through **Fuse 9**, **Multi-Function Switch**, the **Turn Signal/Hazard Flasher** and on to the **Turn Lamps** and indicators.

The turn switch sends the power to either the **LH** or **RH Turn Lamps**.

Hazard Flasher

Current flows through Fuse 13 to the Turn Lamps and Hazard and Turn Signal indicators when the hazard switch located on top of the steering column is pushed in.

The hazard switch sends current to both the **RH** and **LH Turn Lamps** at the same time.

TROUBLESHOOTING HINTS HAZARD FLASHER DOESN'T WORK

- Check Fuse 13 by operating Horn.
- Check voltage at C117 BK/R wire at Multi-Function Switch.

- Replace Multi-Function Switch.
- Check if Turn Signals are flashing ON and OFF.
 If not, replace Turn Signal/Hazard Flasher.

TURN INDICATORS DON'T WORK

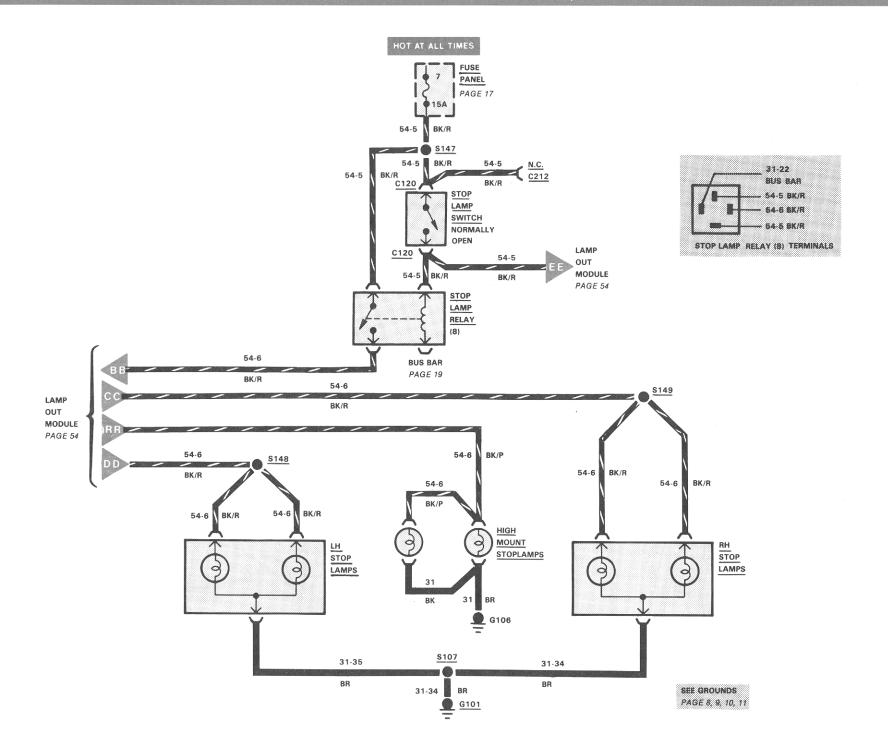
- Check Fuse 9.
- Check voltage at BK/R wire at Multi-Function Switch wire.
- Replace Multi-Function Switch
- Check if Hazards are working properly. If not, replace Turn Signal/Hazard Flasher.

NO FRONT OR REAR LAMPS

Check ground points are tight and not corroded.

ONE TURN LAMP NOT OPERATING

- · Check for burned-out bulb.
- · Check voltage and ground at bulb socket.
- Check for frayed and damaged wires.
- Check that connectors are not corroded.



Current flows through Fuse 7 to the Stoplamp Switch and Relay. When the Stoplamp Switch is closed, the Stoplamp Relay is energized and current flows through the Lamp Out Module and then to the Stoplamps.

TROUBLESHOOTING HINTS

BOTH STOPLAMPS DON'T WORK

- Check Fuse 7.
- With Stoplamp switch closed, check voltage at C119 BR wire.
- Check G108 for tight connection.

ONE STOPLAMP DOES NOT WORK

- · Check bulb.
- Check for frayed or damaged wires, or loose connections.

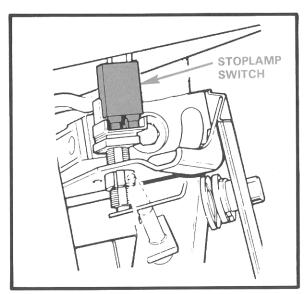


Figure 1-Stoplamp Switch

COMPONENT LOCATION		Page- Figure	Color	Terminals
Stoplamp Relay Stoplamp Switch	In relay/fuse panel RLY VIII Attached to brake pedal arm	13-3	ВК	2

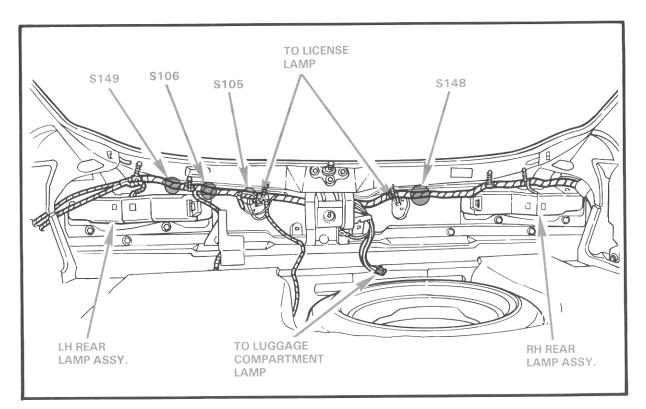
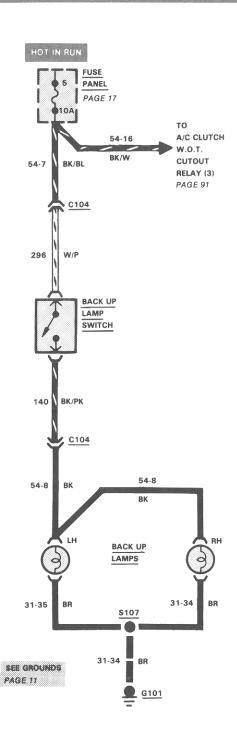


Figure 2 - Rear Lamp Wiring



COMPONENT LOCATION	N	Page- Figure	Color	Terminals
Connector C104 Ground G101	Part of transmission assembly	43-1 43-1		4

Current flows through Fuse 5 to the Backup Lamp Switch and then to the Backup Lamps.

TROUBLESHOOTING HINTS NO BACKUP LAMPS WORK

- Check Fuse 5.
- Separate C104. With Ignition Switch in RUN and engine off, put gearshift in REVERSE.
 Check continuity of the Backup Switch between W/P and BK/PK wires.

ONE BACKUP LAMP WILL NOT WORK

- Check bulb.
- · Check bulb socket for corrosion.
- · Check voltage at bulb socket.
- Check continuity to ground.

BACKUP LAMPS STAY ON

 Check Backup Switch. (Section 32-20 of Shop Manual.)

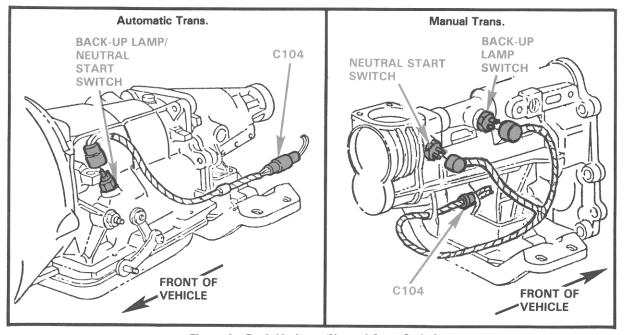
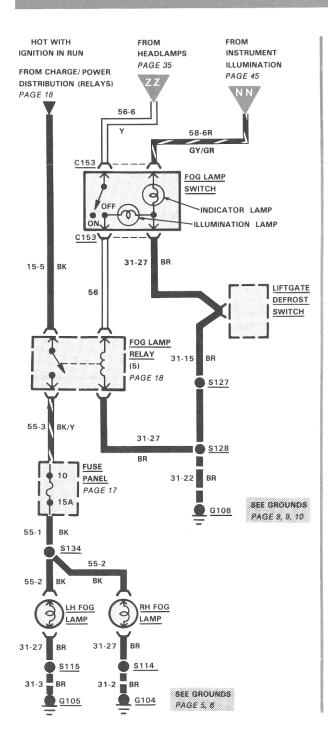
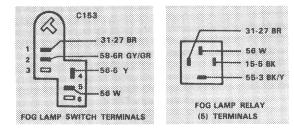


Figure 1 - Back-Up Lamp/Neutral Start Switch



COMPONENT LOCATION	V	Page- Figure	Color	Terminals
Fog Lamp Relay	At fuse panel			6
Ground G105	Near LH flasher T/O			



Current flows from Ignition Relay(10) through Fog Lamp Relay, and Fuse 10 to Fog Lamps. Fog Lamp Relay is controlled by Low-beam Headlamp voltage which provides operation of Fog Lamps only with Low-beam Headlamp operation.

TROUBLESHOOTING HINTS

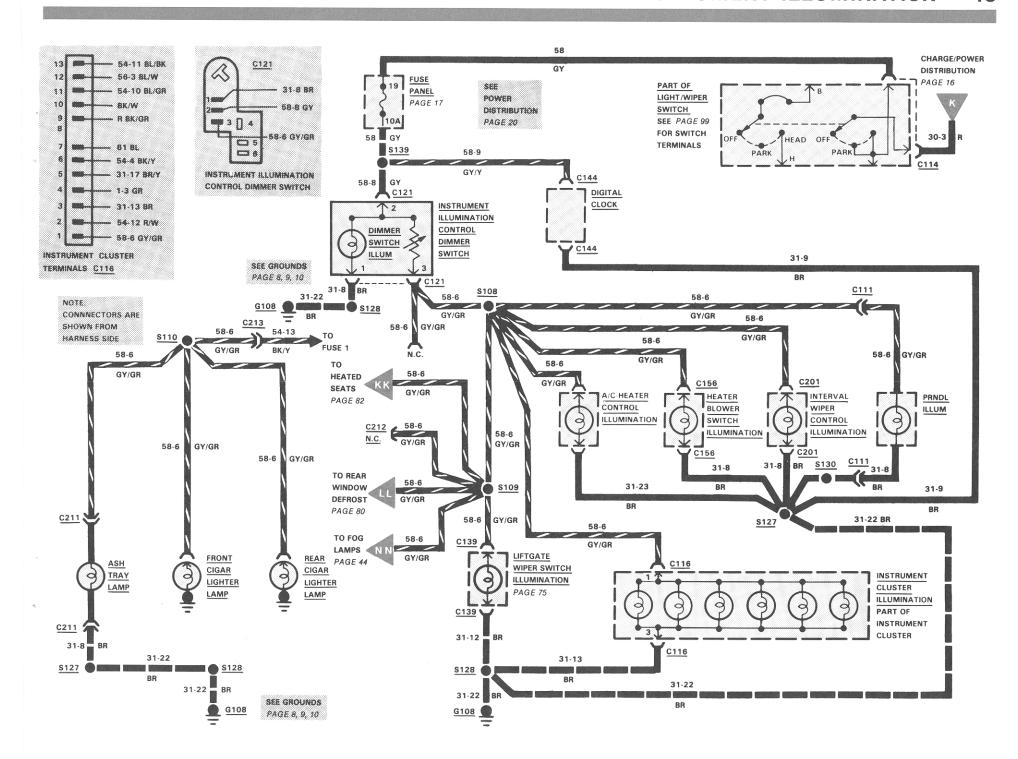
NO FOG LAMPS WORK

- Check **Fuse 10**—fuse not open, voltage at 55-1.
- Check that Headlamp Switch is in low-beam position.
- Check Fog Lamp Switch—indicator lamp "on."

 Check Fog Lamp Relay—voltage at coil (56), continuity through relay coil, continuity to ground (31-27), voltage at contacts, in at 15-5, out at 55-3. If coil is open or no voltage out (55-3) with voltage in, replace relay.

ONE FOG LAMP DOES NOT WORK

- · Check bulb.
- Check voltage at 55-2.
- Check continuity to ground 31-27.
- Check for open/broken wire between bulb socket splice S134, S114 or S115.



With either the parking lamps or headlamps ON, current flows through the Main Light Switch, powering Fuse 9. Current then flows through the Instrument Illumination Control Dimmer Switch, illuminating the affected components or switches.

TROUBLESHOOTING HINTS

NO INSTRUMENT LAMPS WORK

- Check Fuse 19.
- Check for loose or corroded connections.
- Disconnect C121 and check resistance of dimmer switch.

ONE LAMP NOT WORKING

- · Check bulb and socket.
- Check continuity to ground.

COMPONENT LOCATION		Page- Figure	Color	Terminals
Instrument Illumination Control Dimmer Switch Main Light Switch Connector C111 Connector C114 Connector C116 Connector C121 Connector C139 Connector C144 Connector C156 Connector C201 Connector C201 Connector C201 Connector C211 Connector C211 Splice S108 Splice S109 Splice S110 Splice S127	Beneath the speedometer	Figure 46-1 36-1 84-1 36-1 46-2 46-1 13-3 55-2 74-1 55-2 13-3 78-1 78-1	BK BK Y P BK GY W	8 13 6 6 4 8 6 2 1
Splice S128 Splice S139	Near LH door switch T/O behind I/P			

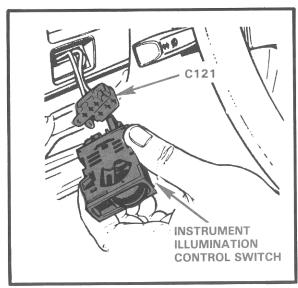


Figure 1 - Illumination Control Dimmer Switch

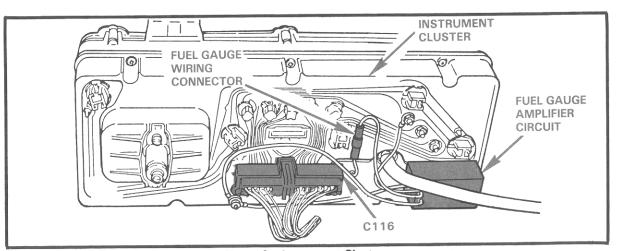
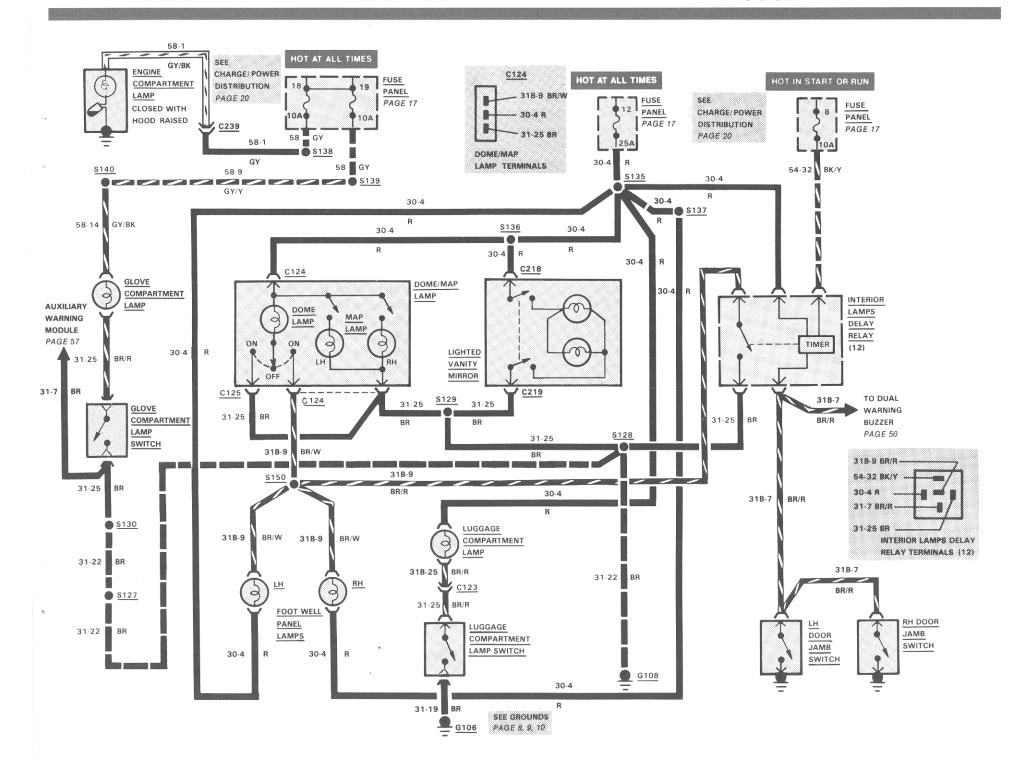


Figure 2 - Instrument Cluster



COURTESY LAMPS

Voltage is applied at all times through Fuse 12 to this circuit. The Dome and Cowl Panel Lamps are grounded through the Interior Lamps Delay Relay. This relay continues courtesy lamp operation (for a set time), after the door has been closed.

UNDERHOOD LAMP

Voltage is applied at all times through Fuse 18 to the Engine Compartment Lamp. The lamp incorporates a mercury switch which closes when the hood is opened. When the hood is closed, the switch remains open. The lamp is grounded to the hood through the lamp mounting screw.

TROUBLESHOOTING HINTS

NONE OF THE LAMPS WORK

• Check Fuse 12.

COWL PANEL LAMPS DON'T WORK

- Check for voltage at C112 BR with door open.
- Replace Interior Lamps Delay Relay.

COMPONENT LOCATION	Page- Figure	Color	Terminals
Dome/Map Lamp At front center of roof	49-3		
Door Jamb Switches In respective door jambs			
Engine Compartment Lamp . Attached to top of hood			
Interior Lamps Delay Relay . In fuse box			
Luggage Compartment			
Lamp Switch In rear roof trim panel			
Connector C123 In liftgate, just right of latch		GY	2
Connector C124 At dome/map lamp		BK	3
Connector C125 At dome/map lamp		BK	1
Connector C218 At vanity mirror			1
Connector C219 At vanity mirror			1
Connector C239 Near starter relay		BK	1
Splice S127 Behind center of I/P	78-1		
Splice S128 Near LH door ajar switch T/C) behind I/P 78-1		
Splice S129 Near dome/map lamp T/O .	49-4		
Splice S130 Behind RH side of I/P	78-1		
Splice S135 Near LH door ajar switch T/O			
Splice S136 Near dome/map lamp			
Splice S137 Behind center of I/P			
Splice S138 Near liftgate wiper switch T/	/0 78-1		
Splice S139 Near liftgate wiper switch T	/0 78-1		
Splice S140 Near heated seat T/O			
Splice S150 Behind LH quarter panel, rea			
Ground G106 In liftgate near latch			
Ground G108 LH cowl panel			
			A STATE OF THE STA

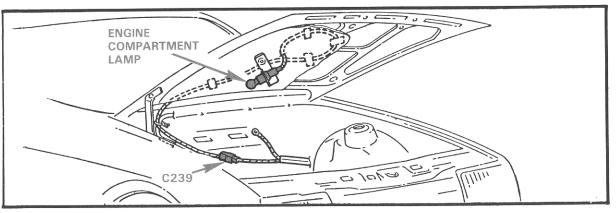


Figure 1 - Engine Compartment Lamp

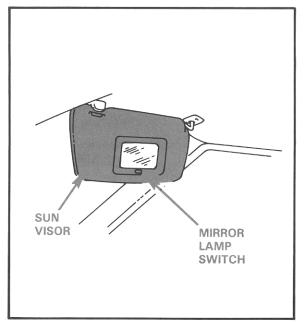


Figure 2-Lighted Vanity Mirror

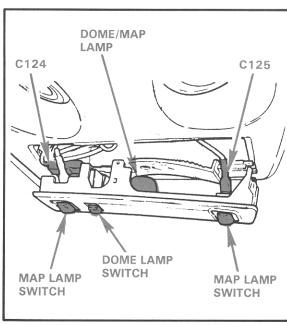


Figure 3—Dome and Map Lamp Switches

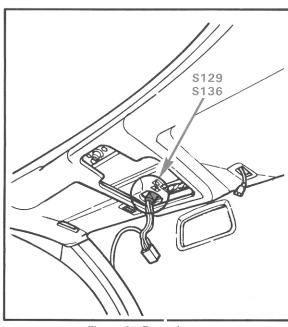
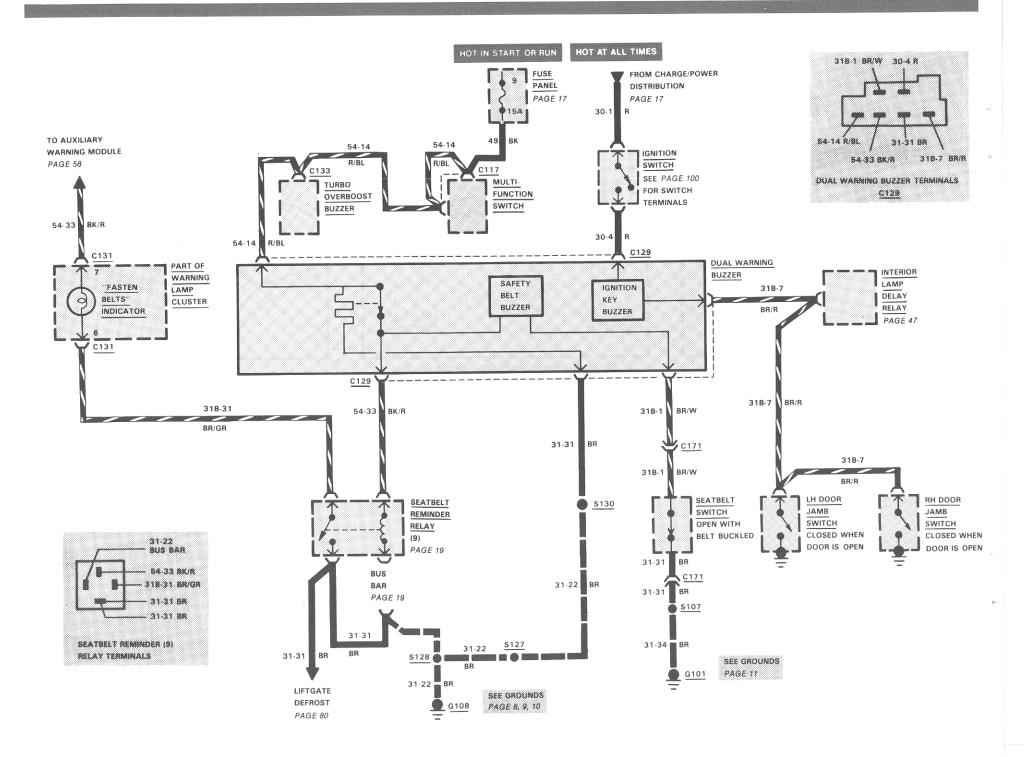


Figure 4 – Dome Lamp



SEATBELT WARNING

HOW THE CIRCUIT WORKS

With the **Ignition Switch** in RUN, current flows through **Fuse 9** and the "**Fasten Belts**" **Indicator** for 4 to 8 seconds, whether belts are buckled or not. The buzzer will sound during this time only if the driver's belt is not buckled.

A thermal time switch in the **Seatbelt Timer/ Buzzer** assembly controls both the indicator and buzzer.

TROUBLESHOOTING HINTS

NO SEATBELT WARNING OPERATION

- Check Fuse 9 by operating Turn Signal Indicator, with Ignition Switch on.
- Check for voltage at R/BL wire of buzzer.

INDICATOR DOESN'T GO ON

- Check indicator bulb in Warning Lamp Cluster.
- Check for voltage at BK/R and BR/GR wire of Seatbelt Warning Lamp Relay when buzzer is on.
- Check continuity from BR wire of Seatbelt Warning Lamp Relay G108.
- Check for voltage at BK/R of Warning Lamp Cluster.
- · Remove and check timer/buzzer.

BUZZER DOES NOT SOUND

- Check for continuity from BR wire or buzzer to G108.
- Check for voltage on R/BL wire at timer/ buzzer.
- Remove and check timer/buzzer.

COMPONENT LOCATION		Page-	0.1	
Warning Lamp Cluster Door Jamb Switches Dual Warning Buzzer Ignition Switch Seatbelt Warning Lamp Relay	Center of I/P In respective door jambs Behind RH side I/P Top RH side of steering column In fuse panel	Figure	Color	Terminals
Connector C117	At turn signal stalk switch 13-3,4	0-2	BK	10
Connector C129	At dual warning buzzer		GY	7
Connector C131	At auxiliary warning lamp indicator		BK	7
Connector C133	At turbo overboost buzzer5	5-2	BK	3
Connector C171	At seat belt switch	3-3 8-1 8-1	GY	2

KEY WARNING

HOW THE CIRCUIT WORKS

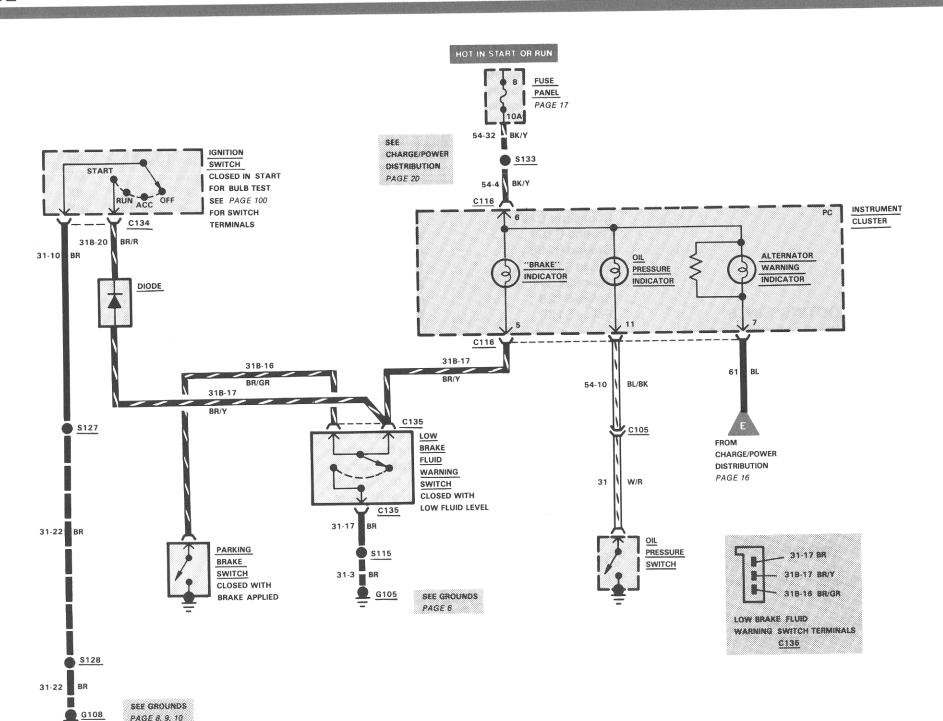
Voltage is applied at all times through Fuse Link B to this circuit. The Ignition Switch and other components on this circuit are connected to the Front Door Jamb Switches. Current flows through the Ignition Switch to the Dual Warning Buzzer. When either the LH or RH Door Jamb Switch is closed, voltage is available to turn on the Ignition Key Buzzer.

TROUBLESHOOTING HINTS

KEY WARNING BUZZER DOES NOT SOUND

- If buzzer does not sound, check connection at Dual-Warning Buzzer.
- Apply ground to BR/R wire at Dual Warning Buzzer. If buzzer sounds, check Key Warning Switch and ground path to Door Jamb Switches.
- Check continuity at both Door Jamb Switches.

PAGE 8, 9, 10



BRAKE INDICATOR

The "Brake" Indicator goes on:

- 1. With the **Ignition Switch** in START, to test the bulb. (This connection is closed just before the **Starter Relay** pulls in.)
- 2. When the brake fluid is low.
- 3. With the **Ignition Switch** in RUN, if the park brake is applied.

ALTERNATOR CHARGE INDICATOR LAMP

Alternator Charge Indicator Lamp glows when there is no alternator output.

With the **Ignition Switch** in **Start** or **Run**, battery current flows through the **Alternator Charge Indicator Lamp** to the **Alternator** and the lamp comes **On**.

When the Alternator builds up enough voltage to energize a circuit in the Electronic Voltage Regulator, the Alternator Charge Indicator Lamp goes out.

OIL PRESSURE INDICATOR

The Oil Pressure Warning Light connects to the Oil Pressure Switch. The sender is a pressure-sensitive switch. When the oil pressure is low, the switch is closed; when the oil pressure is normal, the switch is opened.

TROUBLESHOOTING HINTS

ALTERNATOR CHARGING INDICATOR LAMP STAYS ON AFTER VEHICLE IS STARTED

- Check Fuse Link B at Starter Relay.
- Check Alternator Belt tension.
- Check Battery terminals and cable clamps.
- Check for clean and tight connections on Alternator, and Starter Relay.
- For further diagnosis refer to Shop Manual Section 31-01.

COMPONENT LOCATION	I	Page- Figure	Color	Terminals
Brake Fluid Level Switch	At brake master cylinder	•	00101	7 07771111010
Ignition Switch	RH side of steering column			
Parking Brake Switch	At park brake lever	55-1		
Connector C105	LH fender apron		GY	8
Connector C116	At instrument cluster	46-2	BK	13
Connector C134	At steering column to ignition switch 26-6	,68-1	BR	6
Connector C135	At dual brake warning switch		BK	3
Ground G105	Near LH flasher T/O	12-1		
Ground G108	LH cowl panel	13-3		
Splice S115	LH engine compartment near horn			
Splice S127	Behind center of I/P	78-1		
Splice S128	Near LH door ajar switch T/O	78-1		
Splice S133	Center of I/P, near tripminder			

ANY WARNING INDICATOR STAYS ON WHEN SYSTEMS ARE NORMAL

- Check for faulty switch.
- Check for shorts to ground in wiring between printed circuit and switch.

ANY WARNING INDICATOR DOESN'T GO ON

- Check bulb. Check continuity from printed circuit to ground.
- Check for voltage at BK/Y wire of printed circuit.
- · Replace printed circuit.

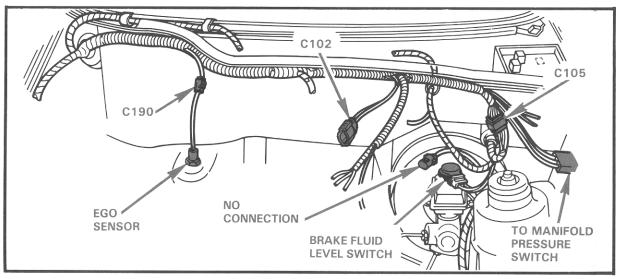
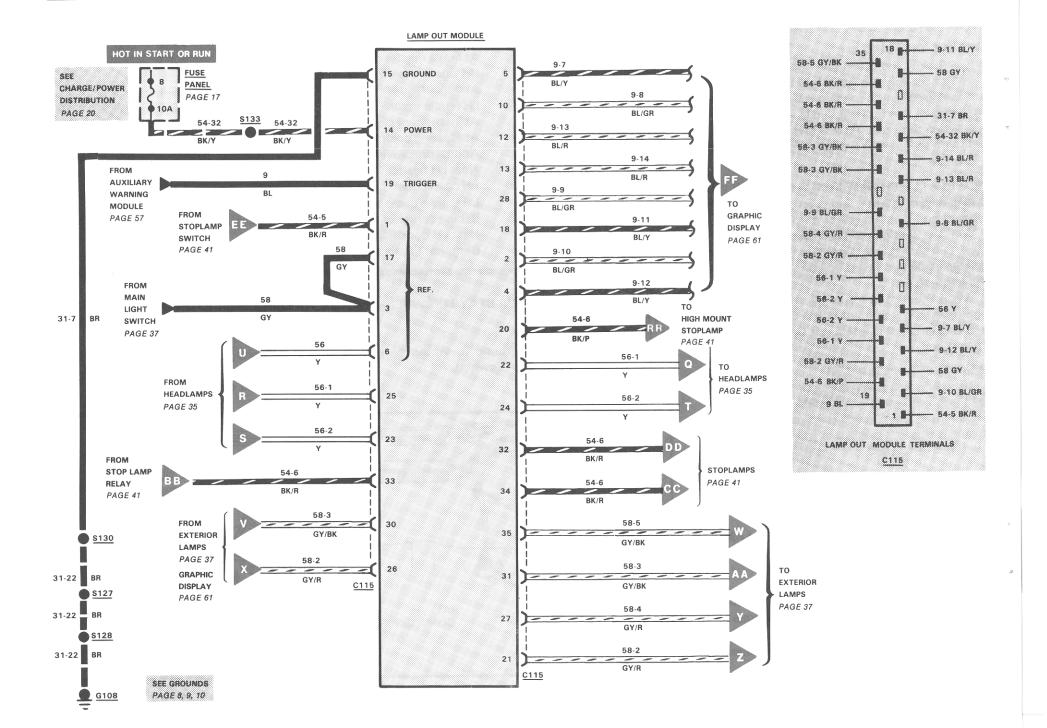


Figure 1-LH Dash Panel Wiring



The Lamp Out Module monitors the Low Beam Headlamps, Stoplamps, Taillamps and Parking Lamps. The Lamp Out Module receives inputs from these circuits and displays any bulb outages on the Graphic Display.

TROUBLESHOOTING HINTS IF SYSTEM MALFUNCTIONS

Test Lamp Out Module operation with the Ignition Switch in START. If any lamp out indicator in the Graphic Display fails to illuminate, replace bulb. If Graphic Display is OK, check connections and repair or replace Lamp Out Module.

- Check Fuse 8 and voltage on circuit 54-32 (BK/Y wire).
- If one circuit does not work, check continuity of wires. Replace or repair as required.

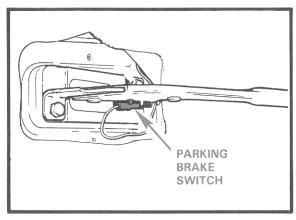


Figure 1 - Parking Brake Switch

COMPONENT LOCATION		Page- Figure	Color	Terminals
Lamp Out Module	RH cowl panel	34-3		
Connector C115	At lamp out module 34-3	,34-4	BR	15
Ground G108	LH cowl panel	13-3		
Splice S127	Behind center of I/P	78-1		
Splice S130	Behind RH side of I/P	78-1		
Splice S133	Center of I/P, near tripminder			

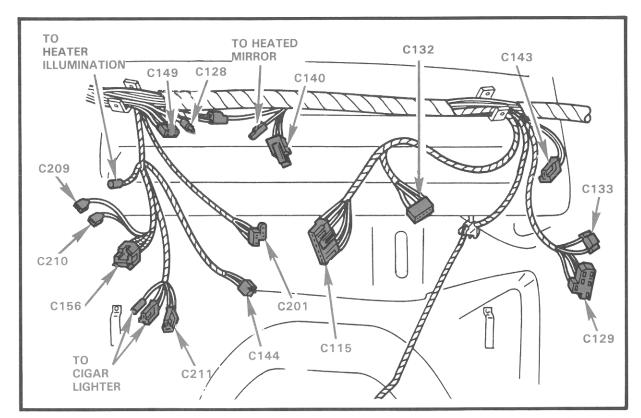
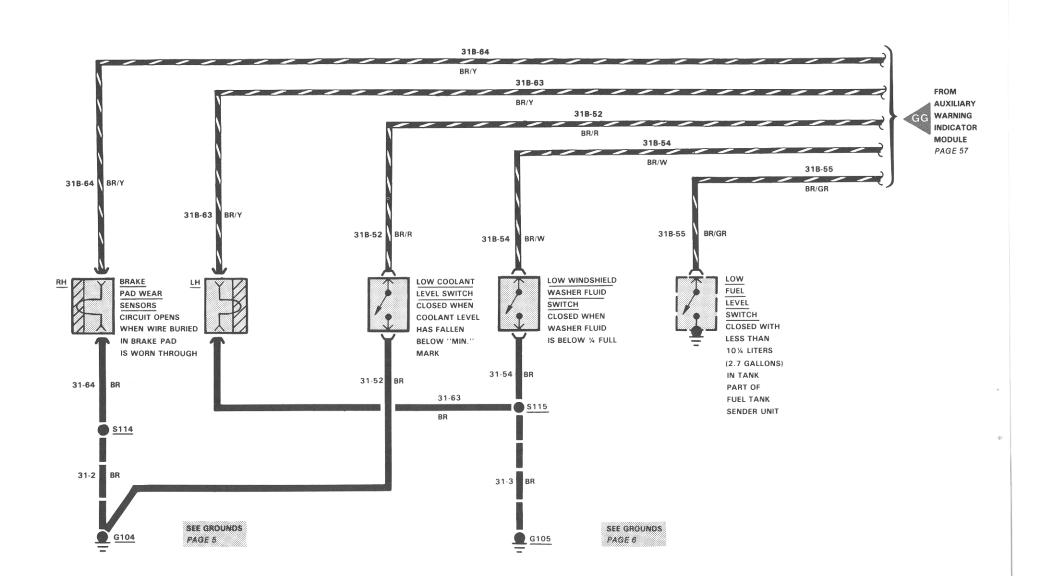
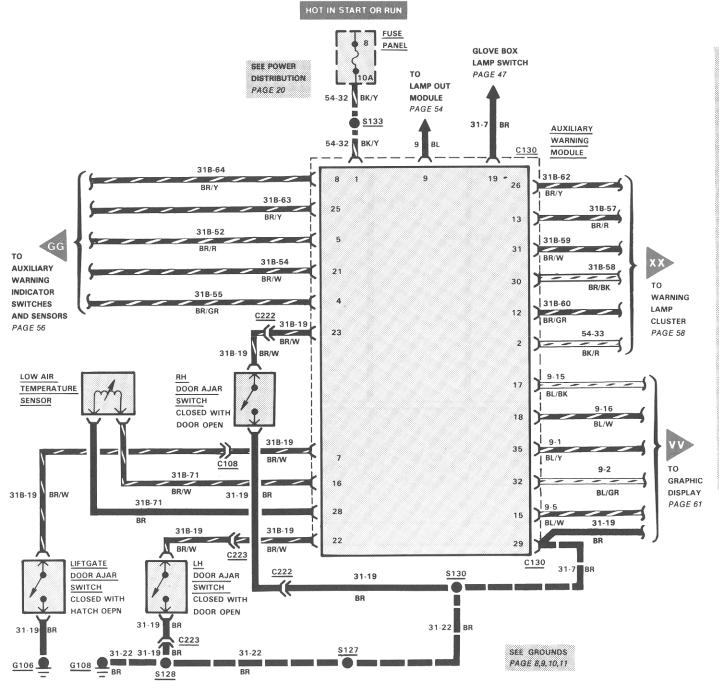
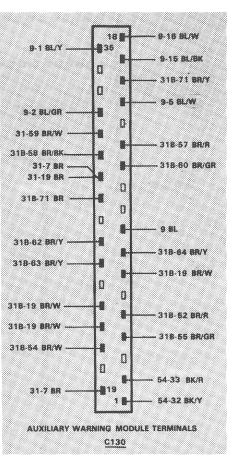
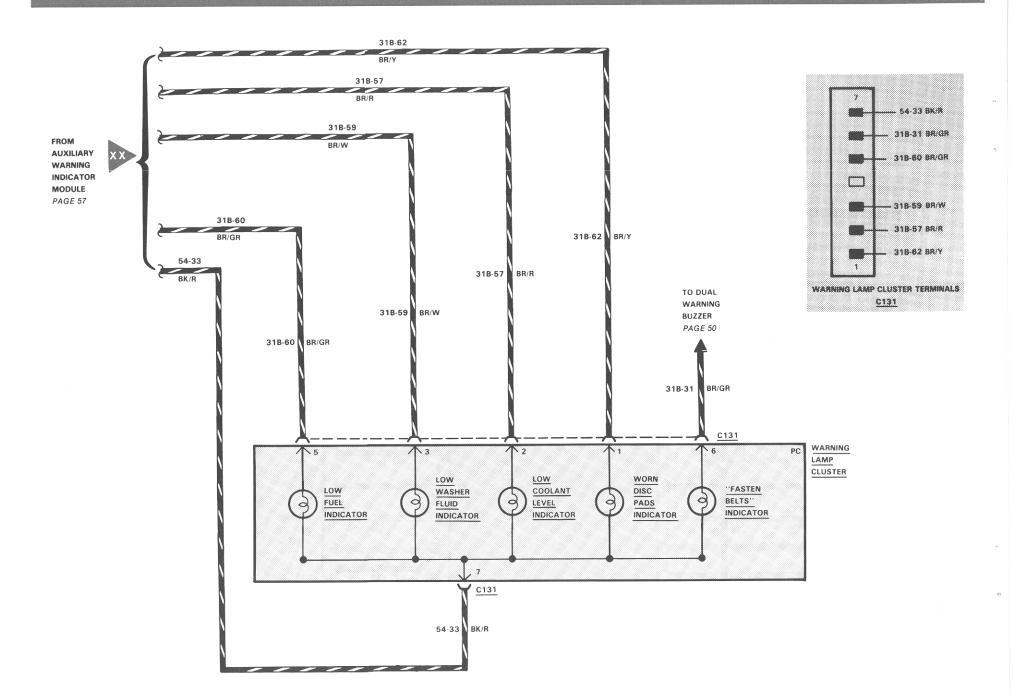


Figure 2-Instrument Panel-RH Side









AUXILIARY WARNING SYSTEM

This warning system consists of the Auxiliary Warning Module, the Graphic Display Module and five warning lamps.

These lamps will glow for approximately five seconds after the **Ignition Switch** is turned to the ON position to allow for a visual check of the lights.

If all systems are acceptable, the lamps will go out.

Should a lamp continue to flash off and on for half a minute and then go out, a circuitry fault may exist.

AUXILIARY WARNING LAMP(S)

FRONT BRAKE PAD WARNING LAMP

This lamp will glow when a front disc brake inner pad has worn to a 2 mm (0.079 inch) thickness. The pads must be replaced as soon as possible.

ENGINE COOLANT WARNING LAMP

Indicate the coolant level in the Coolant Reservoir has fallen below the MIN mark.

LOW WINDSHIELD WASHER FLUID LEVEL WARNING LAMP

This lamp will glow when the **Washer Fluid Reservoir** is below 1/4 full.

LOW FUEL LEVEL WARNING LIGHT

When the fuel level is approximately 1/8 of a tank, this warning lamp will flicker or steadily glow.

SEAT BELT WARNING LAMP AND BUZZER

This lamp will glow and a buzzer will sound when the **Ignition Switch** is turned to the ON position and the seatbelt is not in use to remind you to fasten your seat belt. It will diminish after approx. 8 seconds.

COMPONENT LOCATION	N	Page- Figure	Color	Terminals
Brake Pad Wear Sensors Door Ajar Switches Low Air Temperature Sensor Low Coolant Level Switch Low Fuel Level Switch Low Windshield Washer	Inside respective disc pads			
Switch	In windshield washer reservoir In liftgate, near door latch At auxiliary warning module At warning lamp cluster RH cowl panel LH cowl panel RH side engine compartment near parking lamp Near LH flasher T/O In liftgate near latch LH cowl panel RH side of engine compartment near horn T/O LH side of engine compartment near horn T/O Behind center of I/P Near LH door ajar switch T/O behind I/P Behind RH side of I/P	81-1 34-4 21-1 12-1 12-2 13-3 78-1 78-1	BK BR BK W	1 35 7 2 2

This system also checks **Brake Pedal Switch** operation. This **Brake System Warning Lamp** will stay on until the **Brake Pedal** is depressed once.

TROUBLESHOOTING HINTS IF SYSTEM MALFUNCTIONS

- Check that connectors are clean and dry and properly engaged.
- Check Fuse 8.
- Disconnect C130 and check for continuity to ground from (31-7) BR wire, Pin 29.
- For further diagnosis procedures, refer to the Shop Manual, Section 33-92.

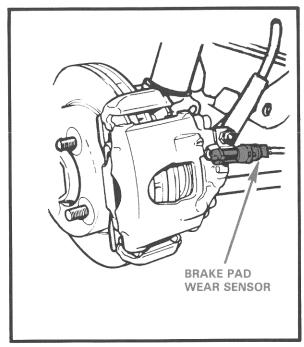


Figure 1 - Brake Pad Wear Sensor

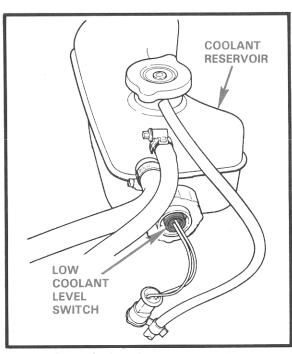


Figure 2-Low Coolant Level Switch

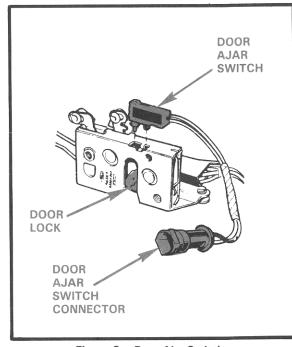
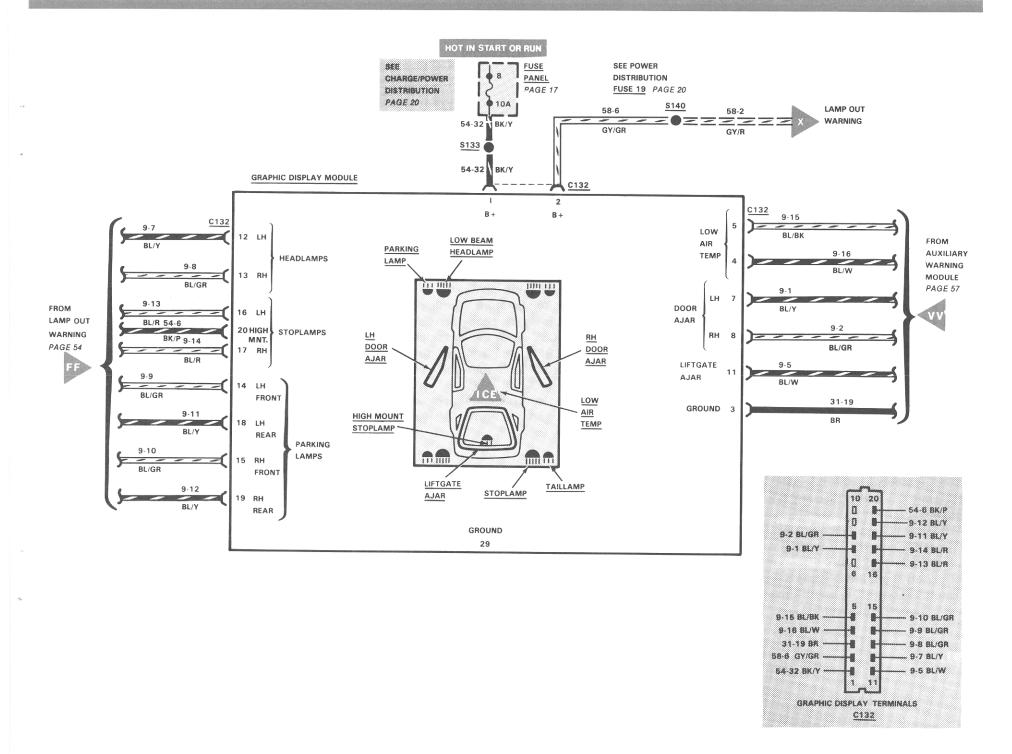


Figure 3 - Door Ajar Switch



WARNING

This is a convenience feature. It is not designed to be a replacement or substitute for proper periodic inspection and maintenance of the vehicle.

HOW THE CIRCUIT WORKS

The Graphic Warning Display monitors seven functions. The seven items displayed are: Brake Lamp, Tail Lamp, low beam Headlamp, Front Parking Lamp, Door and Liftgate Ajar and Low Air Temperature Warning. The bulb outages are monitored by the Bulb Outage Module (part of the Lamp Out Warning system. The Door and Liftgate Ajar, and Low Air Temp. Warning are monitored by the Auxiliary Warning Module. The modules then send signals to the Graphic Display when these systems are not functioning properly.

When the front or rear running lamps are turned on by the Main Light Switch (circuit 58 GY), the Tail Lamp and Front Parking Lamp indicator will show if a bulb is burned out.

The **Headlamp** indicator will show only a headlamp low beam filament burn-out. It does not show high beam burn-out.

The **Brake Lamp** indicator will show if a brake lamp or the **High Mount Stop Lamp** bulb is burnt out when the brake is applied.

The **Left Hand Brake Lamp** serves a dual purpose. It will illuminate when either a high mount stop or brake lamp is burned out.

COMPONENT LOCATION		Page- Figure	Color	Terminals
Graphic Display	At center of dash panel 6	51-1		
Connector C132	At graphic display 6	i1-1	BK	20

The **Door** and **Liftgate Ajar Switches** close when a door is open or not closed completely. When any switch closes, the **Door** or **Liftgate Ajar Warning Indicator** goes on. The buzzer will also sound if the key is in the ignition.

The Low Air Temperature Warning Indicator warns of possible icy road conditions by lighting up the word "ICE" when the air temperature is below 4°C (38°F) and lighting the triangle around the word "ICE" when the air temperature falls to 0°C (32°F).

If any warning lamp continues to glow after the condition is repaired, a fault in the **Auxiliary Warning System** may exist.

TROUBLESHOOTING HINTS

- Check Fuse 8 and voltage on the BK/Y wire.
- If one circuit does not work, check continuity of wires. Replace or repair as required.
- Check continuity of BR to G108.
- For detailed tests, refer to Shop Manual Section 33-50.

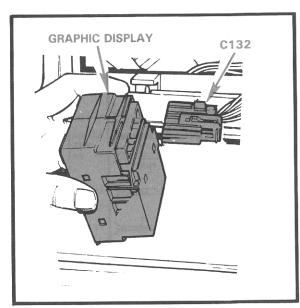


Figure 1 - Graphic Display

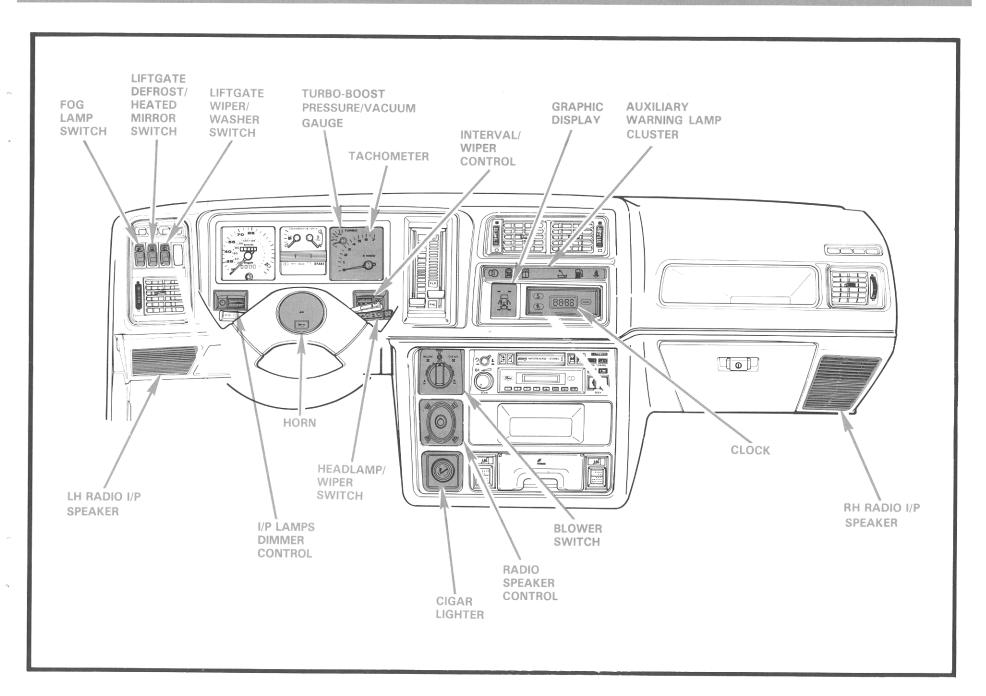
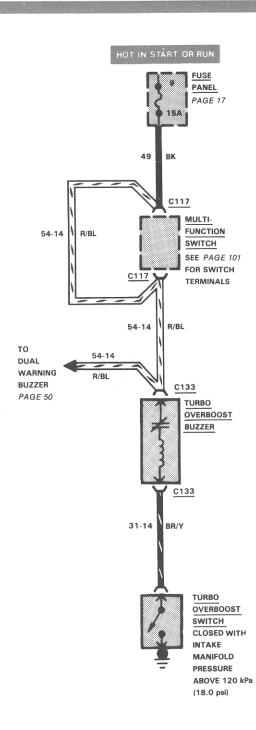


Figure 1-I/P Controls and Displays



COMPONENT LOCATION	N .	Page- Figure	Color	Terminals	
Turbo Overboost Switch Connector C117	Behind RH side of I/P	25-3 40-2	BK BR	10	A

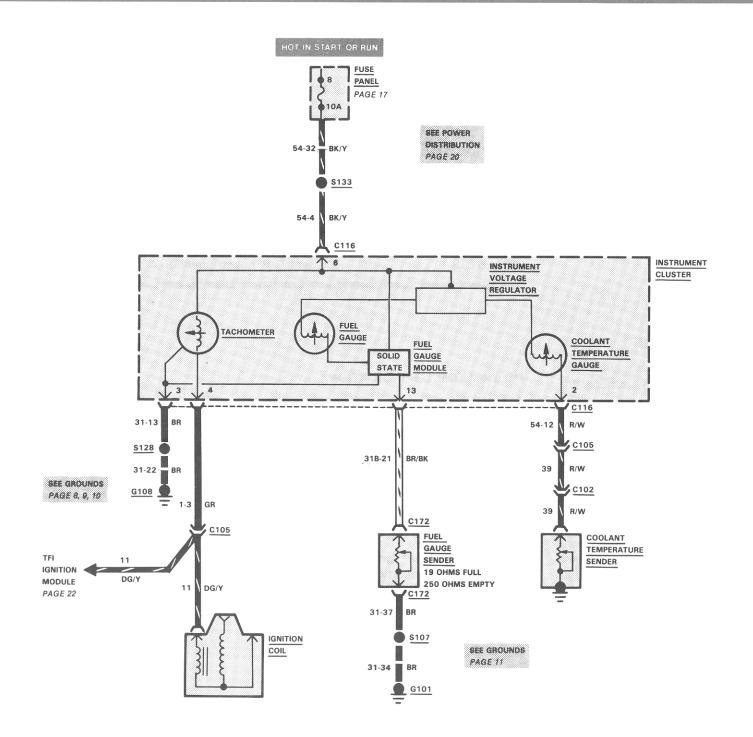
When manifold pressure exceeds about 120 kPa (18 psi), the engine is overboosted. The turbo pressure switch closes, and the overboost buzzer sounds.

TROUBLESHOOTING HINTS TURBO OVERBOOST BUZZER WON'T TURN OFF

 Check for short circuit in Turbo Overboost Switch and in BR/Y wire from Turbo Overboost Buzzer to Turbo Overboost Switch.

TURBO OVERBOOST BUZZER DOESN'T SOUND WHEN TURBO IS OVERBOOSTED

- Check if seatbelt buzzer sounds to check
 Fuse 9.
- Verify ground circuit from BR/Y at Turbo
 Overboost Buzzer to Turbo Overboost
 Switch.



The Fuel Gauge connects to the Fuel Gauge Sender. The sender is a variable resistor connected to a float in the fuel tank. When the fuel is low, resistance is high; when fuel is high, resistance is low.

The Coolant Temperature Gauge connects to the Coolant Temperature Sender. The sender is a temperature-sensitive variable resistor. When coolant temperature is low, resistance is high; when coolant temperature is high, resistance is low.

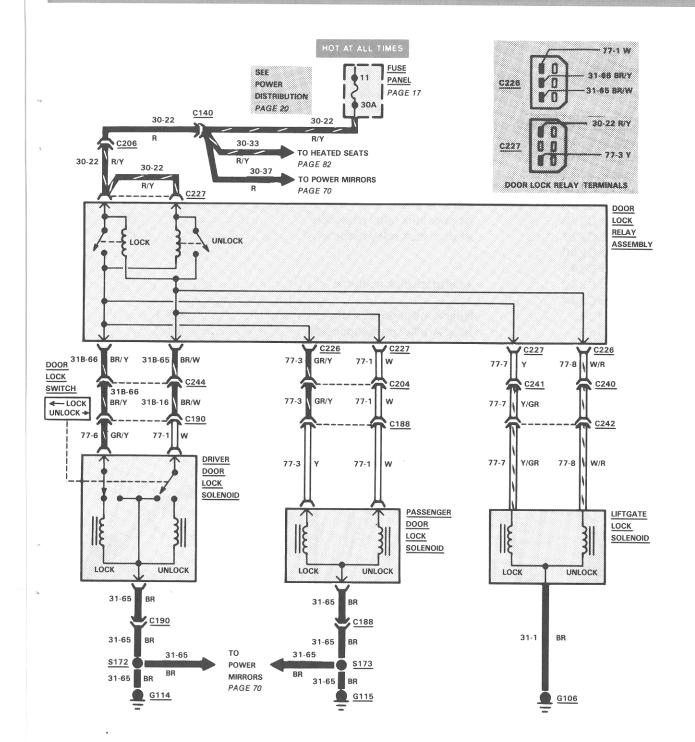
COMPONENT LOCATION		Page- Figure	Color	Terminals
Coolant Temperature Sender	Rear LH side of engine	25-3		
Connector C102	LH fender apron	32-1	BK	4
Connector C116	At instrument cluster	13-3	BK	13
Connector C172 Ground G101 Ground G108 Splice S107 Splice S128 Splice S133	At fuel sender Near license lamps LH cowl panel LH rear panel, near tail lamp Near LH door ajar switch T/O behind I/P Center of I/P, near tripminder	13-3 78-1	ВК	3

TROUBLESHOOTING HINTS GAUGE OUT OF CALIBRATION

- Disconnect wire from sender. Check for broken or corroded terminals.
- Test with Rotunda Instrument Gauge Tester 021-00034 using instructions.
- If Tester is unavailable, connect test light between gauge lead and ground. If light stays on or blinks erratically, replace regulator. If light won't light, check for open circuit in gauge or wiring. Normal gauge resistance is 10 to 14 ohms.
- Check gauge calibration with 19 ohm (high) and 250 ohm (low) resistors. If gauge tests within calibration, replace sender. If gauge tests out of calibration, replace gauge.

NO TACHOMETER INDICATION

- Check Fuse 8.
- Check that the 4 nuts on the tach terminal studs behind the cluster, and the printed circuit connector to the cluster, are tight.
- With the Ignition Switch in the RUN position, check for battery voltage between the B terminal and the G terminal (as viewed from rear of cluster).
- Check for continuity from G terminal to G108.
- Disconnect the Ignition Coil connector. Check for continuity between the GR wire and the S terminal.



Power to the **Door Lock Relay Assembly** is available at all times through Fuse 11. Moving the **Driver Door Lock Switch** to the LOCK position, momentarily energizes the lock relay in the **Door Lock Relay Assembly**. Current then flows to the lock solenoid in both **Door Lock Solenoids** and the **Liftgate Lock Solenoid**.

Moving the Driver Door Lock Solenoid to the UNLOCK position, momentarily energizes the unlock relay in the Door Lock Relay Assembly. Current then flows to the unlock solenoid in both Door Lock Solenoids and the Liftgate Lock Solenoid.

TROUBLESHOOTING HINTS POWER LOCKS DON'T WORK

- Check for battery voltage at 30-22 (R/Y) wire.
 If no voltage is present, repair open in 30-22 (R/Y) wire or replace fuse.
- Check for momentary battery voltage at Door Lock Relay Assembly terminals 31B-66 BR/Y, 77-3 GR/Y, and 77-7 Y while momentarily jumping to ground circuit 31B-65 (BR/W).
 If no voltage is present, replace Door Lock Relay Assembly.
- Check for momentary battery voltage at Door Lock Relay Assembly terminals 31B-65 BR/W, 77-1 W, and 77-8 W/R while momentarily jumping to ground circuit 31B-66 (BR/Y).
 If no voltage is present, replace Door Lock Relay Assembly.
- Check Driver Door Lock Solenoid terminal 31-65 BR to ground.
 If there is no continuity, repair open to G114.

 Check for momentary battery voltage at solenoid terminals 77-6 GR/Y, 77-3 Y, and 77-7 Y/GR while momentarily jumping to ground circuit 77-1 (W) at Driver Door Lock Solenoid.

If voltage is not present at any solenoid, repair open in circuit 77-1 W and/or 31B-65 (BR/W) between solenoid and relay.

If there is no voltage at only one solenoid, repair open between that solenoid and **Door Lock Relay Assembly**.

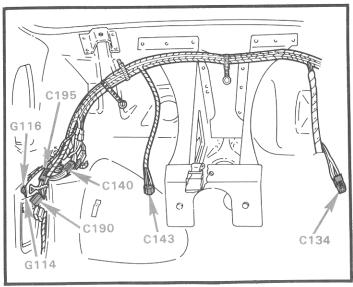
 Check for momentary battery voltage at solenoid terminals 77-1 W, 77-8 W/R while momentarily jumping to ground circuit 77-6 (GR/Y) at Driver Door Lock Solenoid.

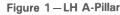
If voltage is present, replace **Driver Door Lock Solenoid**. If there is no voltage at only one solenoid, repair open between that solenoid and **Door Lock Relay Assembly**.

NOTE

If the Passenger Door Lock Solenoid or Liftgate Lock Solenoid still do not work, check ground circuit for continuity. If OK, replace that solenoid. If not OK, repair open to ground.

COMPONENT LOCATION		Page- Figure	Color	Terminals
Door Locking Relay Door Lock Actuator	Behind lower RH side of I/P on evaporator			
(Driver)	In driver door	60-3		
Connector C140	Behind LH side of I/P	55-2	RED BK	2
Connector C190	At RH A-pillar		W RED	1 2
Connector C206	At RH A-pillar		RED GR	2
Connector C227	At door lock relay assembly		BK	6
Connector C240	At liftgate lock solenoid			2
Connector C242	Near A-pillar driver side			_
Ground G114	Near A-pillar passenger side			
Ground G106	In liftgate near liftgate lock solenoid			
Splice S173	maide passenger a door			





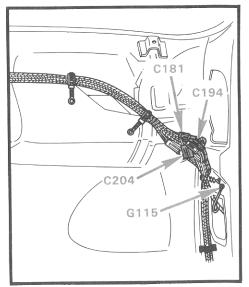
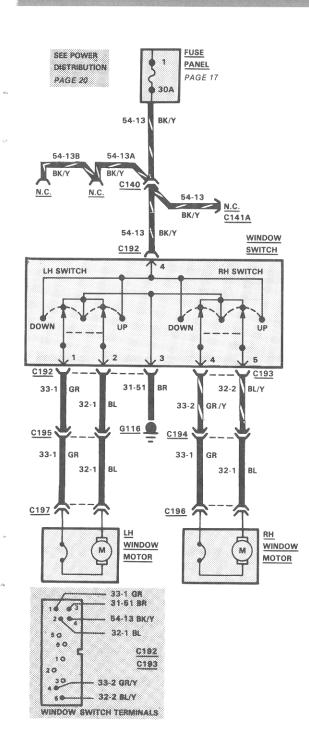


Figure 2-RH A-Pillar

Page-



COR	MPO	MENT	IOC	ATION	
0.000			1 8 // 8 -	A-A II II A / I NI	

		Figure	Color	Terminals
Window Motors	In RH and LH doors respectively	69-2		
	In console			
Connector C140	Behind LH side I/P	68-1	RED	2
Connector C192	At window switch69-1,	84-4	BK	6
Connector C193	At window switch 69-1,	84-4	BK	5
Connector C194	At passenger side A-pillar	68-2		2
Connector C195	At driver side A-pillar	68-1		2
Connector C196	At RH power window motor		BK	2
Connector C197	At LH power window motor	69-2	BK	2
Ground G116	At driver side A-pillar	68-1		

HOW THE CIRCUIT WORKS

The switch in the center console sends current through the **Window Motor** in one direction for UP, and the opposite direction for DN.

In OFF position, both motor wires are grounded through separate switch contacts.

When the DN switch is pushed, power flows to the DN motor lead. The UP lead acts as ground.

When the UP switch is pushed, power flows to the UP motor lead. The DN lead acts as ground.

Each Window Switch directs power to its Window Motor, causing it to turn in a clockwise or counterclockwise direction to raise or lower the window.

Power Windows are protected by **Fuse 1**. Each motor assembly also has a circuit breaker to cut off power if a switch is held too long in the UP or DN position.

TROUBLESHOOTING HINTS ONE/BOTH WINDOWS DO NOT WORK

- Check Fuse 1.
- Check G116.
- Remove Window Switches from floor console. Check for 12 volts and ground at connector. Check continuity of switches.
- Check continuity of wires.
- Remove Window Motor (read Shop Manual Section 42-07. Test as in Section 42-01).

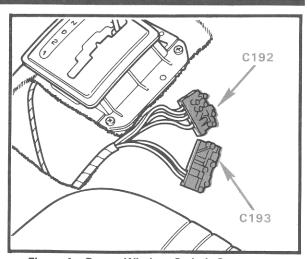


Figure 1 - Power Window Switch Connectors

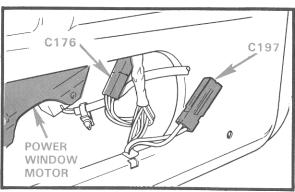
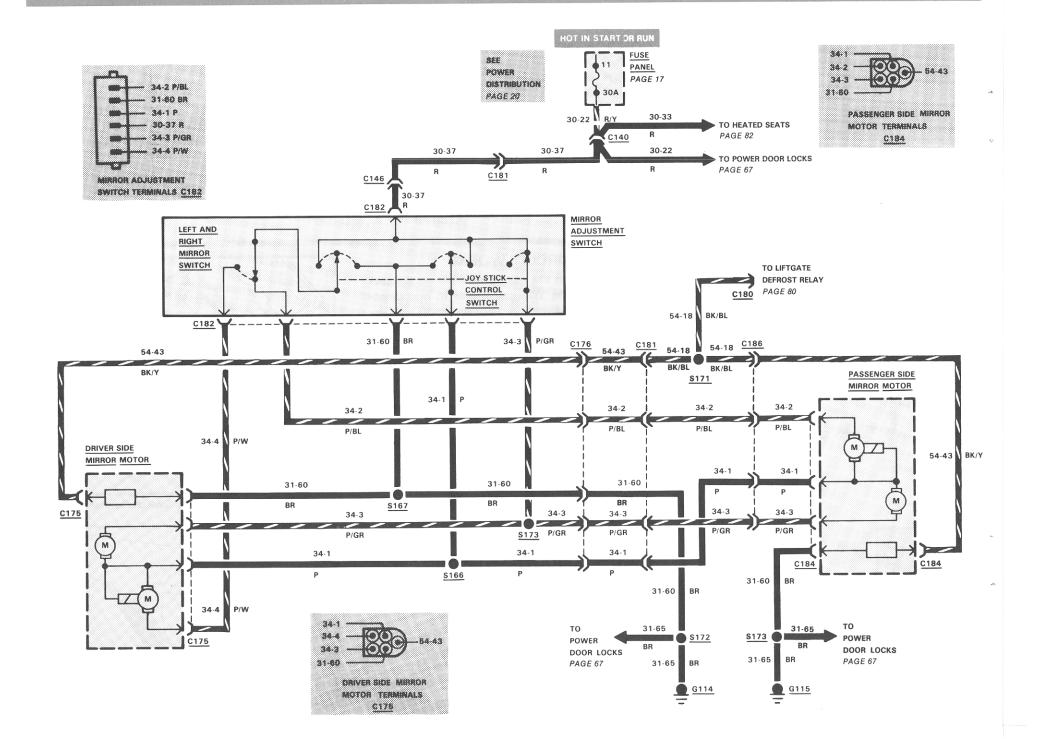


Figure 2-LH Door Shown-RH Typical

70



Each **Power Mirror** is equipped with a motor, operated by a single joystick control switch. The joystick control switch controls both left and right (horizontal) and up and down (vertical) movement.

The left mirror-right mirror switch connects the joystick control to either the LH or RH Power Mirror.

TROUBLESHOOTING HINTS BOTH MIRRORS DO NOT WORK

- Check Fuse 11.
- Remove driver's door trim panel. Check for voltage at C146 in circuit 30-37 using a known good ground.

If no power, check circuit 30-37 back to fuse. If there is power, check circuit 31-60 (BK wire) from C182 to ground G114. If circuit 31-60 is OK, check Power Mirror Switch.

ONE MIRROR DOES NOT WORK

- Check left mirror-right mirror switch.
- · Check that in-line connectors are tight.

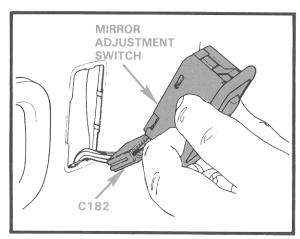


Figure 1 - Mirror Adjustment Switch

COMPONENT LOCATION

Figure	Color	Terminals
	GY	2
	RED	2
	BK	1
71-3	BK	5
	BK	5
	BK	1
68-2	BK/N	5
	BK	6
71-3		5
	BK	5
68-1		
	71-1	

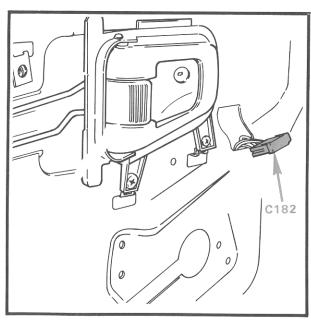


Figure 2 — Power Mirror Connector

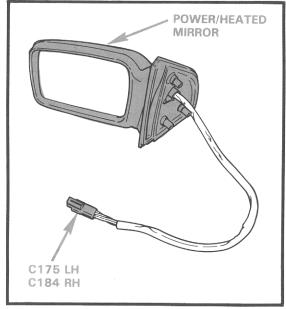
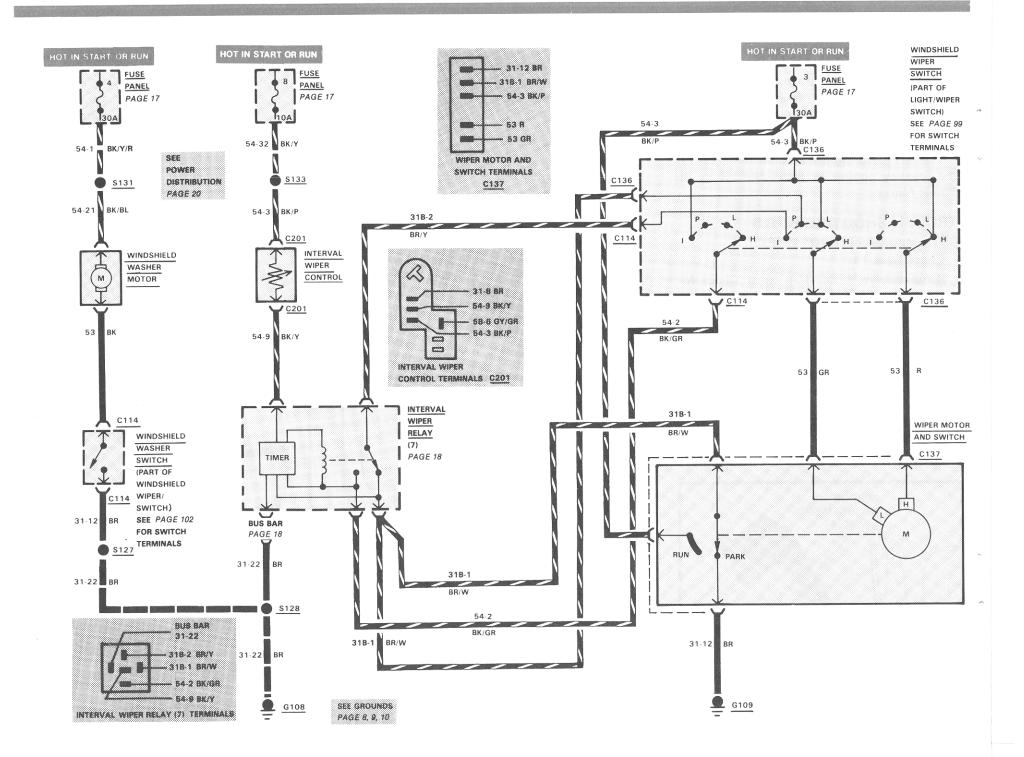


Figure 3 - Power Mirror



The Interval Windshield Wiper/Washer allows the driver to select LO speed, HI speed, or INTerval wipe. In INTerval, the wipes can be spaced five to twenty seconds apart.

The Windshield Wiper/Washer Switch has a momentary washer switch, and a two-position wiper switch. A variable resistor Interval Wiper Control, located in the instrument panel, sets interval time.

Washer Operation—Pushing the button on the end of the wiper/washer lever sends current from Fuse 4 through the washer switch to the Washer Pump. If the Wiper Switch is in OFF or INT, interval override operates the electronic switch and governor relay to apply power to the L terminal of the wiper motor. The wipers operate in low speed. When the washer lever is released, extra wipe cycles are provided to dry the windshield. The wipers then return to OFF or INT operation.

LO (or HI) Speed Wiper Operation—When the wiper switch is in the LO (or HI) position, current flows from Fuse 3 to the L terminal of the wiper motor. Power is applied to the H terminal of the wiper motor through the HI position of the wiper switch for high speed operation.

Interval Wiper Operation—During interval operation, the wipers make single wipes at low speed separated by a variable length pause.

When first switched to INT position, current flows through the wiper switch and to the Interval Wiper Relay which then activates the relay timer. The timer momentarily closes the electronic switch inside the Interval Wiper Relay. Current flows to the wiper motor L terminal through the energized contacts of the relay.

COMPONENT LOCATION	-	Page- Figure	Color	Terminals
Interval Wiper Control Interval Wiper Relay	On the instrument panel, below the tachometer		Color	reminals
Wiper Motor and Switch	In fuse box			
Windshield Wiper Switch	LH side beneath cowl	00.4		
Windshield Washer Motor.	RH side of steering column	03-1		
Windshield Washer Switch .	LH front fender apron, inside washer fluid reservoir			
Connector C114	On end of windshield wiper lever		B.//	0
	RH side of steering column	36-1	BK	8
Connector C136	At windshield wiper switch	36-1	BK	4
Connector C137	At windshield wiper motor		BK	5
Connector C201	At interval wiper switch		GY	6
Ground G108	LH cowl panel	13-3		
Ground G109	Near wiper motor			
Splice \$127	Behind center of I/P			
Splice S128	Near LH door ajar switch T/O behind I/P			
Splice S131	Near LH door ajar switch T/O behind I/P	78-1		
Splice \$133	Center of I/P near clock			

After the Internal Wiper Relay internal timer times out, the relay contacts open, and the wiper motor switch changes from the grounded PARK position to the hot RUN position. Current now flows through the BR/W wire, RUN contact of the wiper motor switch and resets the relay timer which opens the electronic switch. The current path continues through the de-energized relay contact to the L terminal of the wiper motor. Wiping continues to the completion of one wipe. The wiper motor switch returns to the PARK position contact, power is removed and

COMPONENT LOCATION

the wiper motor stops. After a pause (controlled by the variable resistor inside the **Interval Wiper Control**), the relay timer pulls in the electronic switch inside the relay to start another wipe.

When parking is complete, the wiper motor is braked to a stop by grounding the L terminal through the **Windshield Wiper Switch** and the wiper motor switch. Braking takes place when the wiper motor switch moves to the PARK position. The wiper motor L terminal is grounded through the PARK contact of the wiper motor switch.

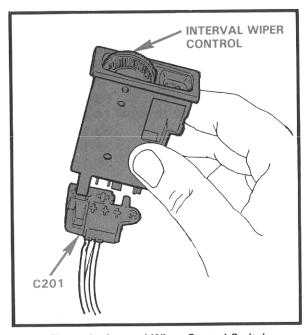


Figure 1 – Interval Wiper Control Switch

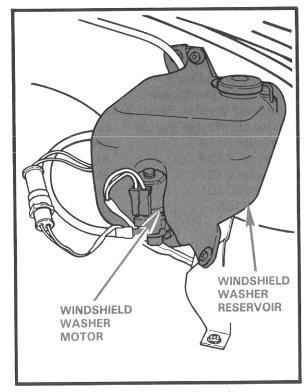


Figure 2-Windshield Washer Pump

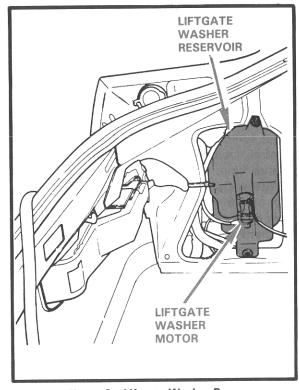


Figure 3-Liftgate Washer Pump

TROUBLESHOOTING HINTS

NO WIPERS IN INTERVAL POSITION

 Separate connector at Interval Wiper Control switch. Check at switch for varying resistance between BK/P and BK/Y wires while turning variable resistor. If bad, replace or repair wiper switch. If good, replace Interval Wiper Relay.

WASHER PUMP DOESN'T WORK

- Check for low fluid level and for damaged hoses. Check Fuse 4.
- Disconnect plug at bottom of washer reservoir. Check for voltage on BK/BL wire, and for ground on BK wire with washer switch closed. Check pump motor, seal, and impeller assembly and replace if bad.

WIPERS DON'T WORK

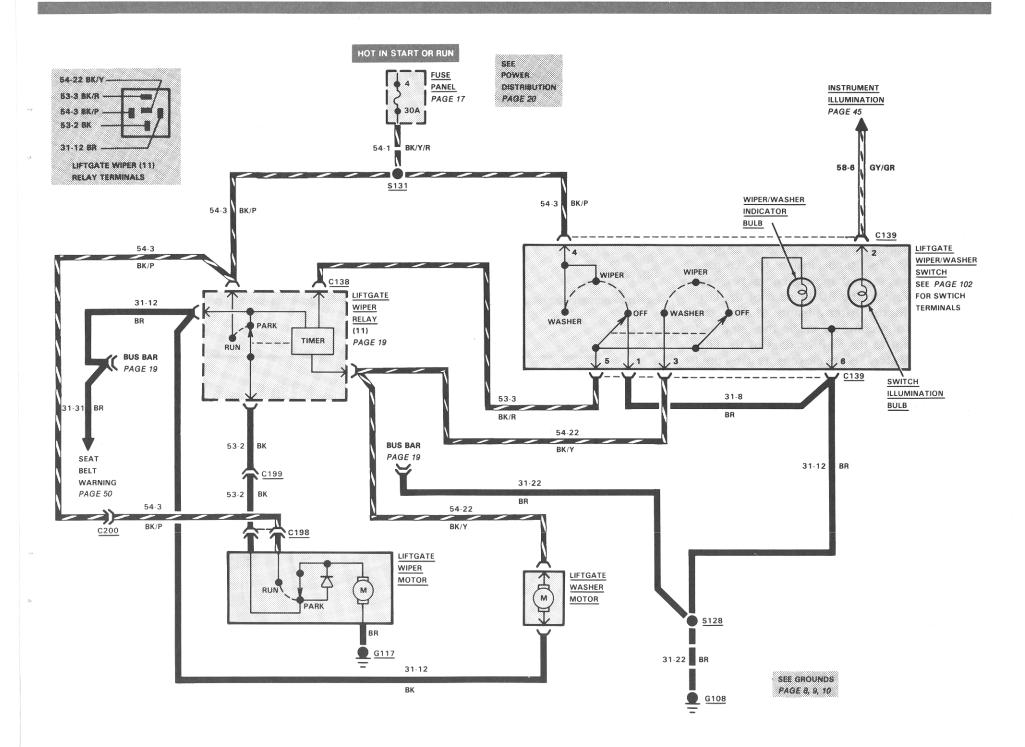
• Check Fuse 3. If fuse blows again, check for short circuit to ground.

Separate C136. Carefully check for voltage at BK/P wire. If no voltage check for open in R wire from Fuse 3. If voltage is present, reconnect C136 and disconnect C137 and check for voltage at: R wire for HI operation. GR wire for LO operation.

If voltage is present check ground connection at wiper motor.

WIPERS RUN BUT DON'T PARK

 Perform "Parking Test—Non-Depressed Park" in Shop Manual Section 35-60.



With the **Ignition Switch** in START or RUN, power flows through **Fuse 4** and the **Liftgate** to operate the **Liftgate Wiper/Washer**.

Washer Operation

When the wiper/washer switch is depressed to its second position, the **Liftgate Washer Pump** motor is powered. The wiper operates when the washer switch is closed.

Wiper Operation

When the wiper/washer switch is depressed to its first position, current flows to the Liftgate Wiper Relay. The timer inside the Liftgate Power Relay is started and the contacts close, sending current to the RUN circuit of the Liftgate Wiper Motor. After a length of time, the timer opens the contacts inside the relay and current is sent to the PARK circuit of the Liftgate Wiper Motor. This cycle repeats itself until the Liftgate Wiper/Washer Switch is turned off.

TROUBLESHOOTING HINTS WIPER DOESN'T WORK

- Check Fuse 4.
- Separate C139. Check for power on BK/P wire with ignition ON.
- Remove Liftgate Wiper Relay from Fuse Panel. Check for power on BK/P wire with ignition and wiper switch on. If power is missing, check wires back to wiper switch. Check for continuity to ground at BR wire.
- If continuity OK, test motor as described in Section 35-80 of the Shop Manual.

WASHER DOESN'T WORK

- Separate C139 from Liftgate Wiper/Washer Switch. Check for continuity on BK/Y wire from C139 to Liftgate Washer Motor.
- Check continuity of BR wire from Liftgate Washer Motor to G108.

COMPONENT LOCATION		Page- Figure	Color	Terminals
Liftgate Washer Motor	In reservoir bottle at left side of reservoir	74-3		
Liftgate Wiper Motor	In liftgate	/6-1		
Liftgate Wiper Relay	In fuse box (relay II)			
Liftgate Wiper/Washer				
Switch	Left hand side of the I/P	63-1		
Connector C139	At liftgate wiper/washer switch	13-3	Р	6
Connector C198	At liftgate wiper motor	76-1	BK	5
Connector C199	In liftgate			1
Connector C200	In liftgate			1
Ground G108	LH cowl panel	13-3		
Ground G117	At liftgate wiper motor	76-1		
Splice S128	Near LH door ajar switch T/O behind I/P	78-1		
Splice S131	Near LH door ajar switch T/O behind I/P			

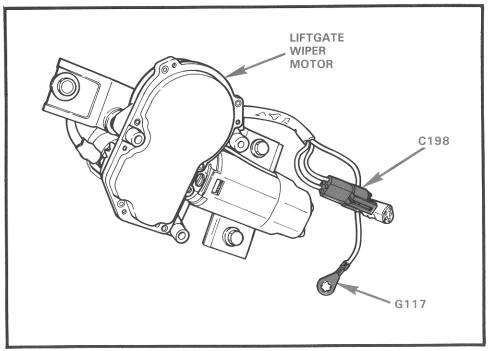
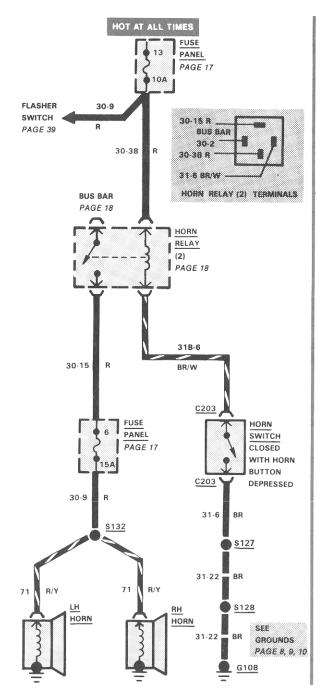


Figure 1 - Liftgate Wiper Motor



COMPONENT LOCATION	N .	Page-	0-1-	.
Horns	At front RH and LH side of engine compartment	Figure	Color	Terminals
Horn Relay	In fuse panel			
Connector C203 Ground G108	At horn switch	13-3	ВК	2
Splice S128	Behind center of I/P			
Splice S132	LH side of engine compartment near horn T/O			

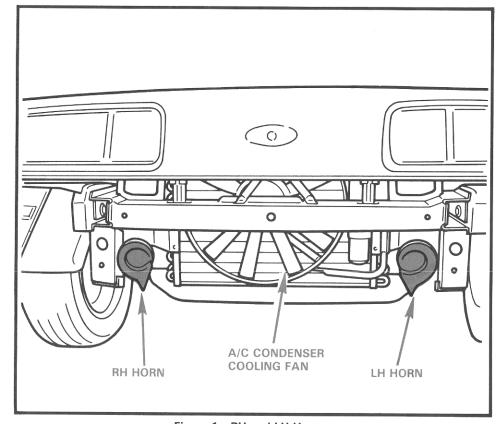
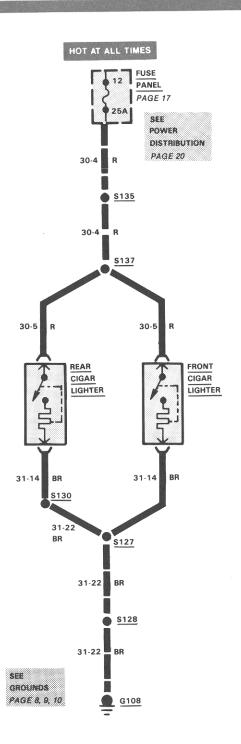


Figure 1-RH and LH Horns



COMPONENT LOCATION	N	Page- Figure	Color	Terminals
Front Cigar Lighter	On the I/P, below the speaker control joystick	63-1		
Rear Cigar Lighter	On the back of the center console	13-3 78-1 78-1 78-1		

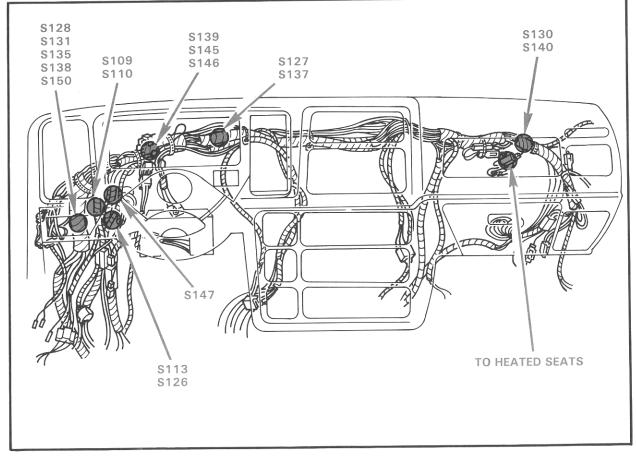
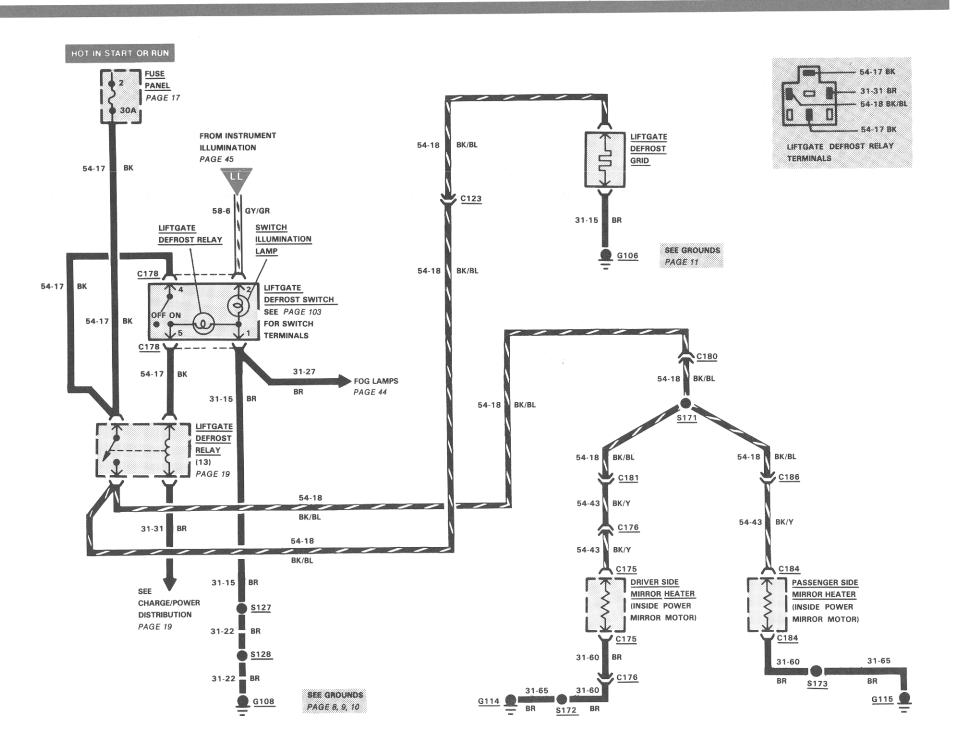


Figure 1—Instrument Panel Wiring

COMPONENT LOCATION		Page-		T
Digital Clock	Center of I/P	Figure 63-1	Color	Terminals
Connector C144	At digital clock	55-2	BK	4
Ground G108	LH cowl panel	13-3		
Splice S127	Behind center of I/P	78-1		
Splice S128	Near LH door ajar switch T/O behind I/P	78-1		
Splice S133	Center of I/P, near tripminder			
Splice S137	Behind center of I/P	78-1		

Fuse 12 provides current to operate the electronic digital clock memory circuits. With the Ignition Switch OFF, the display is OFF, but the clock still keeps time. When the Ignition Switch is in START or RUN, the display lights up with current provided from Fuse 8.

When the **Main Light Switch** is in the park or headlamp position, the display will dim.



When the Liftgate Defrost Switch is closed, current flows from Fuse 2 to the Liftgate Defrost Relay. The Defrost Relay is energized, which closes the contacts and sends current to the Liftgate Defrost Grid and Mirror Grids. When the Liftgate Defrost Switch is opened, the relay is deenergized and the contacts open.

TROUBLESHOOTING HINTS NO DEFROST OPERATION

- Check that relay operates when switch is turned ON and OFF.
- Check power on circuit 54-17 (BK wire) at switch and relay.
- Check Fuse 2.

MIRRORS DO NOT HEAT UP

- If one mirror does not heat up, check circuit 54-43 (BK/Y wire).
- · Check mirror heater element for continuity.
- Check for good ground (G114 or G115).

Both mirrors are heated when Liftgate Defrost Switch is on.

COMPONENT LOCATION	I	Page-	0.1	
Mirror Heater Grid Liftgate Defrost Grid Liftgate Defrost Relay	In the right and left side mirrors	Figure	Color	Terminals
Liftgate Defrost Switch Connector C123	On I/P, left of speedometer	63-1	C) /	0
Connector C175	At driver side power mirror motor	71-3	GY BK	2 5
Connector C176	Inside driver's door	81-1	BK N	1 6
Connector C180	Behind center of I/P		BK BK/N	1 5
Connector C184	At passenger side power mirror motor		ВК	5
Ground G106	In RH door		BK	5
Ground G108	LH side I/P near foglamp switch T/O Near LH A-pillar	13-3 68-1		
Ground G115	Near RH A-pillar	68-2		
Splice S128	Near LH door ajar switch T/O behind I/P			
Splice S171	RH cowl panel			
Splice S173	Inside passenger's door	v		

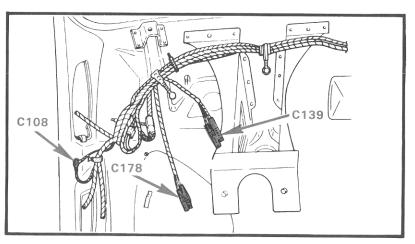
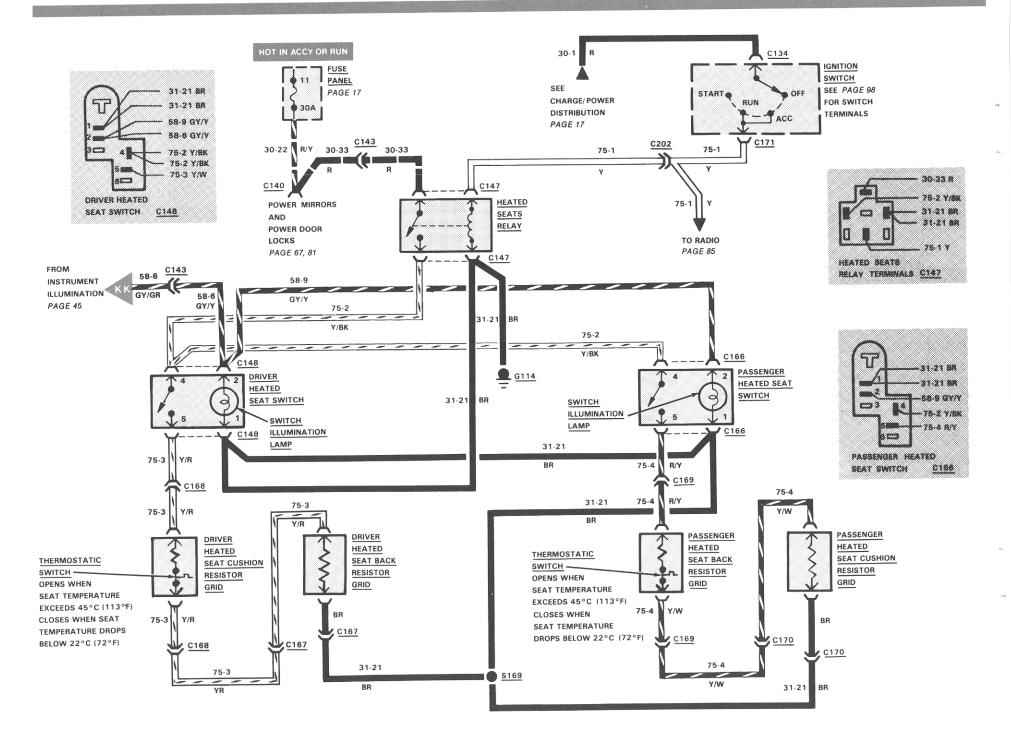


Figure 1-LH I/P Wiring



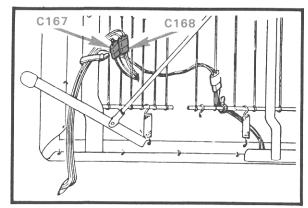


Figure 1 - Drivers Seat Connectors

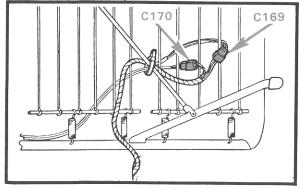


Figure 2-Passenger Seat Connectors

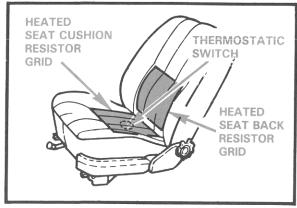


Figure 3 - Heated Seats

COMPONENT LOCATION Page-Figure Color Terminals Thermostatic Switch 83-3 In steering column support Ignition Switch **Driver and Passenger Heated** Located on the right and left respectively Seat Switch of the center console 83-1,2 Heated Seat Back Resistor . Heated Seat Cushion BK 2 Resistor Behind lower center of I/P, near console 4 Connector C134 At steering column to ignition switch . . . 13-3,26-6 BR 6 Connector C140 Behind LH side of I/P 68-1 2 Connector C143 2 BK Connector C147 At heated seats relay on steering column support BK 4 Connector C148 At driver heated seat switch 84-4 0 6 Connector C166 At passenger heated seat switch 84-4 6 Connector C167 At driver seat back 83-1 Connector C168 At driver seat pad 83-1 RFD Connector C169 At passenger seat pad 83-2 RED Connector C170 At passenger seat back 83-2 BK Connector C171 GY Connector C202 Υ Ground G114 Splice S169 Beneath center console, behind shifter

HOW THE CIRCUIT WORKS

When the **Ignition Switch** is turned to Run or ACC position, current flows to the Heated Seats Relay and energizes the relay coil and closes the relay contacts. Current then flows from **Fuse 11** to the **Driver and Passenger Heated Seat Switches**, when switch is turned on, current flows to the **Resistor Grids** located in the seat back and seat pad. A **Thermostatic Switch** located in each seat pad, opens when seat temperature reaches 45°C (113°F), and closes when it drops below 22°C (72°F).

TROUBLESHOOTING HINTS

NEITHER HEATED SEAT WORKS

- Check for voltage at Y wire at Heated Seats Relay.
- Check that G114 is clean and tight.
- With ignition in Run or ACC, check for voltage at Y/BK wire of C148.

ONE HEATED SEAT DOESN'T WORK

- Check for voltage at Y/BK wire of affected seat switch.
- Check Thermostatic Switch in seat pad. (Refer to Shop Manual for Testing Procedure.)

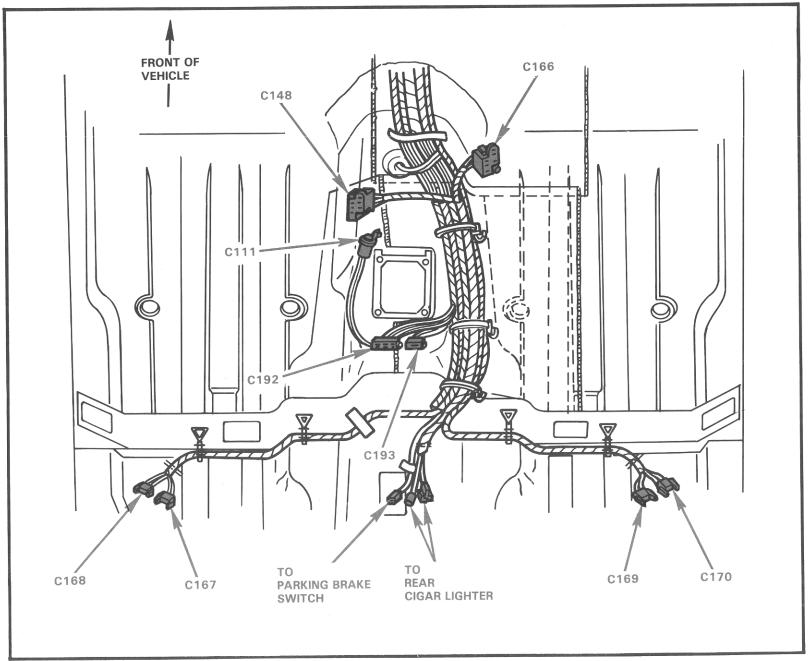
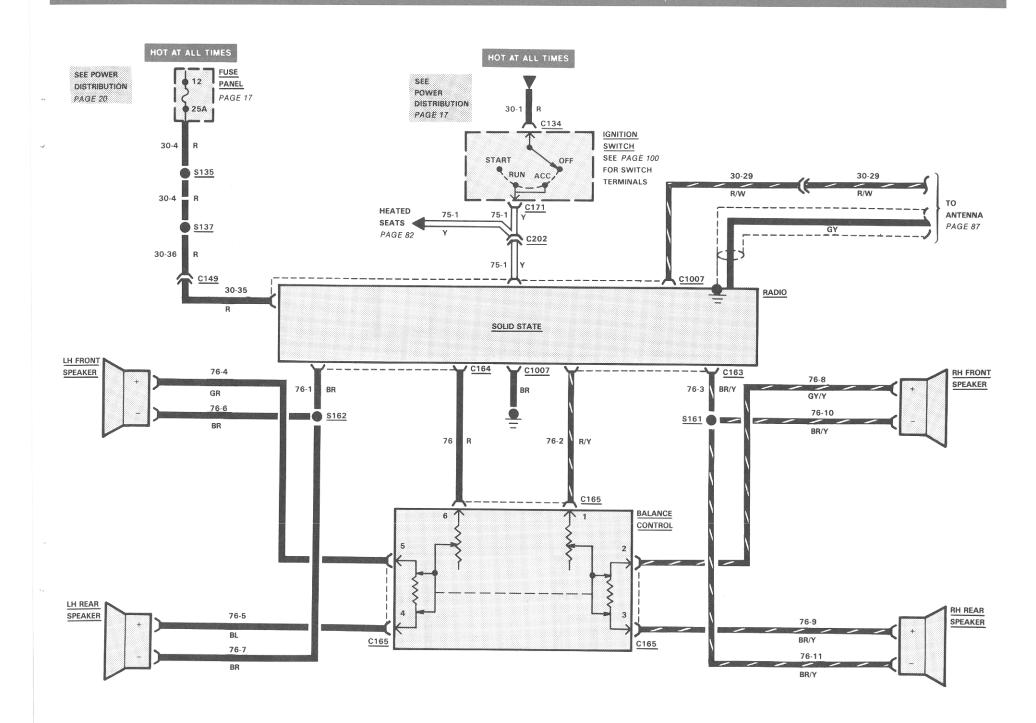
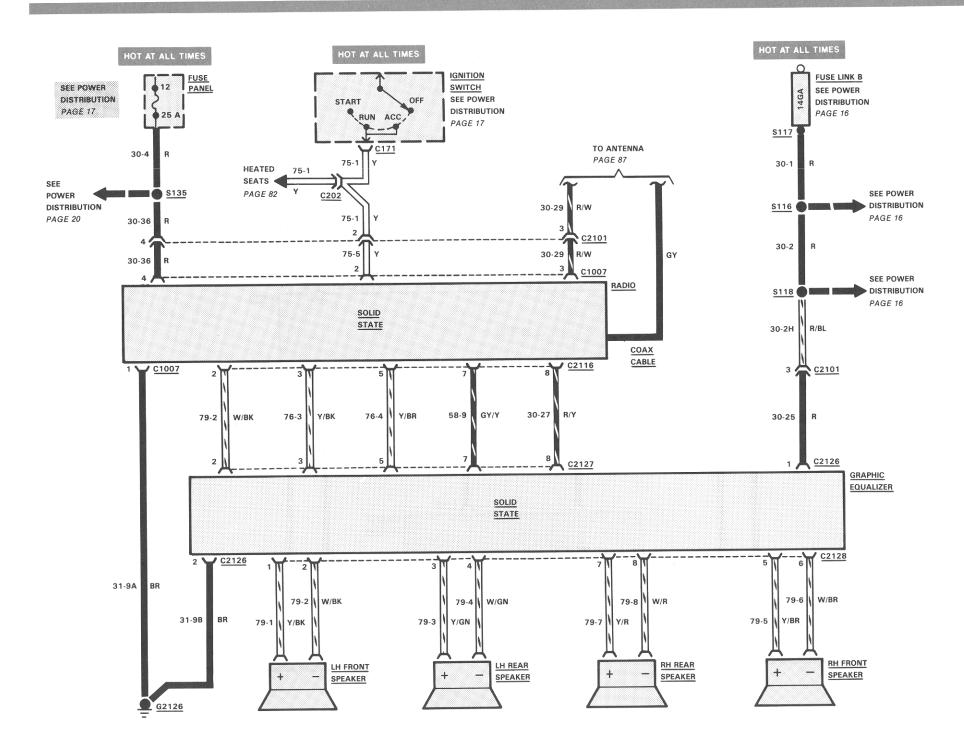
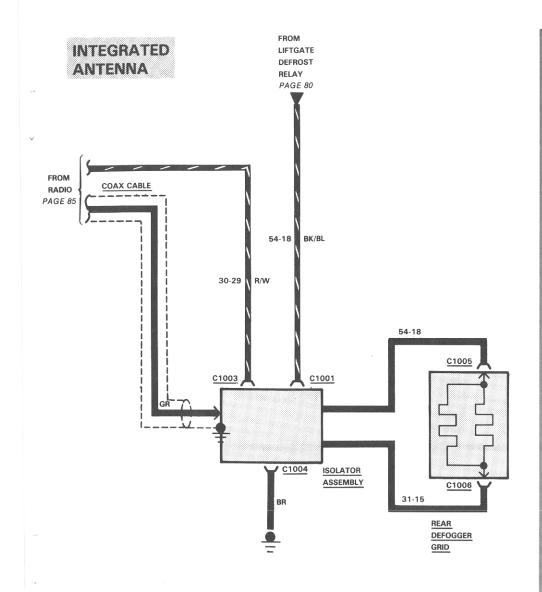
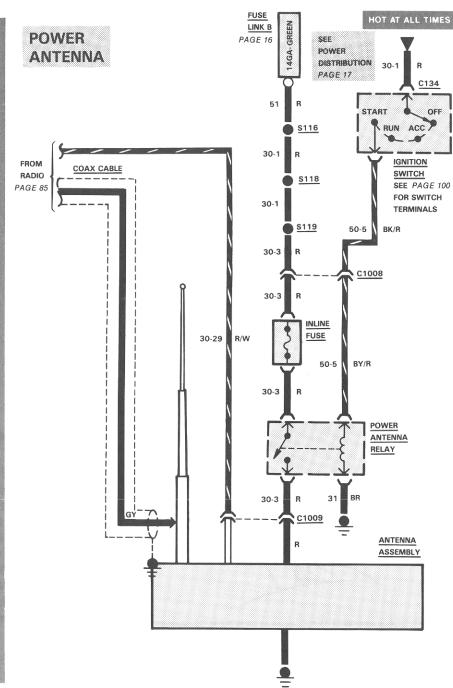


Figure 4—Console and Heated Seats Wiring









The Radio receives current directly from the Ignition Switch. Radio memory circuits receive battery voltage at all times from Fuse 12 located in the fuse panel. A Speaker Balance Control Joystick then directs current to any or all speakers.

TROUBLESHOOTING HINTS RADIO DOESN'T WORK

- Check Fuse 12.
- Check for voltage at radio feed circuits.
- Check radio chassis ground connection.

ONE OR MORE SPEAKERS DON'T WORK

- Check Speaker Balance Control Joystick.
- Check continuity to speaker at C165.

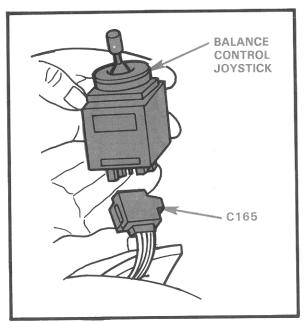


Figure 1 - Balance Control Joystick

COMPONENT LOCATION	I	Page- Figure	Color	Terminals
Ignition Switch	On steering column	63-1		
Joystick	In center of I/P 88-1			0
Connector C134	At steering column to ignition switch 13-3	,26-6	BR	6
Connector C163	At radio			2 2
Connector C164	At radio			6
Connector C165	At speaker balance control joystick	26-6		1
Connector C171	At ignition switch	20-0	Υ	1
Connector C202			'	1
Connector C1001	At isolator assembly			1
Connector C1005	At rear defogger grid (feed)			1
Connector C1006	At rear defogger grid (ground)			1
Connector C1007	At radio			4
Connector C1008	Behind I/P near steering column			
Connector C1009	At antenna assembly			2
Splice S116	RH front of engine compartment			
Splice S118	LH side of I/P, near foglamp switch			
Splice S119	Near ignition switch T/O			
Splice S135	Near LH door ajar switch T/O behind I/P			
Splice \$137	Behind center of I/P			
Splice S149	Near RH tail lamp			

POOR RECEPTION AM AND/OR FM

- Check Antenna Cable by substitution of a known good cable.
- Check Antenna Ground (Power Antenna only).
- Check for power at Heated Backlight Isolator Assembly (heated backlight antenna only) at Connector C1003 (light gauge wire) with Radio turned ON and Ignition in ACC position.
- Check heated backlight grid for a crack or break in element pattern.

The **Radio** receives current directly from the **Ignition Switch**. **Radio** memory circuits receive battery voltage at all times from fuse 12 located in the fuse panel.

The **Graphic Equalizer** receives battery voltage at all times from **Fuse Link B**. Both **Radio** and **Graphic Equalizer** are wired to **Ground G2126**.

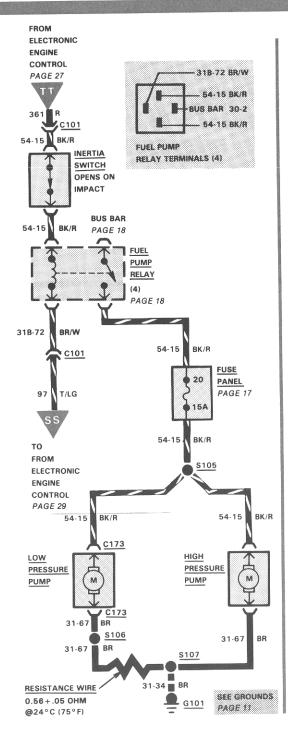
TROUBLESHOOTING HINTS RADIO DOESN'T WORK

- Check Fuse 12.
- Check Radio and Graphic Equalizer feed circuits.
- Check Radio and Graphic Equalizer ground circuits.
- Substitute **Radio** and/or **Graphic Equalizer** with known good components.

ONE OR MORE SPEAKERS DON'T WORK

- Substitute speaker(s) with known good speaker(s).
- · Check continuity of speaker wires.
- Substitute **Radio** and/or **Graphic Equalizer** with known good components.

COMPONENT LOCATION		Page- Figure	Color	Terminals
Fuse Link B	At starter solenoid		00101	101111111111
C171	At ignition switch			1
C202	Behind LH side of I/P		Υ	1
C1007	Atradio			
C2101	Behind radio			
C2116	Atradio			
C2126	At graphic equalizer			
C2127	At graphic equalizer			
C2128	At graphic equalizer			
C2126	At radio mounting bracket			
S116	RH front of engine compartment			
S118	LH side of IP near foglamp switch			
S135	Near T/O to LH door ajar switch			



COMPONENT LOCATION		Page- Figure	Color	Terminals
Fuel Pump Relay	In fuse panel In spare tire well LH cowl Mounted to LH frame rail In fuel tank Behind RH cowl panel At fuel sender Near license lamps Near inertia switch Near fuel sender T/O LH rear panel, near tail lamp	90-1 34-4 42-2	GY BK	3
- P				

Current to operate the Fuel Pumps flows through Fuse Link B. When controlled by the Electronic Control Assembly, and with the Inertia Switch closed, the Fuel Pump Relay operates through the Inertia Switch, applying power to the Fuel Pumps.

NOTE

If engine does not operate after collision, it is possible that the inertia switch (located in the rear center of the spare tire well) has opened. The switch can be reset by pushing down on the white reset plunger.

Current to the **Low Pressure Fuel Pump** passes through a ballast **Resistance Wire**, and this pump, mounted in the fuel tank, pumps fuel at low pressure. Fuel pressure is boosted by the **High Pressure Fuel Pump**, which is mounted to the frame rail.

TROUBLESHOOTING HINTS FUEL PUMP DOESN'T OPERATE

- Check Fuse Link B. See power distribution.
- Check that **G101** is clean and tight.
- Check operation of Fuel Pump Relay.
- Check continuity through Inertia Switch.

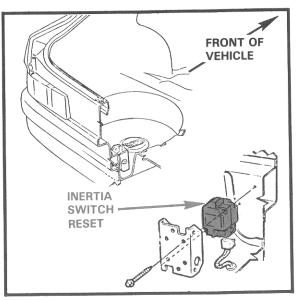
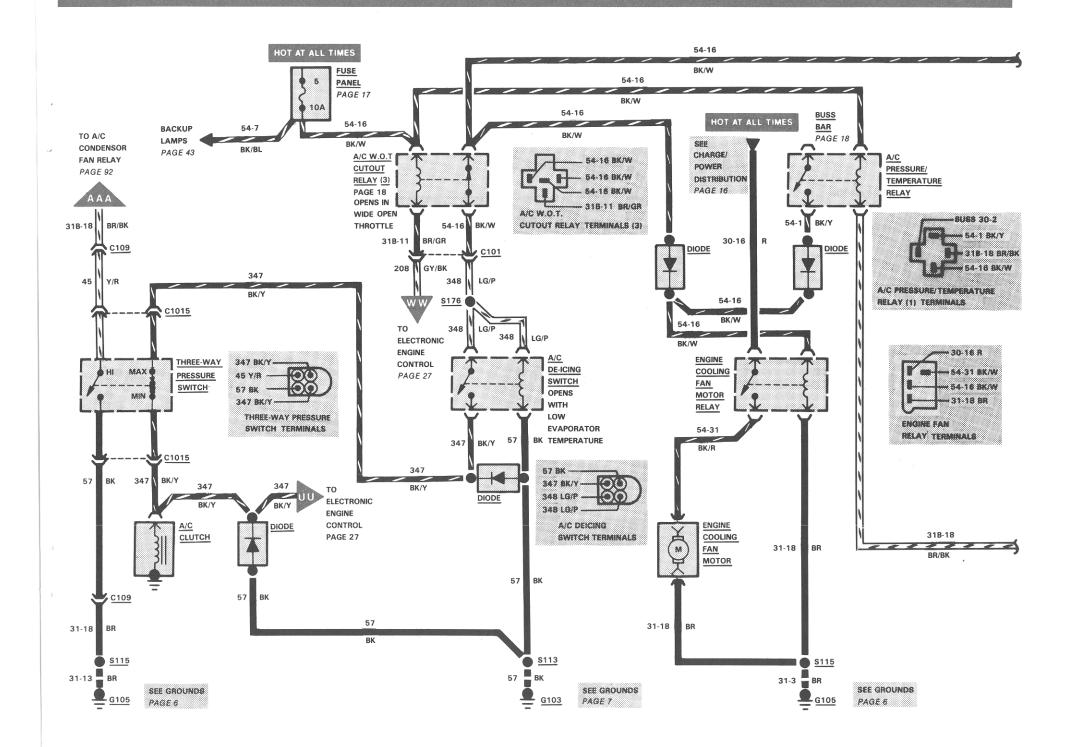
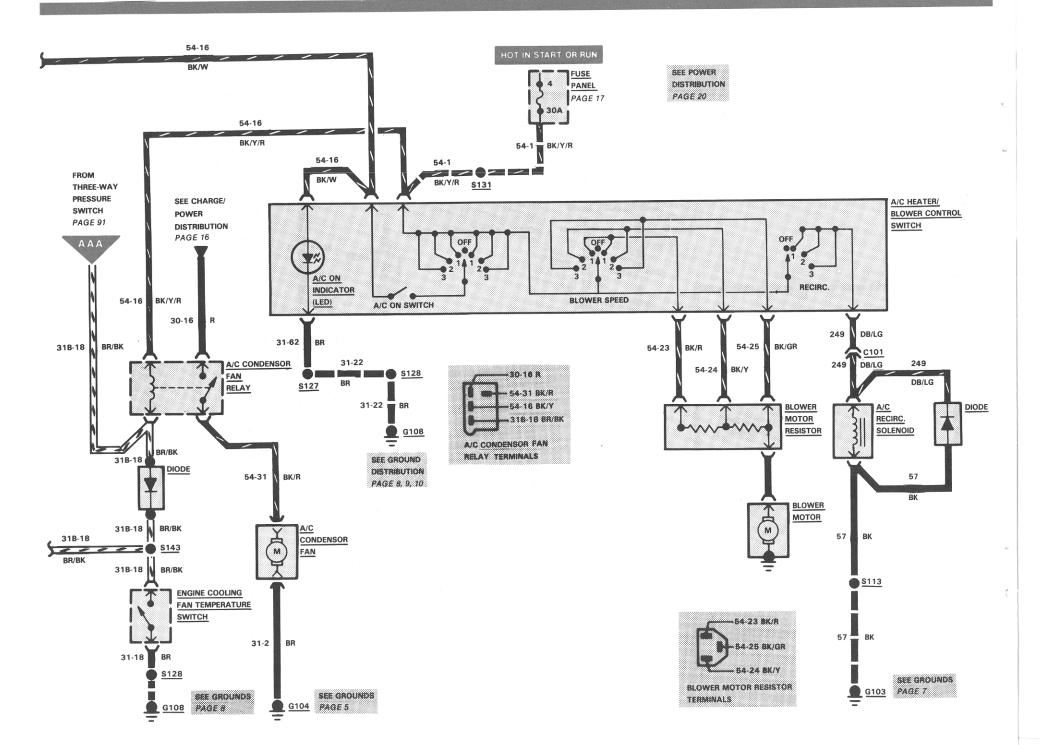


Figure 1 - Inertia Switch





A/C-HEATER

Pushing the rotary switch once automatically illuminates a green A/C indicator LED and sends current to the A/C Compressor Clutch Circuit. A second push turns the A/C off.

Rotating the switch clockwise over the three blower speed positions directs outside air into the vehicle. Rotating the switch counterclockwise, also over the three positions, circulates recirculated air around the vehicle interior.

A/C-HEATER/COOLING FAN

The A/C Clutch is energized with the A/C On Switch closed and the Blower Switch in any position but Off. The clutch operation is controlled in one of three ways.

The first control is the A/C WOT Cutout Relay. If the throttle is moved to a wide open throttle (WOT) position, a ground signal from the EEC IV module is provided to the WOT Relay. This energizes the relay, cutting off power to the A/C Clutch.

The second control is the A/C Deicing Switch. If the temperature of the A/C evaporator drops too low, the A/C Deicing Switch is denergized until the temperature of the evaporator rises. With the relay de-energized, power to the A/C Clutch is cut off.

The third control is the MIN/MAX side of the Three-Way Pressure Switch. If the A/C system pressure goes too high (max) or drops too low (min) the affected switch will open cutting off power to the A/C Clutch.

While the A/C Clutch is energized, a signal through circuit 347 BK/Y is sent to the EEC IV module. This signal causes the EEC IV module to increase engine idle speed to compensate for the extra load from the operation of the A/C Clutch.

COMPONENT LOCATION	V	Page-		
A/C Clutch Field Coil A/C Compressor Clutch	At A/C compressor	Figure	Color	Terminals
Relay	In fuse box			
Fan	In front of condenser	77-1		
Fan Relay	Near windshield washer bottle			
A/C Heater Blower Control Switch	Center of I/P, left of radio			
A/C Pressure Switch A/C Solenoid	On top of receiver/dryer			
A/C W.O.T. Cutout Relay	In fuse panel			
Engine Cooling Fan Engine Cooling Fan	Between radiator and engine	94-1		
Relay Engine Cooling Fan	Near windshield washer bottle			
Temperature Switch	LH side of engine on lower intake manifold	94-1		
Heater Blower Motor Connector C109	Inside the evaporator case	94-2		
Connector C101	Near windshield washer bottle	24.4	N	2
Connector C156	At heater blower switch	34-4	BK	6
Connector C209	At heater blower switch	55-2 55-2	BK	8
Connector C210	At heater blower switch	55-2 55-2	BK BK	1 1
Ground G103	RH side of engine compartment	33-2	DK	
Ground G104	RH side engine compartment near parking lamp	21-1		
Ground G105	Near LH flasher T/O			
Ground G108	LH cowl panel	13-3		
Splice S113	RH front of engine compartment	78-1		
Splice S115	LH side of engine compartment near horn T/O .			
Splice S127	Behind center of I/P	78-1		
Splice S128	Near LH door ajar switch T/O behind I/P	78-1		
Splice S131	Near liftgate wiper switch T/O behind I/P	78-1		
Splice S143	Behind LH side of kick panel	13-3		
	\			

ENGINE COOLING FAN

The Engine Cooling Fan Motor is operated when the engine temperature is high. The Engine Cooling Fan Temperature Switch closes, energizing the A/C Pressure/Temperature Relay. This energizes the Engine Cooling Fan Relay allowing current to flow to the Engine Cooling Fan Motor. This can occur with or without the Ignition Switch in RUN.

The Engine Cooling Fan Motor is also operated with the Blower Switch in any position except OFF if the A/C ON switch is on. Current flows from Fuse 4 through the blower switch through circuit 54-16 BK/W to the Engine Cooling Fan Motor Relay. The relay is energized and the Cooling Fan Motor operates.

A/C CONDENSOR FAN

The A/C Condenser Fan also is operated when the Engine Cooling Fan Temperature Switch is closed. However, the Ignition Switch must be in Starter RUN.

The A/C Condenser Fan also can be operated if the A/C system pressure is high. The HI switch in the three-way pressure switch closes providing a ground path to energize the A/C Condenser Fan Relay with turns on the A/C Condenser Cooling Fan.

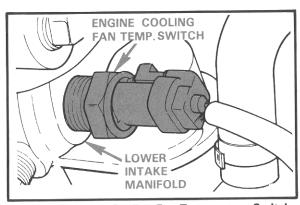


Figure 1 - Engine Cooling Fan Temperature Switch

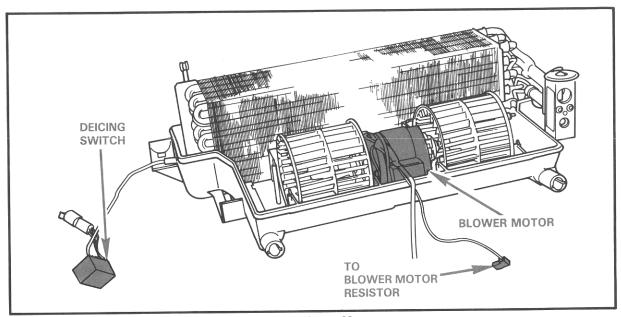


Figure 2 — Blower Motor

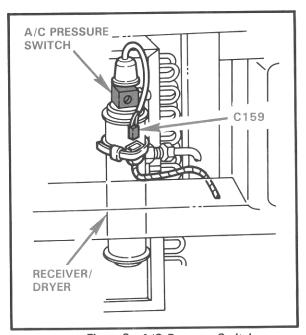


Figure 3-A/C Pressure Switch

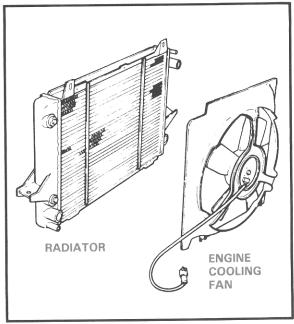
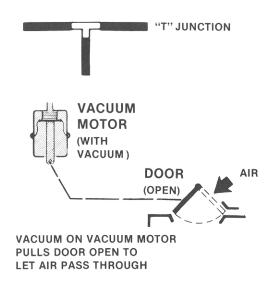
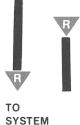


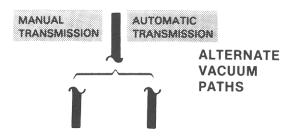
Figure 4—Radiator/Cooling Fan Assembly







"CUT" HOSES
REFERENCED
BETWEEN PAGES
ARROW SHOWS
VACUUM FLOW
FROM MANIFOLD
FITTING TO
COMPONENT

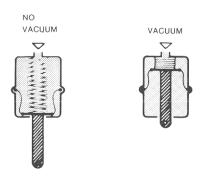


NOTE

Other vacuum symbols used on vacuum system diagrams are fully explained on those pages.

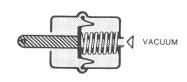
VACUUM MOTOR OPERATIONS

SINGLE DIAPHRAGM MOTOR



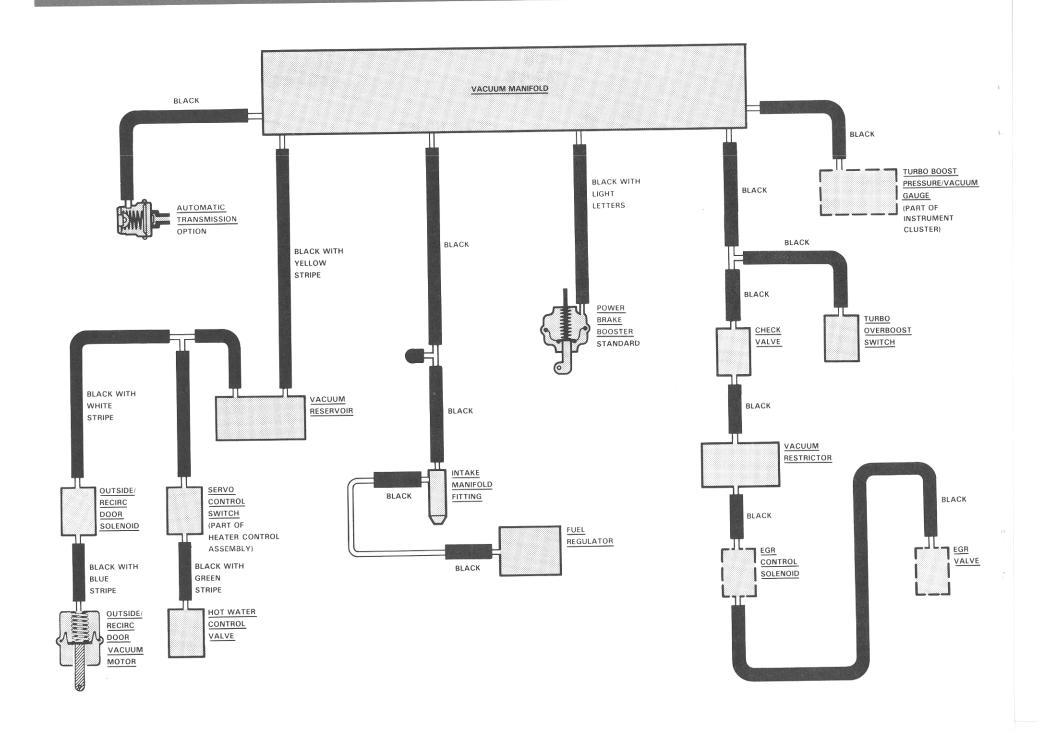
Vacuum motors operate like electrical solenoids, mechanically pushing or pulling a shaft between two fixed positions. When vacuum is applied, the shaft is pulled in. When no vacuum is applied, the shaft is pushed all the way out by a spring.

SERVO MOTOR



Some vacuum motors such as the **Servo Motor** in the **Speed Control** can position the
actuating arm at any position between fully
extended and fully retracted. The **Servo** is
operated by a control valve that applies varying amounts of vacuum to the motor. The

higher the vacuum level, the greater retraction of the motor arm. **Servo** motors work exactly the same as the two-position motors: the only difference is in the way the vacuum is applied. **Servo Motors** are generally larger and provide a calibrated control.



TROUBLESHOOTING HINTS

These six steps present an orderly method of troubleshooting:

Step 1. Verify the problem.

- Operate the complete system and see all symptoms for yourself in order to:
 - check the accuracy and completeness of the customer's complaint.
 - learn more that might give a clue to the nature and location of the problem.

Step 2. Narrow the problem.

 Using this manual, narrow down the possible causes and locations of the problem in order to more quickly find the exact cause.

Step 3. Test the cause.

• Use test procedures to find the specific cause of the symptoms.

Step 4. Verify the cause.

 Confirm the fact that you have found the correct cause through operating the parts of the circuit you think are good.

Step 5. Make the repair.

- Repair or replace the faulty component. Step 6. Verify the repair.
- Operate the system as in Step 1 and check that your repair has removed all symptoms, and also has not caused any new symptoms.

TROUBLESHOOTING TESTS

NOTE

Vacuum system problems fall into three groups:

- Leaks in hoses, connectors, or motor diaphragms.
- 2. Pinched Lines or Clogged Valves.
- Faulty mechanical operation of parts driven by vacuum motors.

Vacuum Supply Test

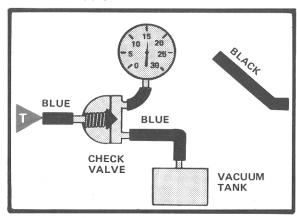


Figure 1 — System Supply Test

- 1. Connect Vacuum Tester to system side of Check Valve (Figure 1).
- 2. Start engine. Gage should show approximately 15" of vacuum.
- 3. Turn off engine. Watch gage.
 - If vacuum holds, supply OK.
 - If vacuum fails, replace Check Valve or Tank.

Leak Test

- Connect Vacuum Gage and Vacuum Pump (Figure 3) to system hose in place of tank.
- 2. Open valve and start pump. Operate controls in all modes.
- 3. Listen for hiss, watch gage.

NOTE

Hissing is normal at Function Control when changing modes.

If system hisses or loses vacuum, find system leak as follows:

1. Turn on **Vacuum Pump** and check for vacuum build-up.

- 2. Stop pump, vacuum should drop.
- 3. Clamp supply hoses with needle-nose pliers one at a time until vacuum stops dropping (Figure 3).
- 4. Check vacuum schematic to find components in that line.
- 5. Clamp hoses through circuit to find leak.

Component Test

- 1. Connect Vacuum Tester (Figure 2) to component.
- 2. Pump Vacuum Tester and check that component operates correctly and vacuum holds.
- 3. Replace component if vacuum doesn't hold.

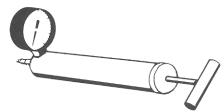


Figure 2 — Vacuum Tester

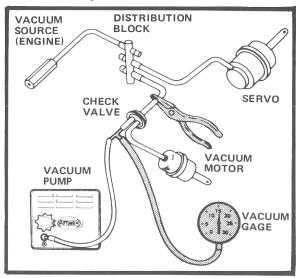


Figure 3 — Testing For Leak In Typical Vacuum System

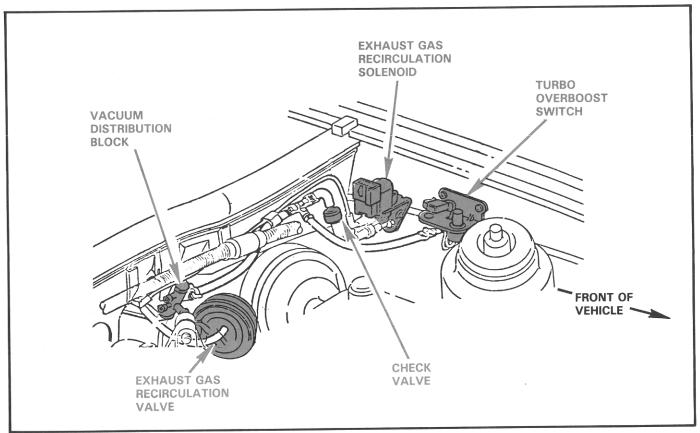


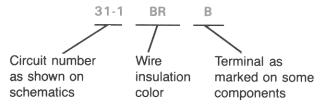
Figure 1 - EGR Vacuum Distribution

INTRODUCTION

Component testing procedures are provided to prove that a component is good or bad.

Testing information for each component includes a schematic component terminal locations and step-by-step test procedures. Component terminals are identified:

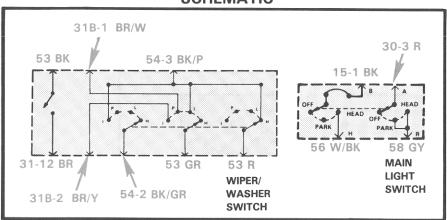
- 1. by the circuit number of the wires that connect to that terminal;
- 2. by the wire insulation color;
- 3. by letters or numbers which may be marked on the component.



The component connector MUST BE REMOVED before testing. To test a single circuit within the component, select that circuit under the column TO TEST. If you wish to test the complete component, perform all tests.

Connect the tester to the terminals shown in the second column and operate the component as shown in the third column.

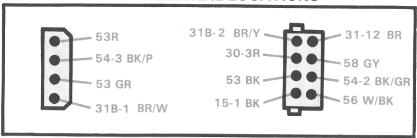
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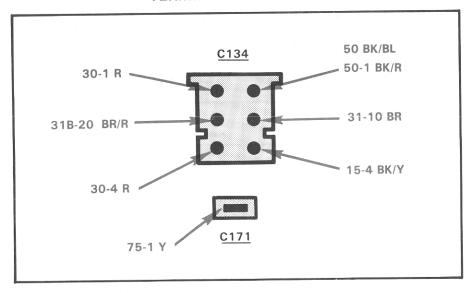
COMPONENT TESTING PROCEDURE

TO TEST	Connect Self Powered Test Light or Ohmmeter to Terminals	Move Switch to These Positions	A Good Switch Will Indicate
Headlight Circuit	56 W/BK and 15-1 BK	Off	Open Circuit
Park Light Circuit	58 GY <i>and</i> 30-3 R	Off	Closed Circuit
	54-3 BK/P and 53 GR	Off	Closed Circuit
Wiper Switch Circuit	54-3 BK/P and 53 R	Off	Open Circuit
	54-3 BK/P and 54-2 BK/GR	Off	Open Circuit Open Circuit
Interval Wiper	31B-2 BR/Y and 53 GR	Off	Open Circuit Open Circuit
Circuit	54-3 BK/P and 54-2 BK/GR	Off	Open Circuit
Wash Circuit	53 BK <i>and</i> 31-12 BR	Off	

TERMINAL LOCATIONS



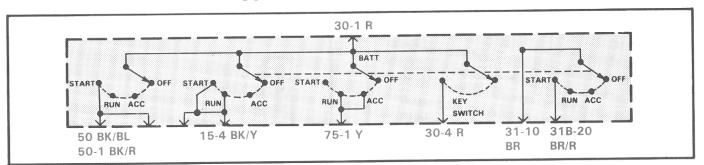
TERMINAL LOCATIONS



COMPONENT TESTING PROCEDURE

TO TEST	Connect Self Powered Test Light or Ohmmeter to Terminals	Move Key to These Positions	A Good Switch Will Indicate
''Acc'' Circuit	30-1 R and 75-1 Y	Off, Acc, Run, Start	Closed Circuit in Acc and Run positions
Starter Relay Switch Circuit	30-1 R and 50 BK/BL, 50-1 BK/R	Off, Acc, Run, Start	Closed Circuit in Start position only
lgnition Switch Circuit	30-1 R <i>and</i> 15-4 BK/Y	Off, Acc, Run, Start	Closed Circuit in Run and Start positions.
Dual Warning Buzzer	30-1 R and 30-4 R	Off, Acc, Run, Start	Closed Circuit in Start position only
Circuit Bulb Test Circuit	31-10 BR and 31B-20 BR/R	Off, Acc, Run, Start	Closed Circuit in Start position only

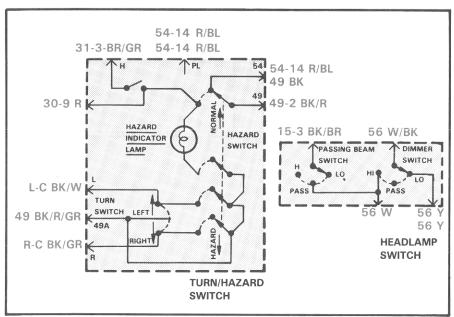
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COMPONENT TESTING PROCEDURE

TO TEST	Connect Self Powered Test Light or Ohmmeter to Terminals	Move Switch to These Positions	A Good Switch Will Indicate
Turn Switch Circuit	49 BK/R/GR and L-C BK/W	Turn Switch to Turn Left	Closed Circuit
	49 BK/R/GR and R-C BK/GR	Turn Switch to Turn Right	Closed Circuit
	49 BK <i>and</i> 49-2 BK/R	Hazard Switch to Normal	Closed Circuit

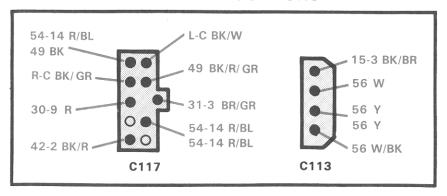
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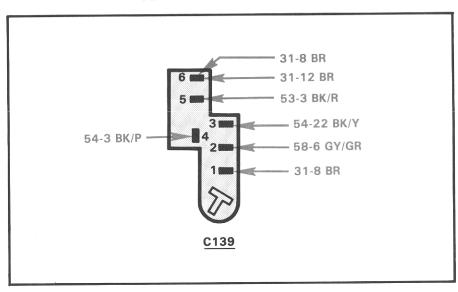
COMPONENT TESTING PROCEDURE

TO TEST	Connect Self Powered Test Light or Ohmmeter to Terminals	Move Switch to These Positions	A Good Switch Will Indicate
	30-9 R <i>and</i> 49-2 BK/R	Hazard	Closed Circuit
Hazard Switch Circuit	30-9 R and L-C BK/W	Hazard	Closed Circuit
	30-9 R and R-C BK/GR	Hazard	Closed Circuit
Passing	15-3 BK/BR <i>and</i> 56W	Pull ½ way up	Closed Circuit
Beam and Dimmer Switch Circuit	56 W/BK and 56W	Pull up and Release	Closed Circuit only when switch is in Hi position
Ondati	56 W/BK and 56 Y	Pull up and Release	Closed Circuit only when switch is in Lo position

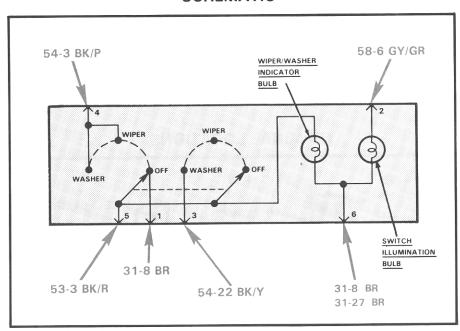
TERMINAL LOCATIONS



TERMINAL LOCATIONS



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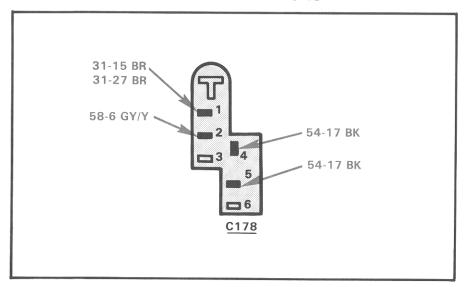


COMPONENT TESTING PROCEDURE

TO TEST	Connect Self Powered Test Light or Ohmmeter to Terminals	Move Knob to These Positions	A Good Switch Will Indicate
Wiper Circuit	54-3 BK/P and 53-3 BK/R	Wiper	Open CircuitClosed CircuitClosed Circuit
Washer Circuit	54-3 BK/P and 54-22 BK/Y	OffOpen Circuit WiperOpen Circuit WasherClosed Circuit	
Park Circuit	53-3 BK/R <i>and</i> 31-8 BR	Wiper	Closed Circuit Open Circuit Open Circuit
Wiper/ Washer Indicator Bulb Circuit	53-3 BK/R and 31-12 BR	All	Closed Circuit
Switch Illumination Bulb Circuit	58-6 GY/GR and 31-12 BR	All	Closed Circuit

COMPONENT TESTING: LIFTGATE DEFROST/HEATED MIRROR SWITCH 103

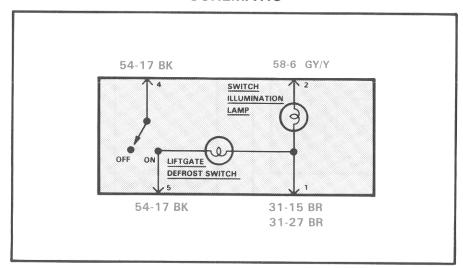
TERMINAL LOCATIONS



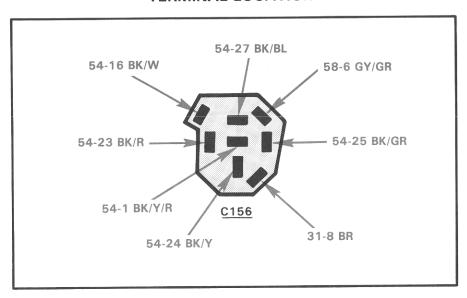
COMPONENT TESTING PROCEDURE

TO TEST	Connect Self Powered Test Light or Ohmmeter to Terminals	Move Switch to These Positions	A Good Switch Will Indicate
ON, Off Switch Circuit	54-17 BK (Pin 4) and 54-17 BK (Pin 5)		Closed Circuit Open Circuit
Defrost Indicator Lamp Circuit	31-15 BR and 54-17 BK (Pin 4)	On Closed Circuit Off Open Circuit	
Switch Illumination Lamp Circuit	58-6 GY/Y and 31-15 BR	Any	Closed Circuit

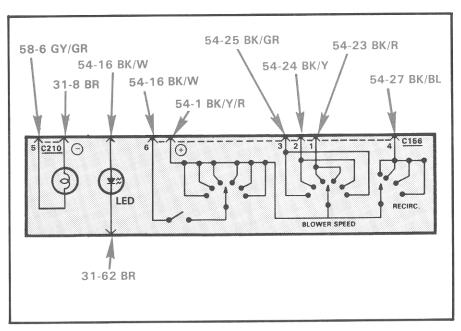
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TERMINAL LOCATION



SCHEMATIC



COMPONENT TESTING PROCEDURE

TO TEST	Connect Self Powered Test Light or Ohmmeter to Terminals	Move Control A Good to These Switch Will Indicate
Blower Low Speed Switch Circuit	54-1 BK/Y/R and 54-23 BK/R	Off Open Circuit Low (CW CCW) Closed Circuit Medium (CW CCW) Open Circuit High (CW CCW) Open Circuit
Blower Medium Speed Switch Circuit	54-1 BK/Y/R and 54-24 BK/Y	Off Open Circuit Low (CW CCW) Open Circuit Medium (CW CCW) Closed Circuit High (CW CCW) Open Circuit
Blower High Speed Switch Circuit	54-1 BK/Y/R and 54-25 BK/GR	Off Open Circuit Low (CW CCW) Open Circuit Medium (CW CCW) Open Circuit High (CW CCW) Closed Circuit
A/C Push Button Switch Circuit	54-1 BK/Y/R and 54-16 BK/W	On Closed Circuit Off Open Circuit
Recirc. Switch Circuit	54-1 BK/Y/R <i>and</i> 54-27 BK/BL	Off Open Circuit Low (CCW) Closed Circuit Medium (CCW) Closed Circuit High (CCW) Closed Circuit Low (CW) Open Circuit Medium (CW) Open Circuit High (CW) Open Circuit
A/C Indicator Lamp Led Circuit	54-16 BK/W and 31-62 BR	Any Closed Circuit
Illumination Lamp Circuit	58-6 GY/GR and 31-8 BR	Any Closed Circuit

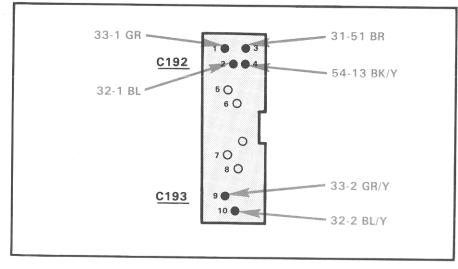
COMPONENT TESTING PROCEDURE

TO TES	Γ	Connect Self Powered Test Light or Ohmmeter to Terminals	Move Switch to These Positions	A Good Switch Will Indicate
Up	LH	54-13 BK/Y <i>and</i> 32-1 BL	Down Open Circuit Up Closed Circuit	
Power Circuit	RH	54-13 BK/Y and 32-2 BL/Y	Down Open Circuit Up Closed Circuit	
LH Down Panel Circuit RH	LH	54-13 BK/Y and 33-1 GR	Down Closed Circuit Up Open Circuit	
	RH	54-13 BK/Y and 33-2 GR/Y		Closed Circuit Open Circuit

COMPONENT TESTING PROCEDURE

TO TEST	•	Connect Self Powered Test Light or Ohmmeter to Terminals	Move Switch to These Positions	A Good Switch Will Indicate
Up Ground	LH	31-51 BR <i>and</i> 32-1 BL		Closed Circuit
Circuit	RH	31-51 BR <i>and</i> 32-2 BL/Y		··Closed Circuit ·· Open Circuit
Down Ground	LH	31-51 BR <i>and</i> 33-1 GR		Open Circuit Closed Circuit
Circuit	RH	31-51 BR <i>and</i> 33-2 GR/Y		Open Circuit Closed Circuit

TERMINAL LOCATIONS



SCHEMATIC

